

DANCOVER[®]



Manual for
Boat tent
5,5x15x4,1x5,3m PE

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Safety Advice

Attention

In some countries approval is needed to set up a marquee/tent larger than 75 m². It is your responsibility to comply with local rules and regulations and to ensure that the marquee/tent is assembled correctly.

In case of bad weather conditions, it is your responsibility to ensure the marquee/tent is safely secured and that the marquee/tent does not cause damage to others.

Do not use open fire, welding equipment or other sources which can ignite, inside or close to the tent.

The marquee/tent must be safely secured. We recommend you secure your marquee/tent with straps and pegs as soon as it is assembled.

Make sure to check if the marquee/tent is covered by your home contents insurance.

Marquees/tents must be evacuated under extreme weather conditions.

In the event of snow always remove snow from the roof of the marquee/tent regularly to prevent snow from building on the roof as heavy snow can cause the marquee/tent to collapse.

In the event of rain there is a risk of rain puddles building up on top of the roof of the marquee/tent. Heavy rain puddles can cause the roof to collapse. It is your responsibility to ensure rain puddles do not build up. As a precaution, make sure the roof of the marquee/tent is stretched out properly and adequately over the side frames of the marquee/tent and remove rain water regularly.

Do not unpack or repack your marquee/tent in freezing temperatures. In case of temperatures below zero always unpack and repack your marquee/tent indoors to avoid the risk of cracking parts.

The marquee/tent must be totally dry before you repack and store it to avoid mildew.

Please always check our website for the latest safety advice and manual.

SPECIFICATION

Length: 15.0m Width: 5.5m Height: 5.3m

IMPORTANT --- READ MANUAL FIRST

Improper site preparation, Assembly and Maintenance may invalidate warranty and cause unnecessary and costly mistakes. If you have any questions contact your local dealer.

For User Friendly assembly we have identified each individual component with the part code as indicated in the parts list. Please refer to the part code numbers and drawing to ensure problem free assembly.


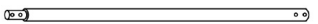

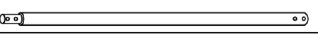
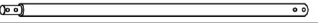






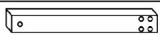
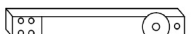

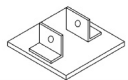


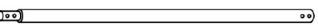



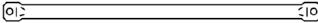





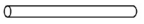




It's necessary to tighten the roof fabric enough to avoid "hammocks" on the roof and also re-tighten once or twice again after a few months of use. This is important when assembly in cold weather (autumn and winter) because the fabric is stiff then and when we got the sun and warm weather afterwards it will make the fabric "slack" again and need to be re-tighten before next winter.

It's the owners responsibility to take of snow immediately if not slide off by itself.





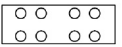


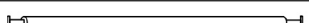


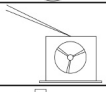


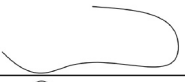
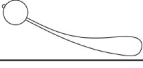


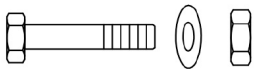

READ ALL INSTRUCTIONS BEFORE ASSEMBLY

1. Keep work area clean. Cluttered areas invite injuries. Do not set up near snow drifts, in slippery places, in high winds, or wet location.
2. Keep children away. All children should be kept away from the work area.
3. Don't over reach. Keep proper footing and balance at all times.
4. Do not assemble if under the influence of alcohol or drugs. Read warning labels on prescriptions to determine if your judgment or reflexes are impaired while taking drugs. If there is any doubt. Do not assemble.
5. Be aware of possible windy conditions; fasten the bases in concrete if these conditions are likely to occur. Remove the cover during hurricane.
6. Be careful with power and heat sources. Do not keep heat sources near the tarpaulin. Do not expose to open flame.
7. Be aware of personal safety during assembly and use. Be careful not to pinch fingers with clips and tubes when assembling: when using makes sure there is adequate ventilation for exhaust and other dangerous fumes.

15x5.5x5.3m Parts List

Part Code	Description	Illustration	Qty	Box
1.	Curved roof pipe		7	B
2.	Straight roof pipe		14	C
3.	Roof shoulder pipe		14	B
4.	Leg		13	C
4A.	Corner leg		1	C
5.	Purlins		30	C
6A.	Base Plate for Right corner		2	B
6B.	Base Plate for Left corner		2	B
7.	Screws M12 X 100 for purlin connection		38	B
8.	Base Plates for inner standing legs		10	B
9A.	Upper Cross Square Tube for front door (S)R		1	A
9B.	Upper Cross Square Tube for front door (S)L		1	A
10R.10L.	Upper Door Track (S)		1 Each	A
11R.11L.	Lower Door Track (S)		1 Each	A
12.	Base Plate for front Door		2	B
13A.	Upper Cross Tube for back end male		1	A
13B.	Upper Cross Tube for back end female		1	A
14.	Lower leg for back end		2	A
15.	Upper leg for back end		2	A
16.	Base Plate for back end		2	B
17.	Lower Cross tube for back end		3	A
18.	Side Rail for front door		2	A
18A.	Side Rail for winch		1	A
19.	Angle Bracket for square front door frame		4	B
20.	Angle Bracket for frame corners		4	B
21.	Roof Cover		1	A
22A.	Lower Tensioning Tubes for roof cover male		14	A
22B.	Lower Tensioning Tubes for roof cover female		2	A
23.	Nylon Straps for tie down ratchets		14	B
24.	Back Cover		1	A
25.	Screw M10X90 For 1,2,3,4,13,14,15,18A,45		142	B
26.	Screw M10X90 for code 9,10L,10R,11L,11R,18A ,31,37,		12	B

15x5.5x5.3m Parts List

Part Code	Description	Illustration	Qty	Box
27.	Side Cover for front end		2	A
28.	Upper Cover for front end		1	A
29.	Lower Tensioning Tube for back cover		3	A
30.	Lower Tensioning Tubes for front cover		2	A
31.	Splint for square door tube		2	B
32.	Screw M10X60 for code 20		8	B
33.	Door Cover		1	A
34.	Door Bracing Tube (Male, Female)		7	A
35.	Left pulley		1	B
36.	Right Pulley		1	B
37.	Winch		1	B
38.	Winch Handle		1	B
39.	Steel Wire		1	B
40.	Lacing Rope for roof cover and side covers		1	B
41.	Plastic Caps		14	B
42.	Stake Pegs		50	C
45.	Tensioning Wire for sidewalls		12	B
46.	Screw M10X30		12	B
47.	Angle Bracket for code 17&18		4	B

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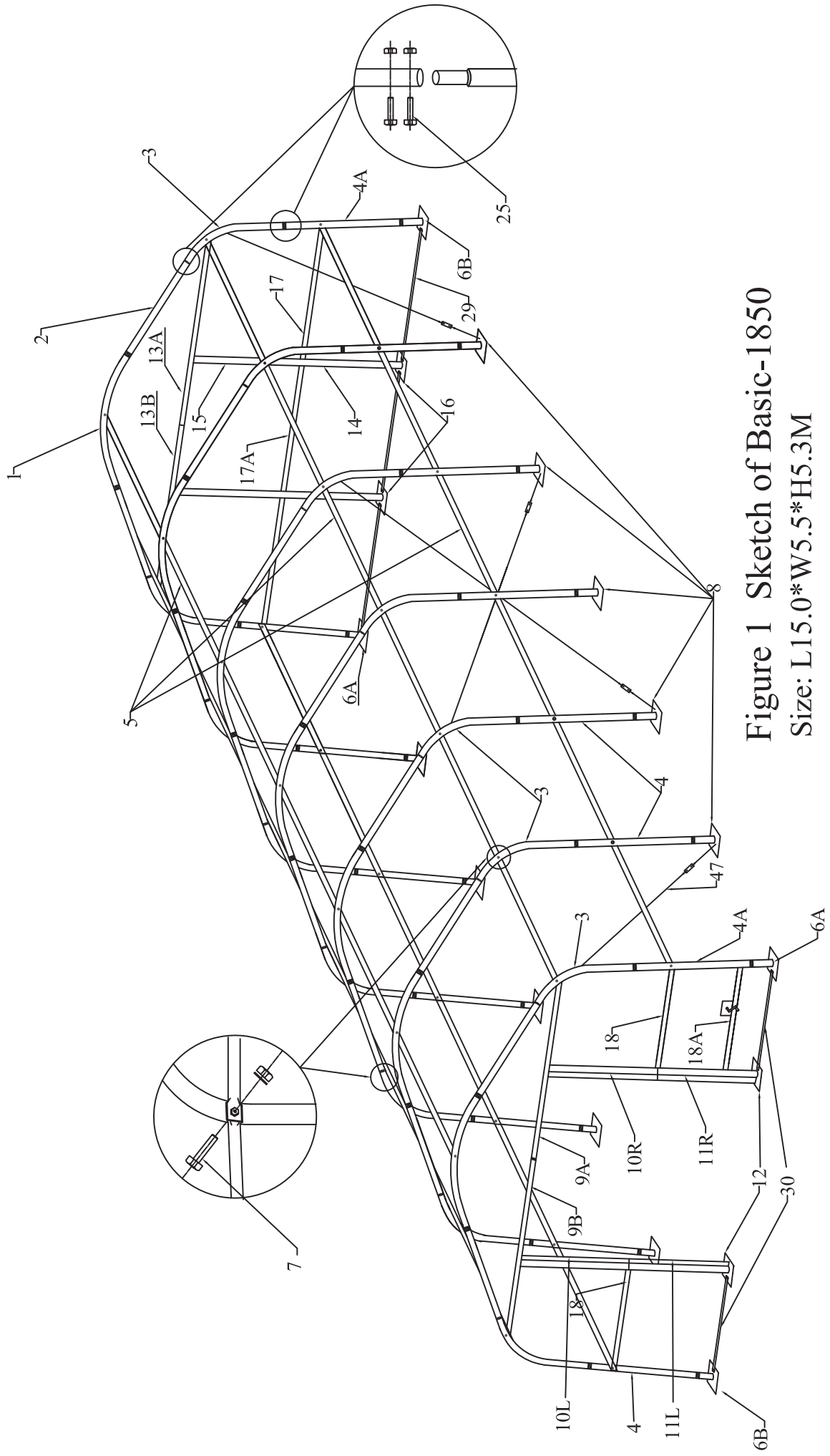


Figure 1 Sketch of Basic-1850
Size: L15.0*W5.5*H5.3M

EQUIPMENT AND MATERIAL FOR INSTALLATION

- | | |
|-------------------|-------------------------|
| 1. Measuring Tape | 2. String for Alignment |
| 3. Stakes | 4. Step Ladder |
| 5. Sledge Hammer | 6. Drill |
| 7. Wrench | |

INSTALLATION PROCESS

A—BASE PLATES INSTALLATION

Please refer to the diagram (Figure 2) to place the base plates

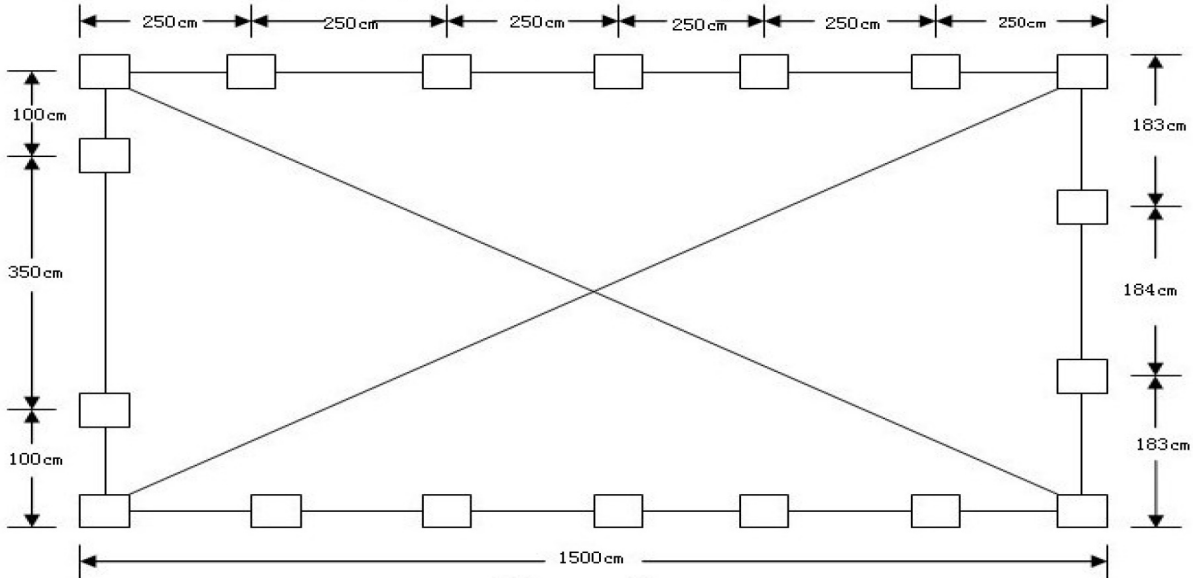


Figure 2

1. The measurement is from center to center of the tubes. Referring to the above diagram and confirm the place of base plates. ENSURE THE FOUNDATION IS SUARE.
2. There is three holes on the plates for stake pegs. Refer to Figure 3 to place the stake pegs into the ground, thus all base plates are secured.
- 3.

Foundation placement

As Figure 3 shows each Base Plate is equipped with 3 pieces of Stake Peg (No.42).

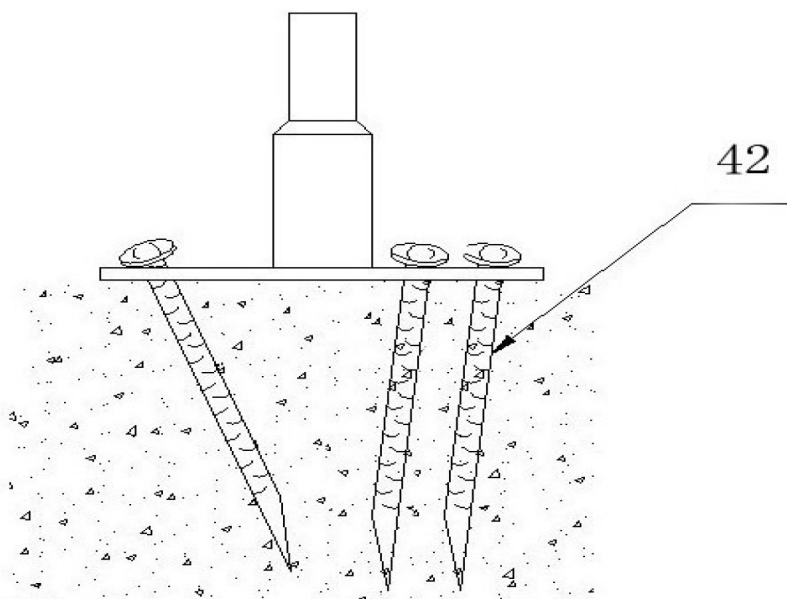


Figure 3

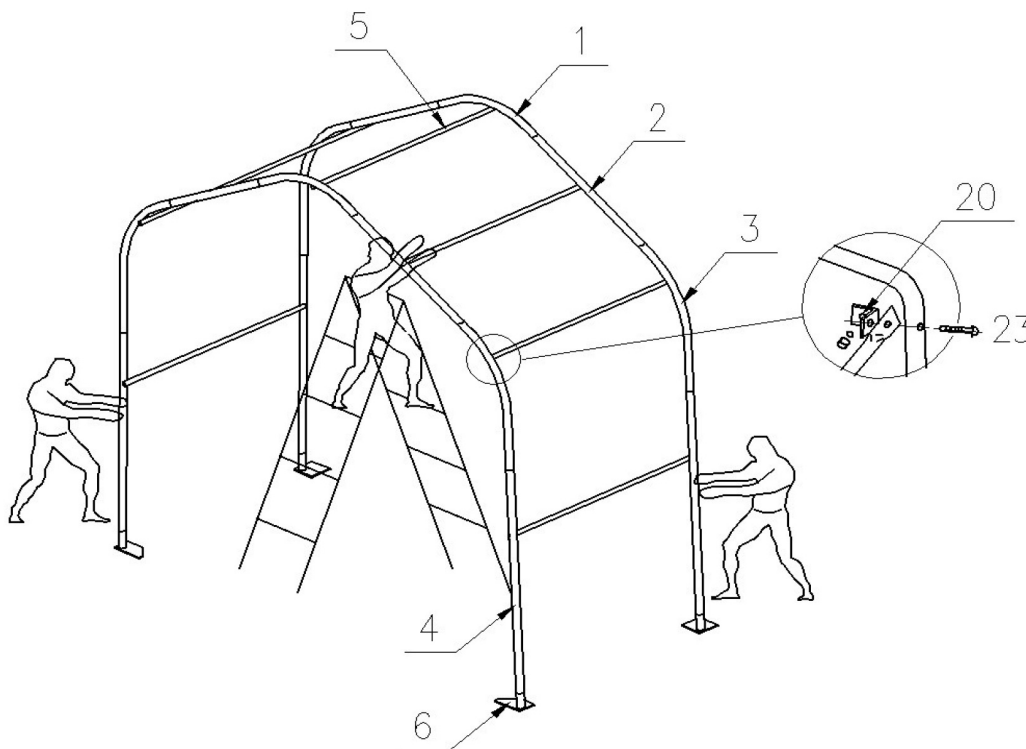
Method of Placing Stake Pegs

Mark the auger hole through the base plate by using the stake peg. Fix the stake peg into ground..

Note: The Stake Pegs apply for normal conditions, not suitable to the rock ground, frozen soil and concrete ground.

B—FRAME INSTALLATION

1. As Figure 4 shown find Roof Bent Joist (No. 1), Roof Straight Joist (No. 2), side bent joist (No. 3), and legs (No. 4). To connect them by Screw M8x90 (No.25) which makes one group of arch. Please NOTE the direction of the screw. DO NOT install the screws on the top of the truss where the fabric will rest.
2. Lift an assembled arch onto one base plate and force the other end of the arch into the opposite base plate.
3. When finishing installing the first two arches, connect the rafters onto them by using Screw M12x100 (No. 7). There is 5 pieces of rafters between each arch. Then install the third arch into the plate and connect the rafter. By turns, the assembly for the frame side wall is finished.
4. Please refer to Figure 1 for the directions of the angle (No. 20, 47), the right angle outside.
5. Fasten the Tensioning Wire to the Sidewall and adjust its length to make it loose and tensioned.



C---Door Frame

Please refer to Figure 5 for the structure of the door frame. And Figure 10 shows how the mechanical door works.

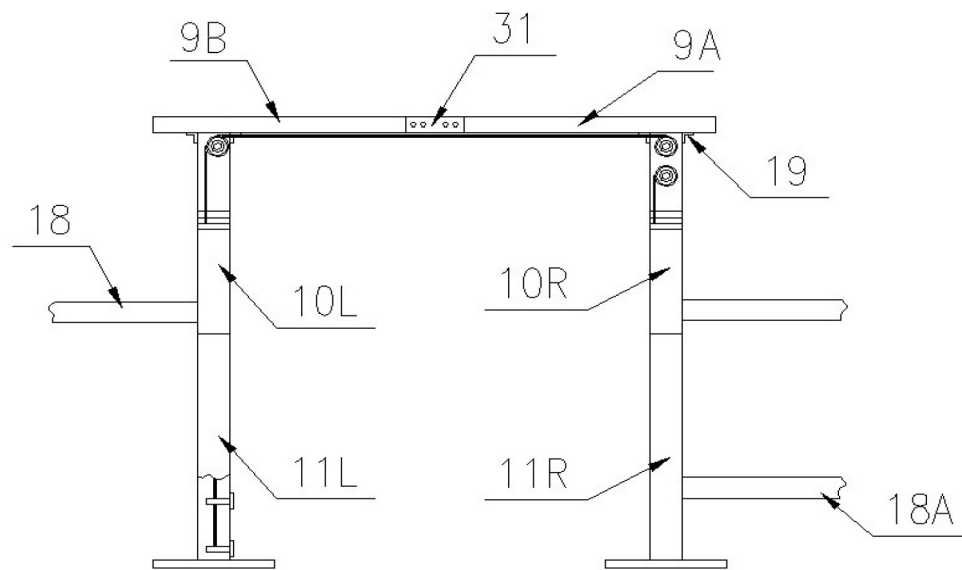


figure 5

D---Roof Cover Installation

Note: DO NOT install the cover onto the frame of your building in high wind conditions. A slight breeze is the most advantageous for cover installation. To take advantage of the breeze, pull the cover up over the arches with the breeze blowing in the cover...like a sail filled with air.

1. Assemble both lower tensioning tube(No. 22) before installing the cover. Fasten them end to end.
2. Roll out the roof cover on a ground sheet. Align the cover evenly to each end of the frame. The notches in the roof cover line up with the tie-down-ratchet on the base plates.
3. Pull the cover over the frame **EVENLY, CAREFULLY AND SLOWLY**. Insert the tensioning tubes into the cover pipe pockets and loosely secure the Belt(No. 23) in the tie-down-ratchet. **BE SURE DO NOT TIGHTEN NOW**. Adjust the cover so that it is square and evenly centered on the frame.

Note: The end flips must overhang evenly at both ends.

4. With the end flaps flipped back and out of the way, use the supplied rope(No.40) to lace the cover to the end arches.

The rope should be cut as your requirements when using. The recommended procedure is to use separated piece of rope and start by first lacing the cover from the bottom edge up to the top center.

Secure the ropes at the top center and **THEN** apply tension as you lace down both sides. Fasten the rope at the bottom edge.

NOTE: DO NOT LEAVE THE COVER UNATTACHED UNDER ANY CIRCUMSTANCES until final assembly and tightening has been completed.

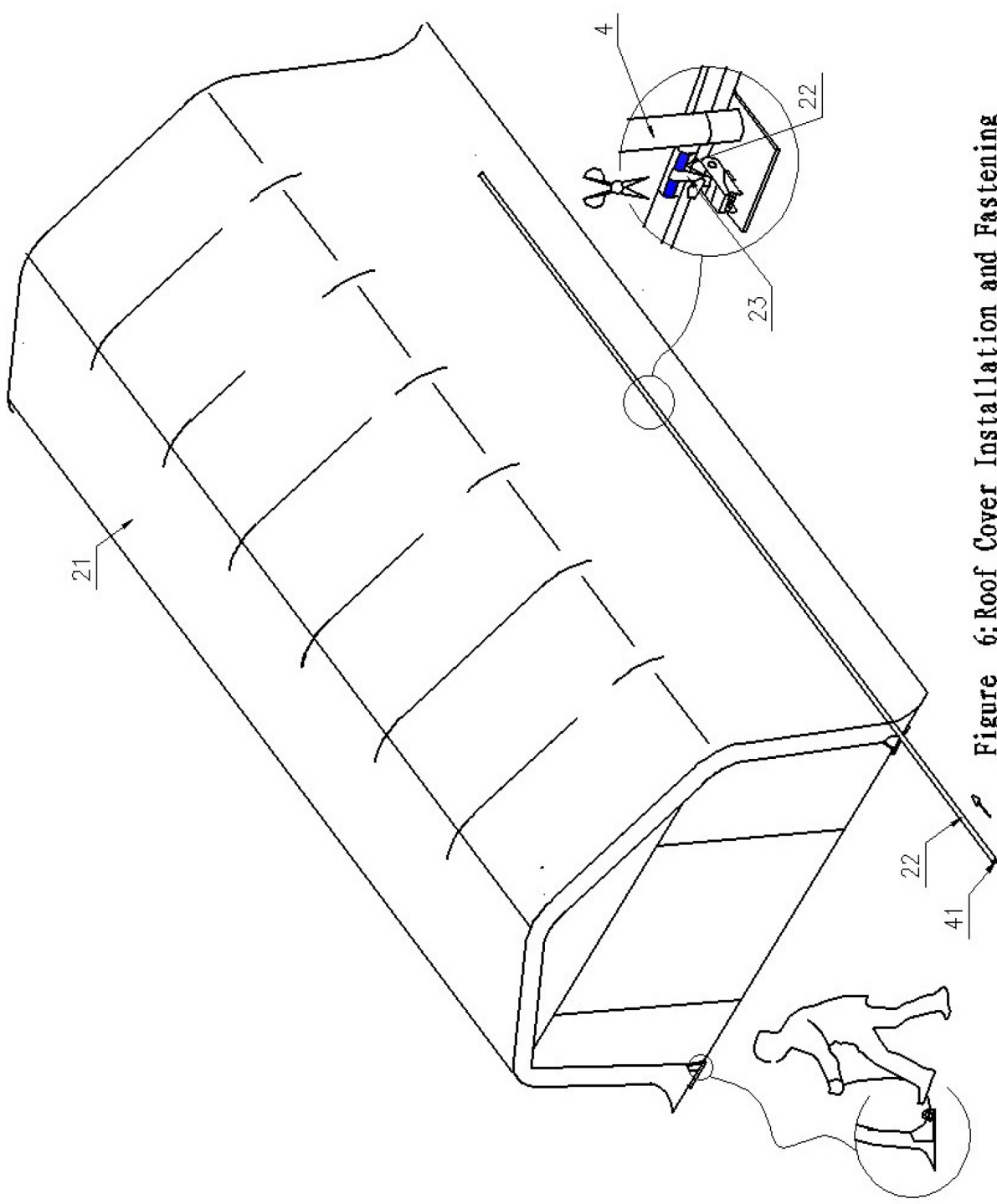
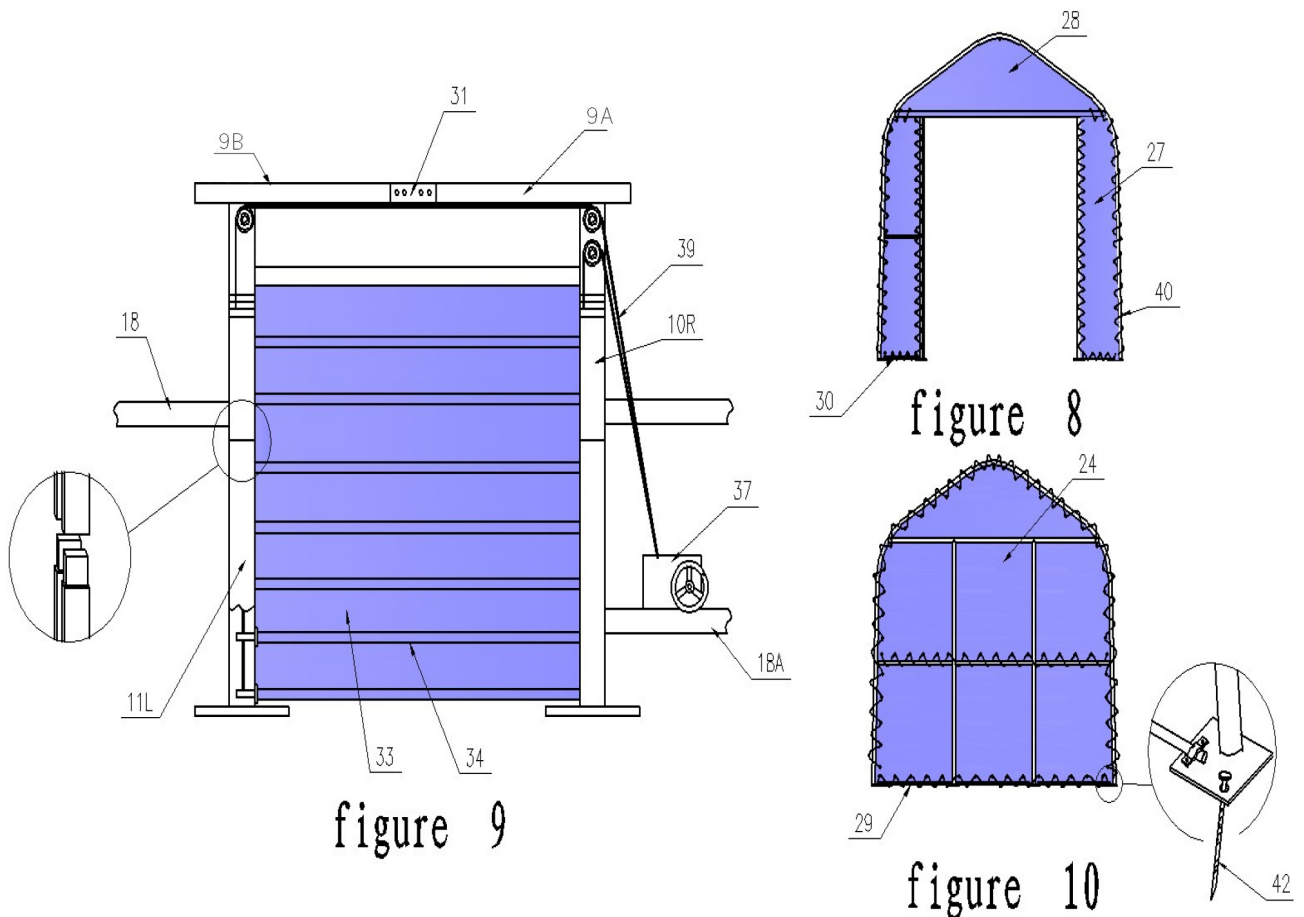


Figure 6: Roof Cover Installation and Fastening

E----Installing Front and Back Panel

1. Figure 8 shows the Upper Cover for front panel(No.28) and the side cover for front panel(No.27) is connected to the frame by Ropes(No.40).
2. Figure 9 shows how the back cover(No.24) is connected and you may learn from the amplificatory drawing that the Lower Tensioning Tube for back cover is fastened to the base plates by the clips.
3. As Figure 10 shows, the door bracing tube are connected and inserted to the slot of the door cover, with two ends inside the door track.
4. Tidy the roof cover, front panel and back panel. Fasten the belt inside the end of roof cover, make the cover well folded to the frame and tie the end of the belt to the slit on the base plates and tighten the end flap. You will need to ratchet, release and re-ratchet a number of times until the belt tension does not allow Further ratcheting.



CONGRATULATIONS!

NOW THE INSTALLATION IS FINISHED.

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