

DANCOVER[®]



Storage tent
W5,5xL20xH5,5m


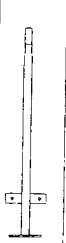





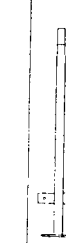



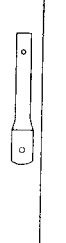



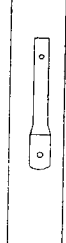




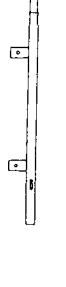
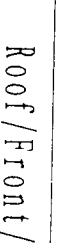
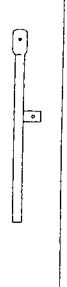

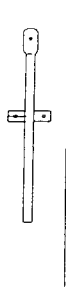
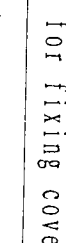

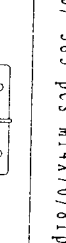
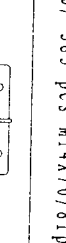
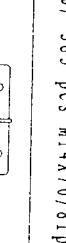
Assembly Illustration

For “User Friendly” assembly we have identified each individual component with our part code number as indicated in the parts list. Pls refer to the part code numbers and drawings to ensure problem free assembly.

Part List (W5.5xL20xSidewall4xH5.5m) with machining door

Part No.	Description	Qty(pcs)
1	Curved roof tube at two ends for front panel(top) & tube size:1161mm	1
1A	Curved roof tube at two ends for back panel(top) & tube size:1161mm	9
2	Curved roof tube in the middle(top) & tube size:1161mm	2
3	Curved roof tube at two ends(both sides) for front panel&short tube:210mm,long tube:1935mm	2
3A	Curved roof tube at two ends(both sides) for back panel&short tube:210mm,long tube:1935mm	18
4	Curved roof tube in the middle(both sides) & short tube:210mm,long tube:1935mm	4
5	Standing leg(at two ends) with base flange & tube size:1850mm	18
6	Standing leg(in the middle) with base flange & tube size:1850mm	4
7	Middle standing leg at two ends & tube size:1840mm	18
8	Middle standing leg in the middle & tube size:1840mm	2
9A	Upper standing leg in front panel & tube size:735mm	2
9B	Upper standing leg in back panel & tube size:735mm	2
9C	Middle standing leg in front panel & tube size:1840mm	2
9D	Middle standing leg in back panel & tube size:1840mm	2
9E	Lower standing leg in front panel with base flange & tube size:1850mm	2
9F	Lower standing leg in back panel with base flange & tube size:1850mm	2
9G	Upper standing leg in the middle for back panel & tube size:1695mm	1
9H	Middle standing leg in the middle for back panel & tube size:1840mm	1
9I	Lower standing leg in the middle for back panel with base flange & tube size:1850mm	170
10	Roof purlin and horizontal wall at both sides & tube size:1912mm	12
11A	Cross tube at door two ends in front and back panel. & tube size:887mm	2
11B	Horizontal tube in the middle for front panel. & tube size:1703mm	6
11C	Middle cross tube at door in back panel & tube size:1662mm	20
11D	Tensioning tubes in top roof & tube size:1703mm	8
12A	Slant supporting tube & tube size:2144mm	0
12B	steel rope for fixing cover+rolling head	2
13	Door dropping tube & tube size:1850mm	1
14	Roof cover	1
15	Front cover	1
16	Back cover	54
17	Stake peg & dia:16x700mm	
18	rope for fixing cover	383
19	Bolt and nuts M14x30	81
	M14x70	24
	M12x50	18
	M14x50	10
20	Inner joint for horizontal tube and slant supporting & tube size:178mm	
21	Inner joint for horizontal tube at door and door dropping tube & tube size:400mm	2

W5. 5XL20XS4XH5. 5M (with 3. 5X3. 5 machining door)

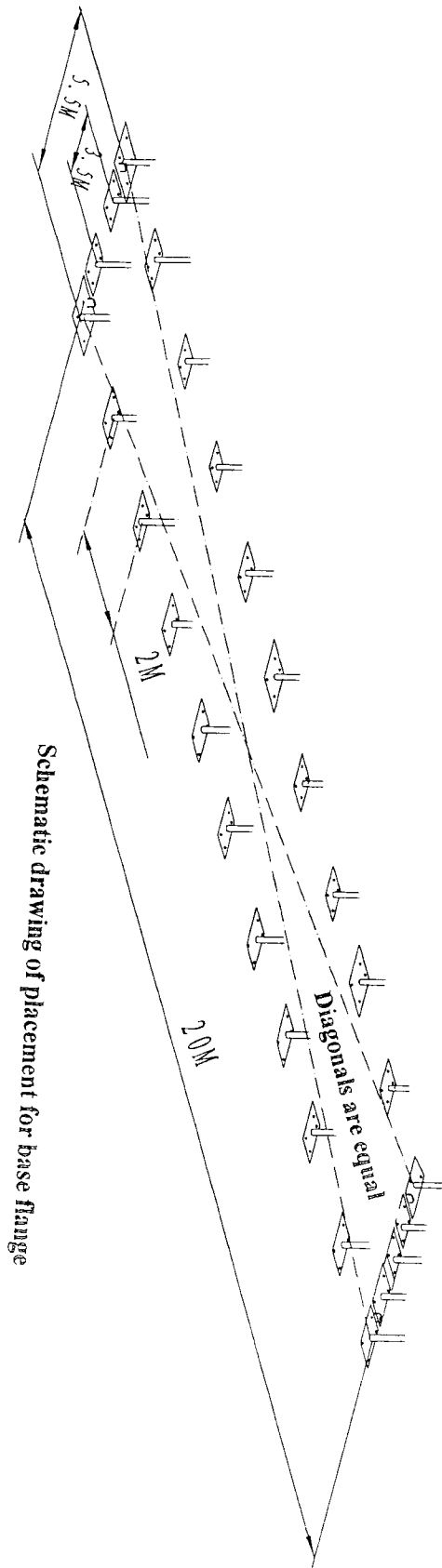
Part No.	Diagram	Qty	Part No.	Diagram	Qty
1		1	9E		2
1A		1	9F		2
2		9	9G		1
3		2	9H		1
3A		2	9I		1
4		18	10		170
5		4	11A		12
6		18	11B		2
7		4	11C		6
8		18	11D		20
9A		2	12A		8
9B		2	12B		0
9C		2	13		2
9D		2	14, 15, 16	Roof/Front/Back cover	
			17		54
			18	rope for fixing cover	
			19	M14X30/ 383 pcs M14X70/81pcs M12X50/24pcs M14X50/ 18pcs	
			20		10
			21		2

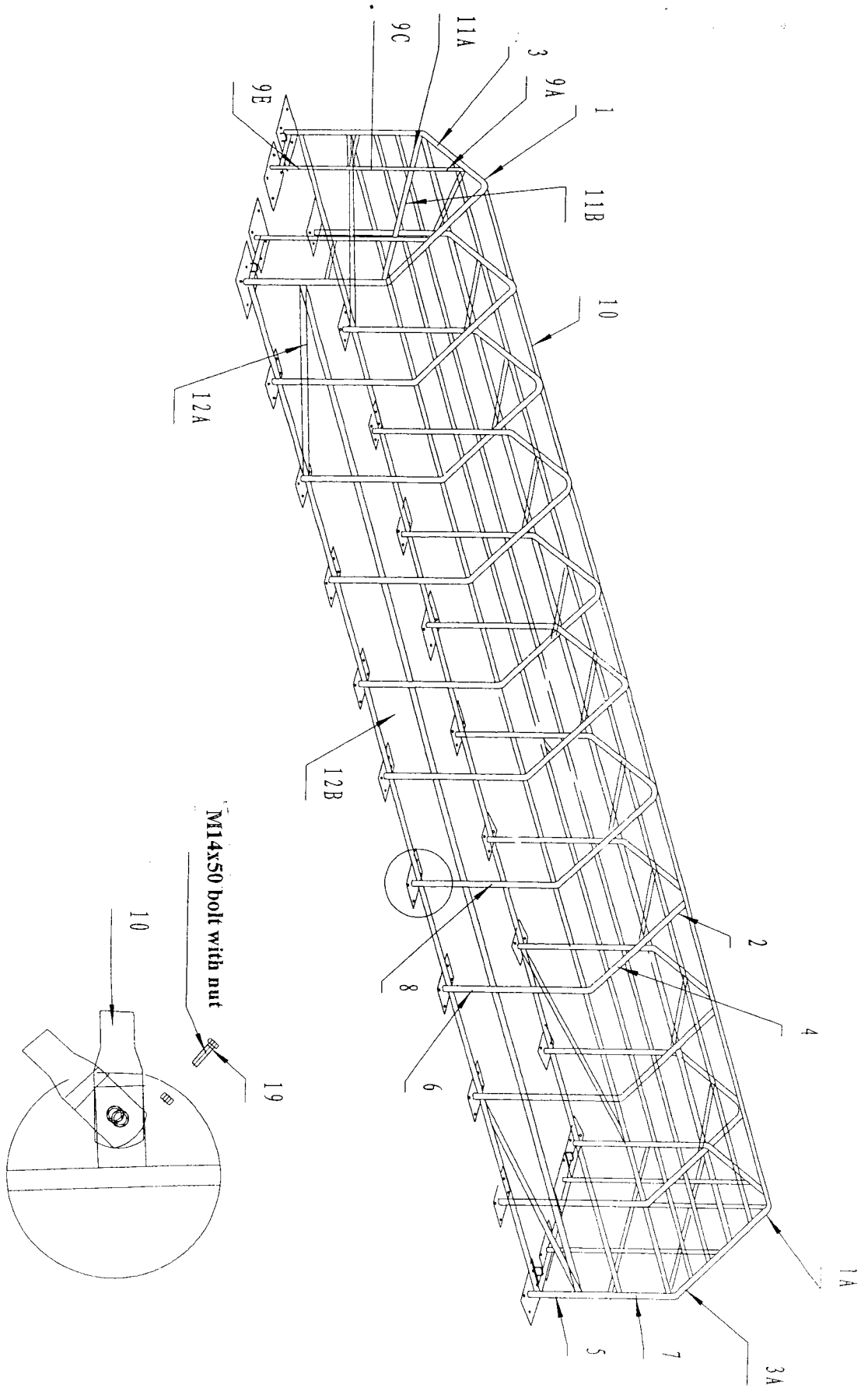
Assembly Procedures

1. Pls place sidewalls with flanges as per Figure 1. Pls be sure that the diagonals are equal. In the meanwhile you can strike stake pegs into ground through holes in the base flanges if the ground condition is suitable.
2. Put each sidewall with base flange on the ground. According to Figure 3 pls connect the upper vertical sidewall to the lower sidewall with base flange by screw, then connect the curved roof tubes to them accordingly.
3. Make each group of frame straight and assemble the roof purlins and horizontal walls in turn . Make sure that all screws are tightened enough.
4. Assemble the cross tubes in front and back wall including the tensioning tube for covers at the bottom.
5. Assemble the standing legs in front and back panel.
6. Pls put the roof cover evenly on the frame. Pls fix by ropes the bottom both sides of roof cover onto the bottom tensioning tubes at the both side of frame as per Figure 5
7. Then pls put the rope in the sleeves at the two ends of roof cover into rings on the base flange. Tighten the ropes and knot the ropes as per Figure 6.
8. Put on the front and back cover on to the front and back wall by ropes. In the meanwhile fix the bottom of front and back cover to the bottom tensioning tubes.
9. Pls connect and tighten ropes between roof cover and front & back cover.

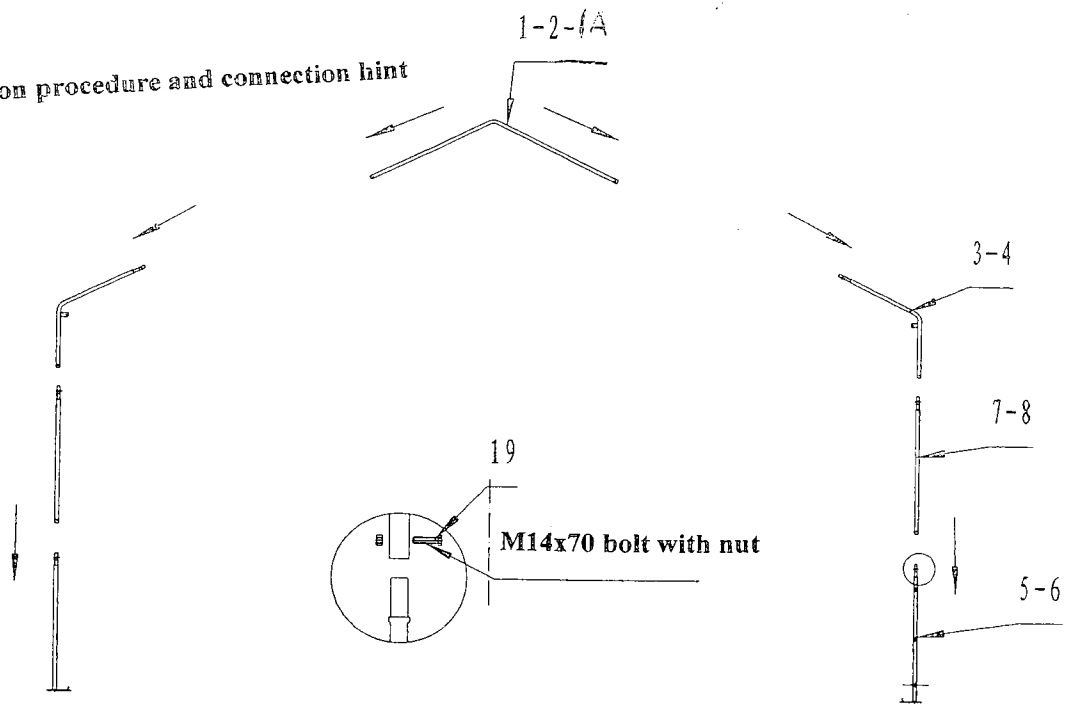
Your assembly is complete.

5. 5X20X4, 0X5. 5



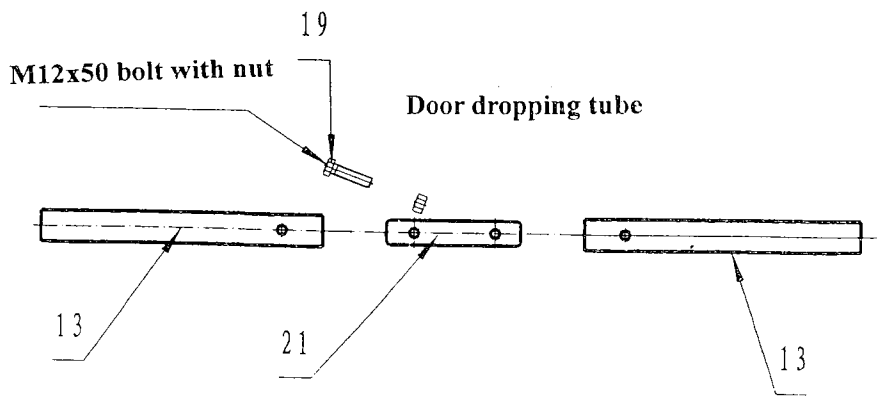
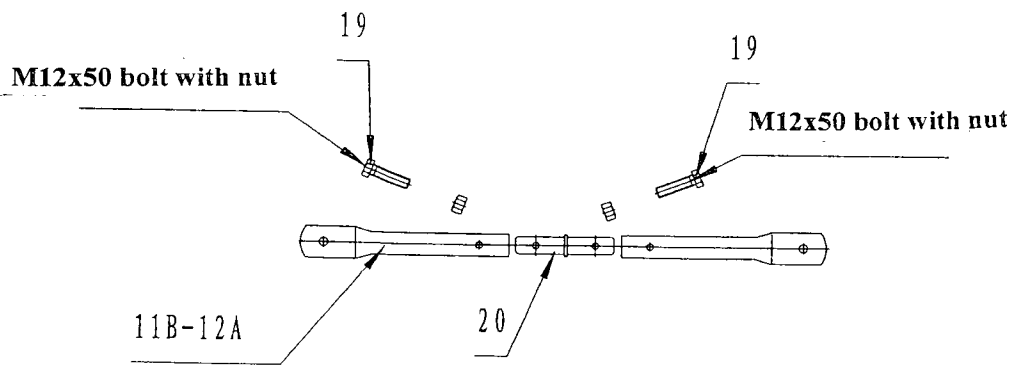


Frame installation procedure and connection hint



Cross tube and slant supporting tube

Figure 3



Frame connection hint

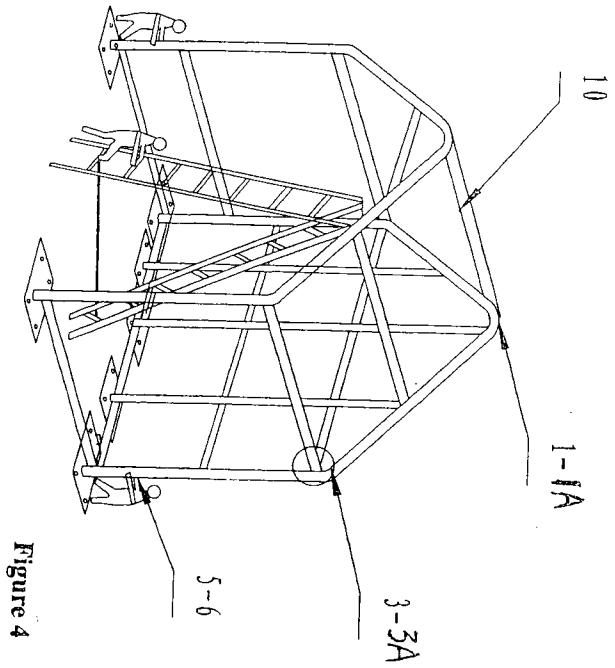
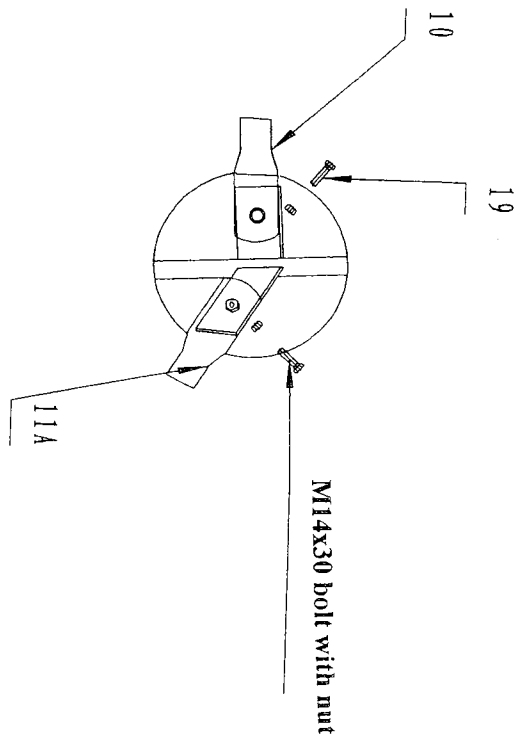
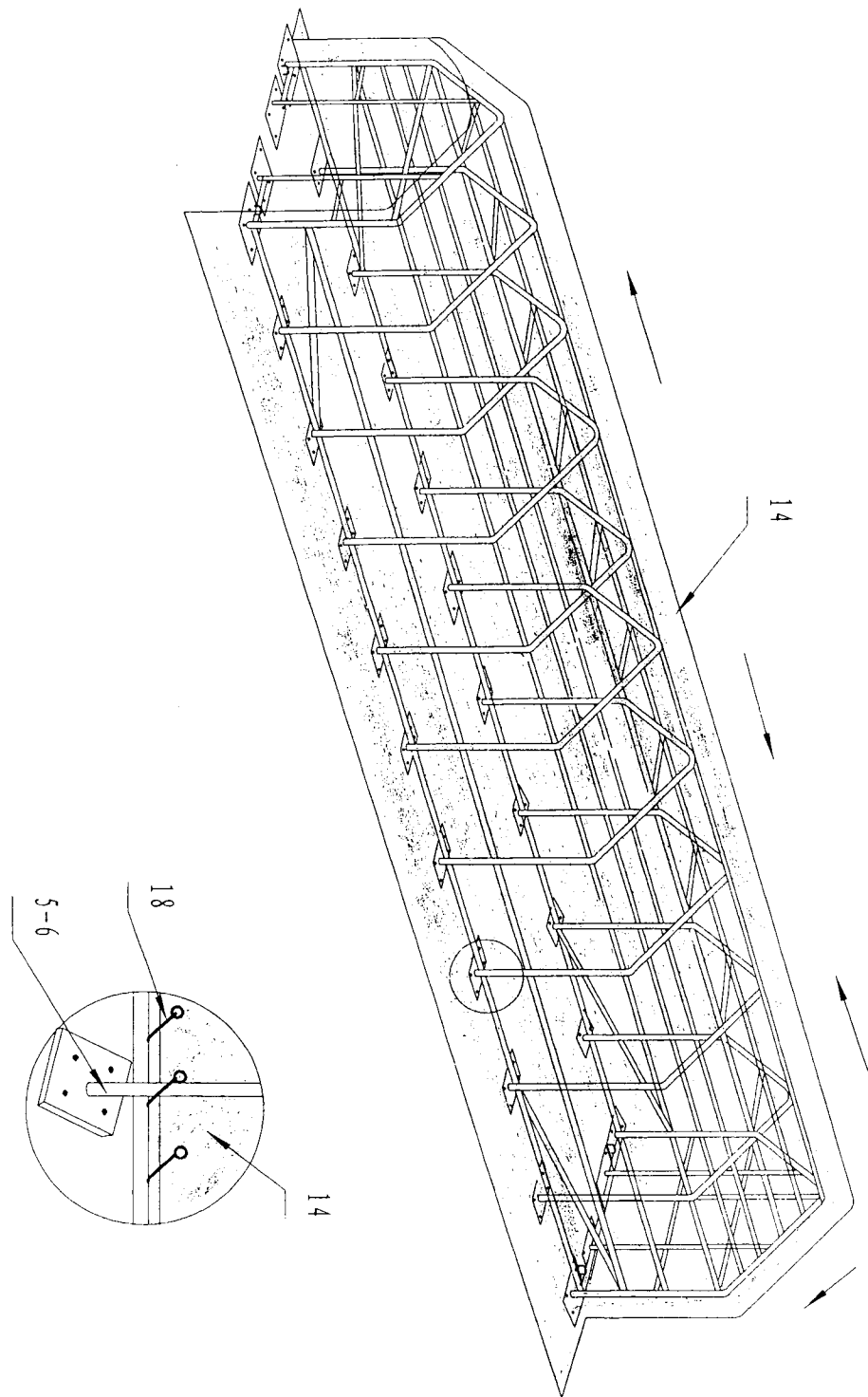


Figure 4





Hint of tensioning front and rear folds
As the right drawing to the Figure 6

Pls put the ropes in the roof cover pocket

Through the rings and pull hard the ropes.

At the same time pls tidy rumple on the folds

Gradually. When the cover is well on the frame,

Pls knot the ropes on the rings as figure 6 show.

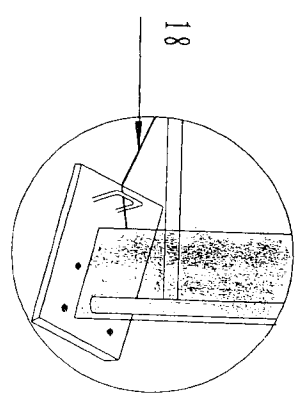
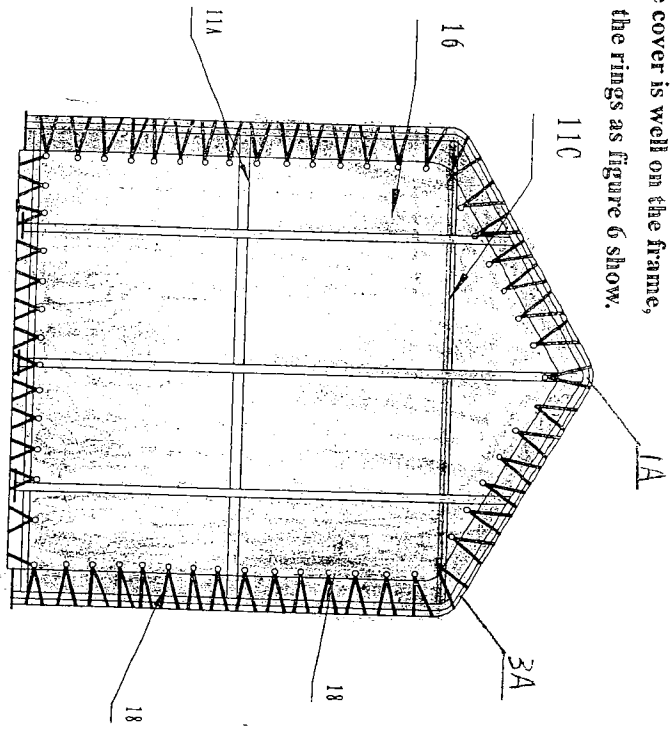


Figure 6

Illustration for installation of front cover
as figure 7 shows edges of front cover are
secured to the frame by ropes.

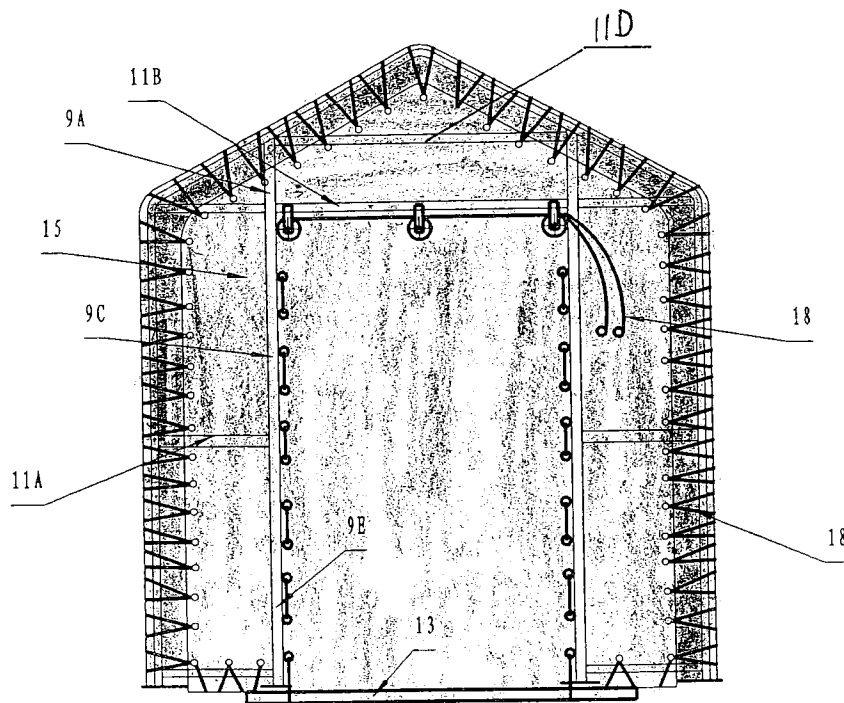


Figure 7

As figure 8 shows the both sides and top part of rear cover are tightened to the frame by rope. The bottom part of rear cover is fastened to the tensioning tube by rope as Figure 8 shows.

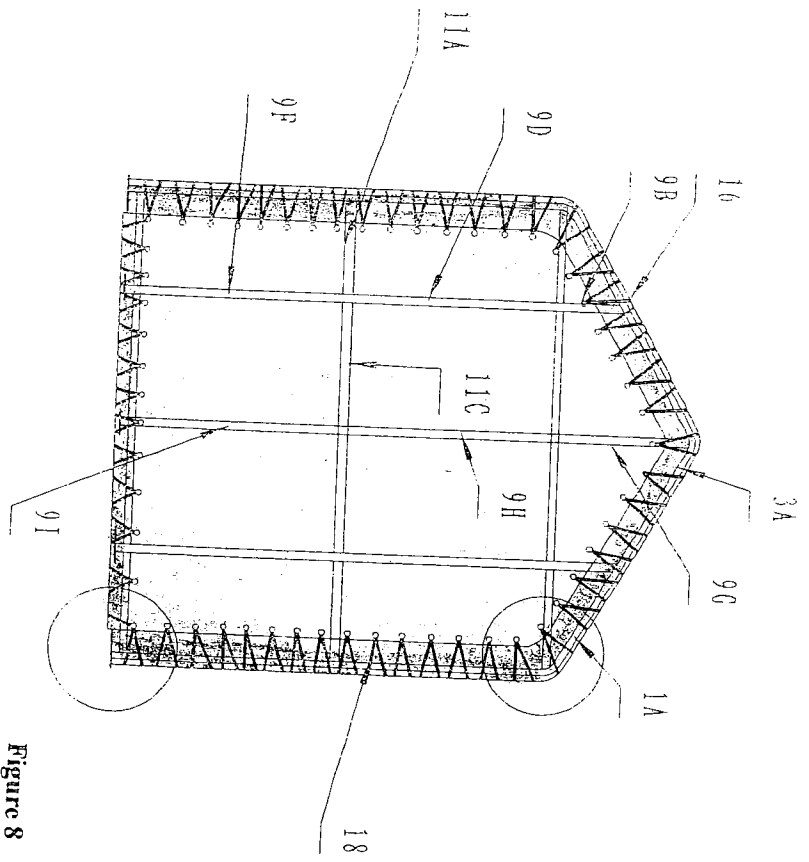
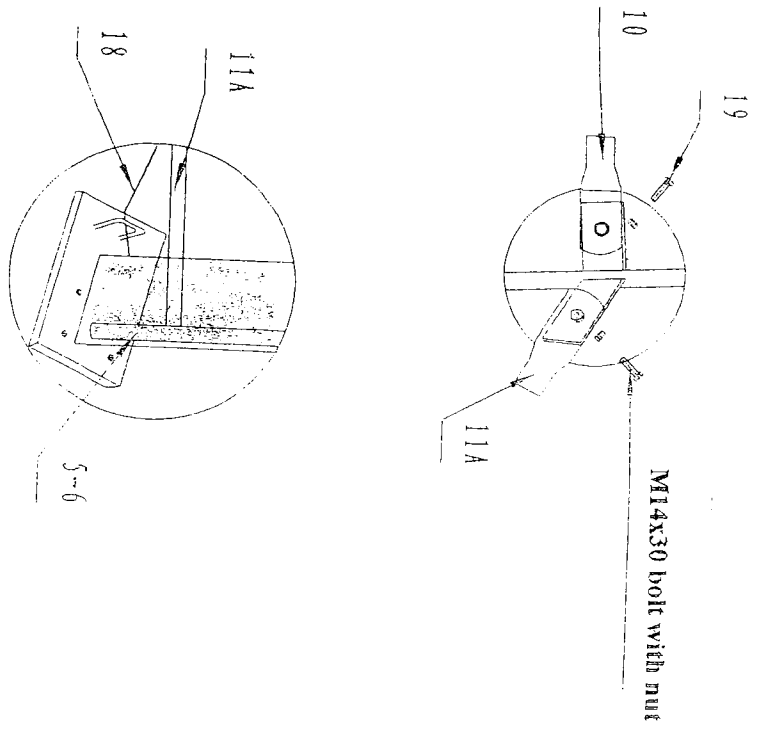


Figure 8



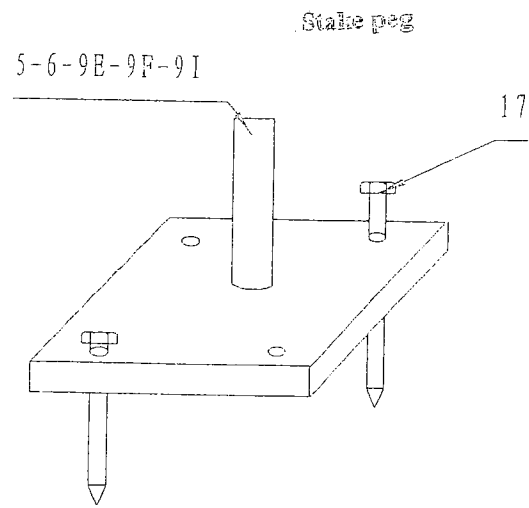


Figure 9

INSTALL ROOF COVER

IMPORTANT: Do not attempt to install cover in windy conditions

Lay cover along one side of frame.

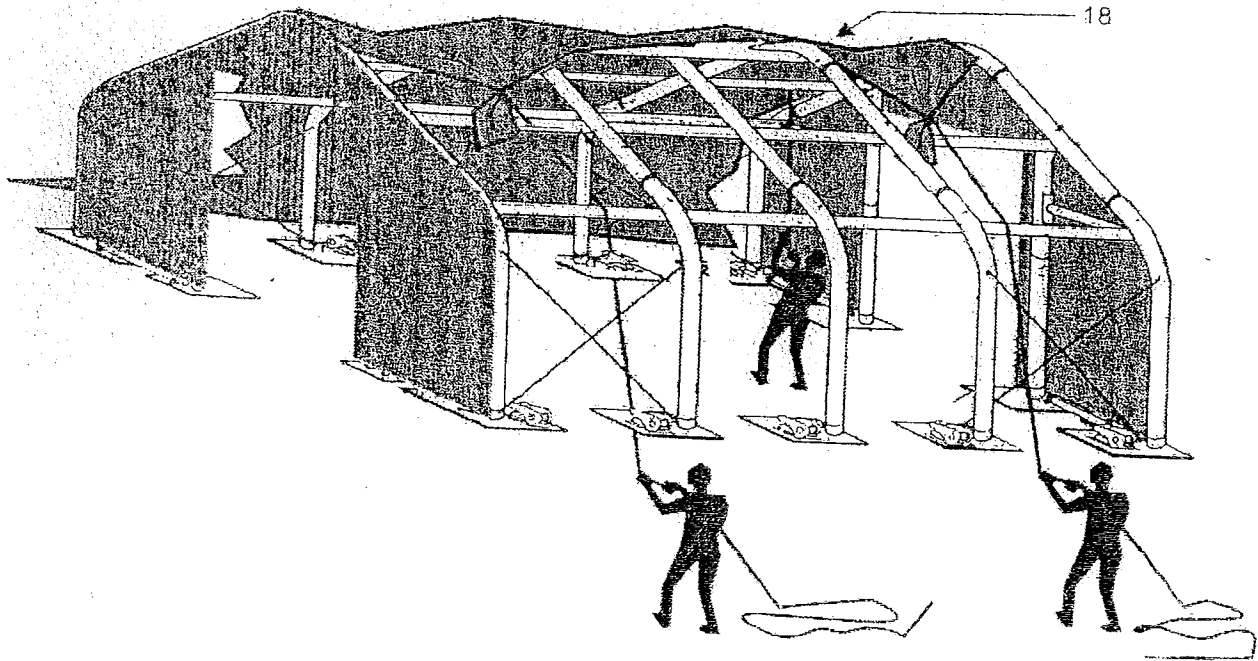
Ensure inside of cover is facing inwards i.e. tensioning sleeve should be on inside. See page 8

At two points along edge of cover, gather up a bunch of cover and tie rope tight around bunch.

Throw other end of rope over frame.

Use manpower only to pull cover over frame

Person on inside should use pole with soft end to ease cover over purlins.



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