Assemble manual

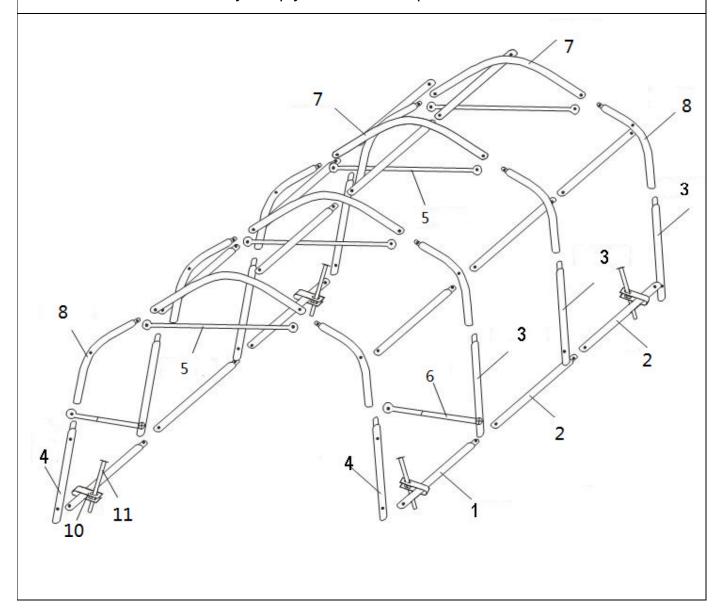
DEAR CUSTOMER

Assembly with more than one person suggested.

Please use gloves when assembling the metal frame portion of this unit.

The metal components of this product have been treated with a rust preventive coating that may feel oily to the touch. This coating is not dangerous, but may dirty your hands during assembly. We recommend that you wipe metal parts clean with a mixture of warm water and dish detergent prior to assembly. Should your hands become

dirty, simply wash with soap and water.



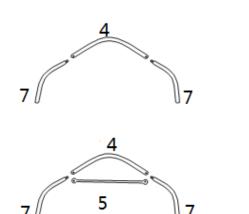
12'Part list

PART NO.	DESCRIPTION		QTY				
PART NO.	DESCRIPTION		16'	20'	24'	28'	32'
No.1	Back leg	0 0	2	2	2	2	2
No.2	Regular Leg	0	8	10	12	14	16
No.3	End corner arch		4	4	4	4	4
No.4	Center arch		5	6	7	8	9
No.5	Cross bar		5	6	7	8	9
No.6	Diagonal		2	2	2	2	2
No.7	Main corner arch		6	8	10	12	14
No. 8	Connecting Pipe	0	15	20	25	30	35
No.9	Door rail female		2	2	2	2	2
No.10	Door rail male		2	2	2	2	2
No.11	Connecting Pipe	9	5	5	5	5	5
No.12	Guiding cables Guide		1	1	1	1	1
No.13	Nail		8	8	8	8	8
No.14	Floor bracket		4	4	4	4	4
No.15	Elastic Kit for Door		16	16	16	16	16
No.16	Door Rail Hook	\bigcirc	12	12	12	12	12
No.17	S Hook	S	16	16	16	16	16

No.18	1-3/4" Bolt	()	16	18	20	22	24
N0.19	2-1/2" Bolt	()	3	3	3	3	3
No.20	Wing Nut	(4)	43	50	57	64	71
No.21	3"Bolot	(***	27	32	37	42	47
No.22	Roof		1	1	1	1	1
N0.23	Endwall		2	2	2	2	2

1. Assembly of middle arches

- a) Take one arch (no. 4); assemble with one main corner arch (No.7) on the left side.
- b) Take the other corner arch (no.7) on the right side.
- c) Take one completed arch; put screw 1-3/4" (No.18) through holes on the right side and attach bar (no.5) over screw and tighten wing nut(No.20)
- d) Repeat same procedures on the left side.



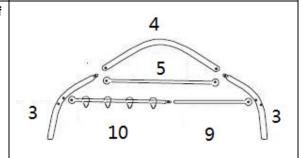
2. Repeat step 1 for the remaining middle arches.

3. Assembly of end arches (Wing nuts are always on inside of the shelter)

- a) Take one arch (No.4); assemble with one end corner arch (No.3) on the left side.
- b) Take one complete arch ,put 1 3/4" screw through holes on the right side and attach bar (no.5) over screw and tighten wing nut
- c)Slide the hooks (No.16) over bars(No.10) then put other side(No.9) attach one end to arch (No.3)with 1 3/4" screws and wing nut.
- d) Take the other corner arch (No.3) on the right side.
- d) Repeat step 3 with the remaining arch.
- g) Place one of the last arches assembled at the front of the shelter, the other at the back.

4. Assembly of legs

- a) Insert (No.1) legs into an end arch one side at a time.
- b) Insert (No.2) legs to the second arch.
- c) Add second arch to assembly connecting (No.8) into (No.11) with screw 3" (No.21) and diagonal bar (No.6) with screws 2 ½" (No.21) with wing nuts (No.20). See sketch at front page. Note: (No.11) should be placed at last section.
- d) Repeat step b) and c) until the whole shelter is completed.

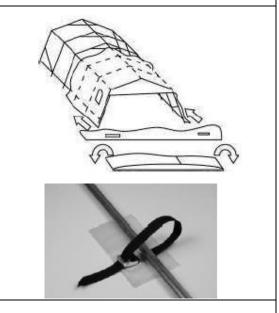




- e) Make sure the base is open to 143 3/4".
- f) Make sure the distances AD and BC have exactly the same length as per illustration, lengths depends on the model.

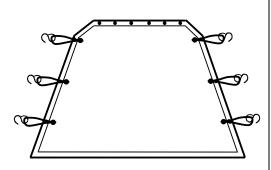
5. Cover installation (Ties are always on the inside)

- a) Place the roof in front of the shelter as illustrated.
- b) Unfold as illustrated then lift onto shelter as is.
- c) Place cover over the completed structure making sure that the TRIANGLE is at the front of the garage.
- d)Attach all straps inside of the roof to the structure poles going comletely around the garage.
- e) Tie firmly inside ties to bars.
- f) Grommets are placed in the upper corner of each door .Put the cord through these grommets and secure to the ground with nails.



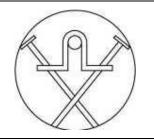
6. Door Assembly

- a) Take one door with shiny side facing outside placing on to hooks (No.17).
- b) Repeat a) for the remaining doors.
- c) Take the elastic, put it through one of the grommet holes on the door from the inside out. Take S hook, place it on the elastic and squeeze one end with a pair of pliers so it locks on the elastic. Repeat until all the elastics are done, and then use the open end to hook on the grommet band of the roof.



7. Anchoring garage.

- a) Place your garage in the final position you want then close the doors, front and back if supplied before anchoring, anchor with brackets (No.14) and nail (No.13) as per diagram on the first page. Drive anchor into ground.
- b) Fix flap to your house (if applicable).



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