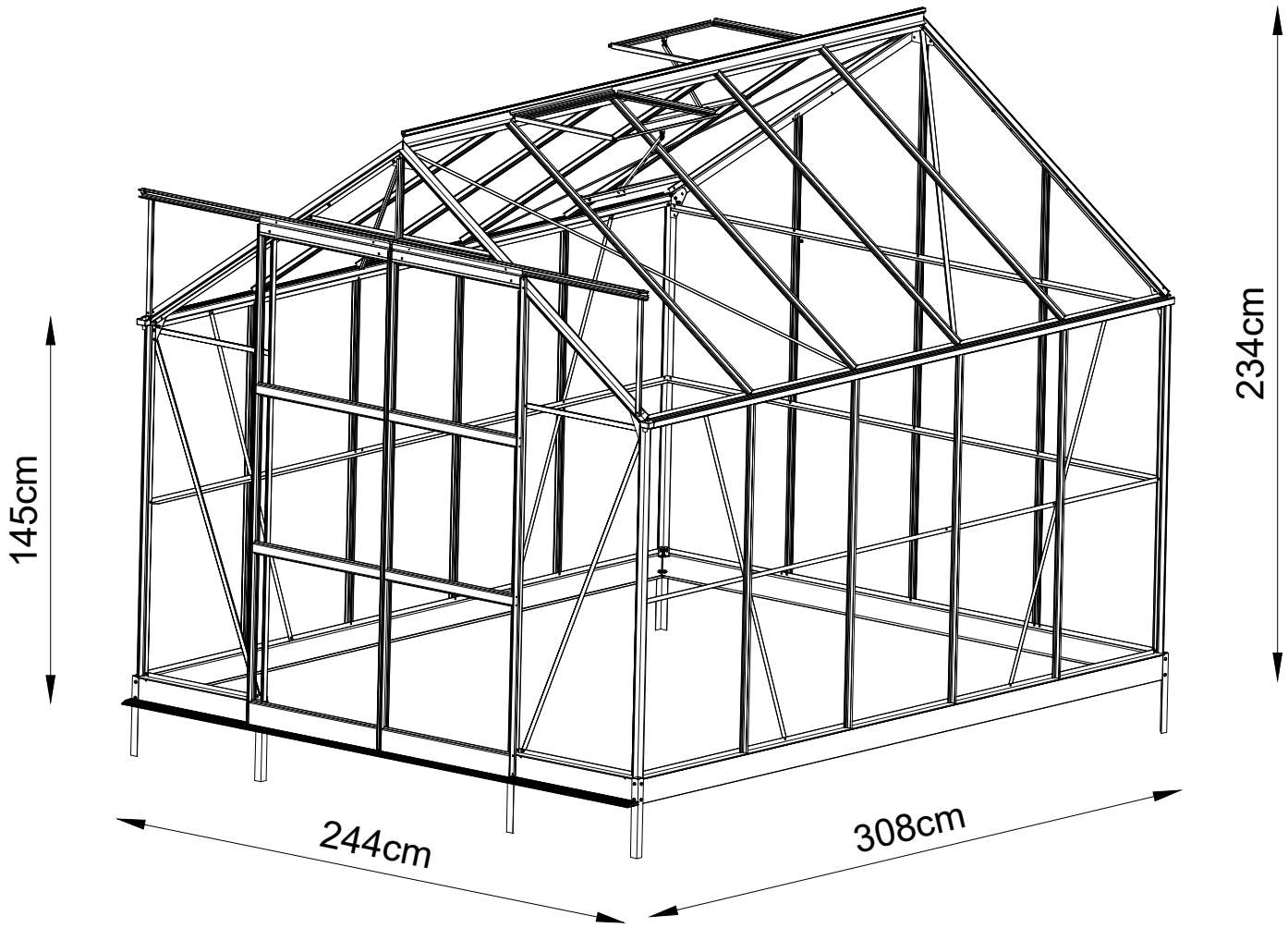
DANCOVER®.com

Manual
for
Greenhouse
2,44x3,08x2,34m

16-01-2024

Greenhouse Assembly Instructions



Dimensions (LxWxH) : 308x244x234cm

Dear customer,

Congratulations on the purchase of your new Greenhouse.

Please carefully read the following guide before commencing construction.

Warning: *Before undertaking any work on your greenhouse take all the necessary time to identify any possible hazards including underground and overhead power lines and underground water pipes etc.*

Site Selection.

A sunny, unobstructed, north facing position that is sheltered from strong winds is best to maximize the potential of your greenhouse.
Your greenhouse should be placed on a flat and level surface. There are many foundation options that may suit your requirements. Greenhouses come with Internal mounting options to suit most needs.
Access to water and/or electricity should be considered at an early stage and before solid foundations are laid.It is advisable to have enough access around your new greenhouse for both Installation and maintenance.

Setting out.

Securing directly to the soll.
Assemble the aluminium frame and position (unglazed) onto proposed site prior to digging your post holes,This will allow you to locate and to mark the exact position of post holes for anchoring.
Once you have marked your anchor positions move the glasshouse frame to allow the holes to be drilled/dug.A minimum hola depth of 600mm and dlamater of 200mm is recommended.
Once the anchor pegs have been attached to the base and corner brackets you can lift the greenhouse above holes and lower to ground level.
Once you are satisfled with the final posltion and you have ensured the frame is square, level and plumb concrete can be poured Into anchor holes.

If preferred all holes can be dug using the Internal maasurements of the base as a gulde. This is a more simple method although It is less exacting.

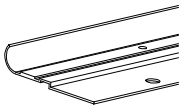
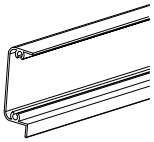
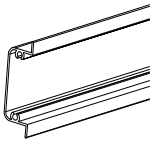
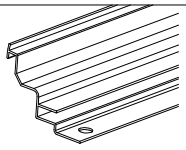
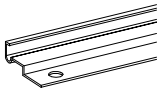
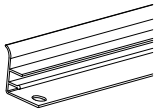
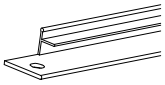
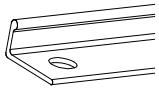
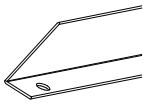
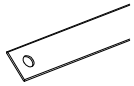
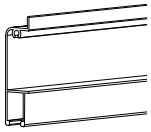
Securing to a solld base.
Use the base plan supplled In the following Instruction manual as a gulde to bulld your solld base
whether It be a tmber, block or brick nib wall ora
Fixings are located Intemally and are located approximately 55mm Inside of the 43mm aluminlum base.
(To sit and fix on a wall would require a minimum width of 100mm).

Glazing.

Once the aluminium frame is completed and in position glazing can commence,
Although all glass is toughened safety glass It should always be treated as dangerous and with caution.
Make sure the frame Is free from debris before commencing,
Beware of wind at all times,
If resting panels during construction a leaning position is recommended over lying flat.
Start with the roof panels and work from one end to the other.
To Insert the roof panels lean against the guttering and slid up between the glazing bars until they reach the ridge and drop into place
Glaze the walls by leaning panels between the vertical glazing bars, push up and into the rebate located on the underside of the guttering.
Make sure the bottom of the glass panel is sitting securely on the top of the base.
The panel will look square and plumb and be secured by the groove at the bottom and by the rebate at the top,
Insert the rubbers by using your thumb to push and your Index finger to guide you.
All rubbers are made longer than required and are to be trimmed when finished,
If the rubber extrusion seems dry use soapy water to assist when fitting Into the glazing bar.
The seals should look flat and straight when complete.
Leave rubbers for an hour or two before cutting to required length as they may stretch then retract when Inserting.
Do not cut rubbers until you have Inserted all of them.

During the installation process, you need to use silicone to achieve better waterproof effect in the gap in the aluminum alloy sink.

Please contact your provider if you require further guidance.

PART	#	mm	Qty.
	L12	600	2
	L13A	600	2
	L13B	600	4
	L15	582	2
	L16	582	2
	L17	470	4
	L18	617	2
	L21	476	2
	L22A L22B	2373 2985	2 2
 	L24 L37	1418 2435	4 1
	L38	600	2

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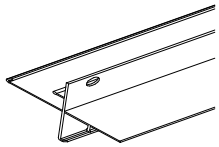
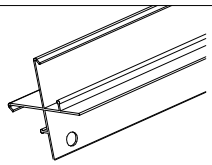
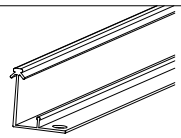
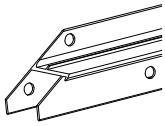
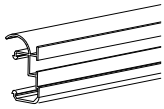
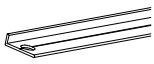
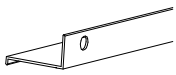
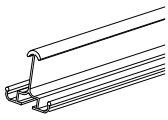
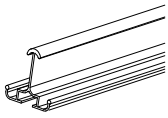
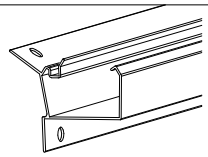
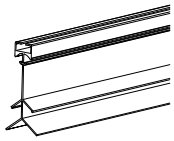
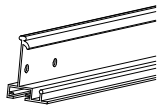
	L01A L01B L01C L01D	1473 1473 1473 1473	1 1 1 1
	L01E L01F	1325 1325	2 2
	L03A L03B	1745 1745	1 1
	L04	960	1
	L05	2440	1
	L06A L06B L06C	1393 578 1869	2 2 4
	L07A L07B L07C L07D	2383 2987 600 600	1 2 1 1
	L08A L08B L08C L08D	1759 1759 2150 300	1 1 1 1
	L08E L08F	1325 1450	8 8
	L09	2987	2
	L10	2987	1
	L11A L11B	1887 1887	2 2

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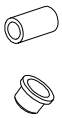	H3		3
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	W46		3
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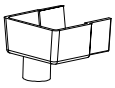
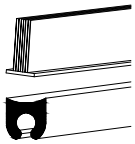
	J04L		2
	J04R		2
	J15	Ø6.5*20	4
	J11		4
	J13		4
	J18	1.88M	2
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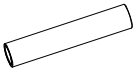	G01	1200	2
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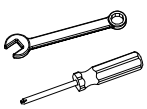	T01		1
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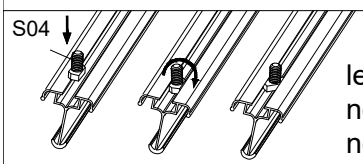

let bolts slide from the notch when more bolts needed during assembly

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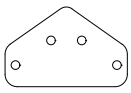
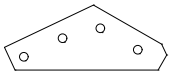
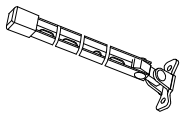
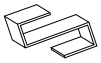
	W1		2
	W2		4
	W5		2
	W11		12
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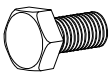	S01	M6*10	169
	S02	M6*16	3
	S03	M6*40	2
	S04	M6*14	10
	S05	M5*25	3
	S07	M6*60	3
	S08	M4*12	2
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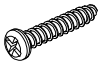
	M02	M5	3
	Z01	Ø4*16	40
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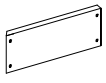
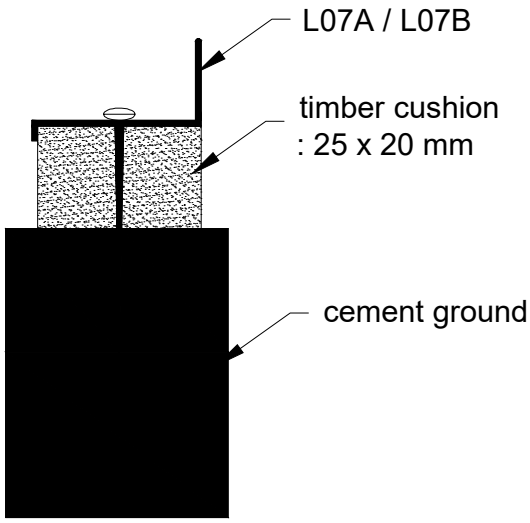
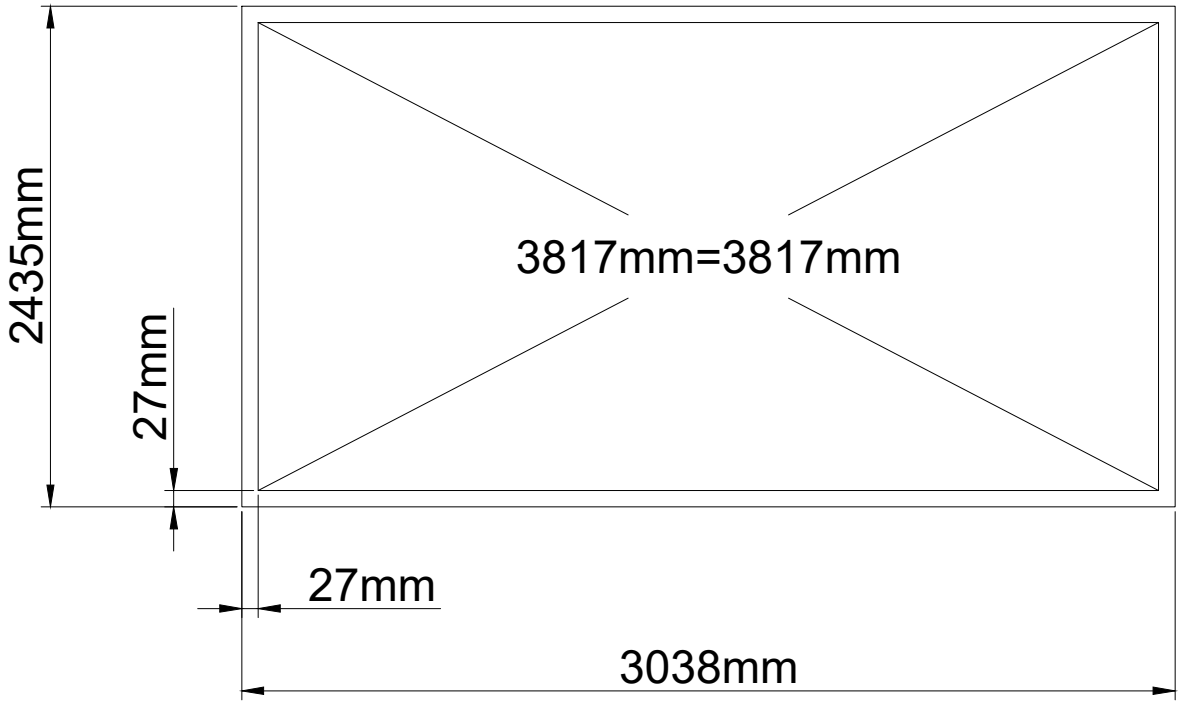
	W07A	627	1
	W07B	627	1
	W07C	3038	2
	W07D	2435	1
	W08	350	6
	W09		17

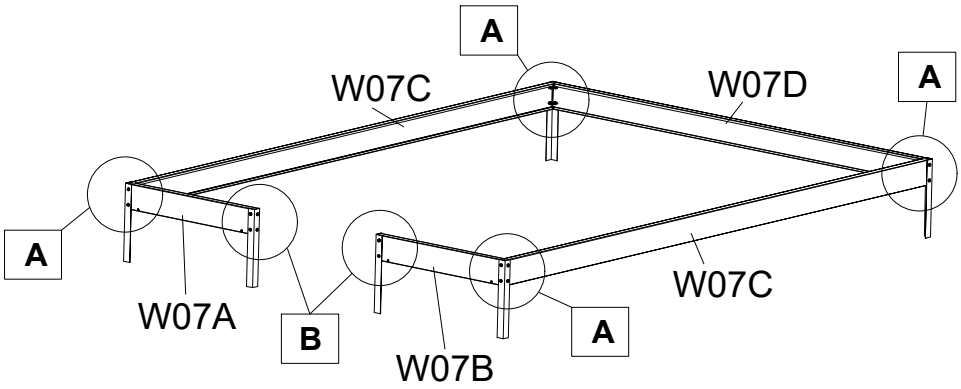
Base assembly

It is critical that the greenhouse base is perfectly squared so as the dlagonal measurements are the same ,
The greenhouse also needs to be consistently level across the front and back . You can have fall from front to back , however it must be the fall on both sides ,
Anchoring the greenhouse into the ground is critical.
We recommend using masonry anchors if you have a slab , in which case you would cut the anchor legs off . Alternatively the anchor legs can be concreted into the ground (min footing 300mm dia , and 400mm deep). This is often best done at the end , weather
permitting . Always secure Ihe structure temporarlly ouring construction .

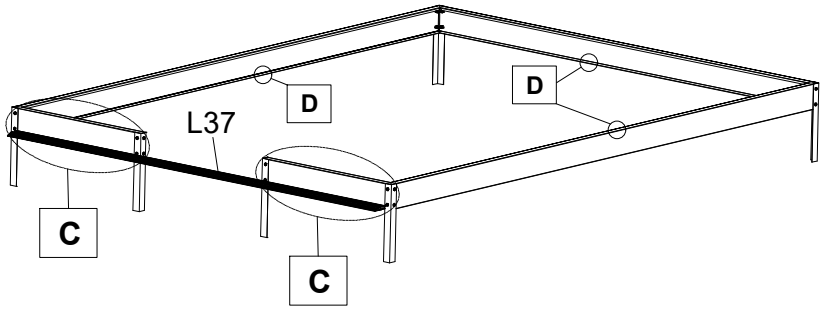


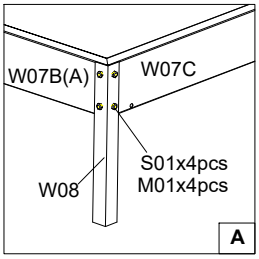


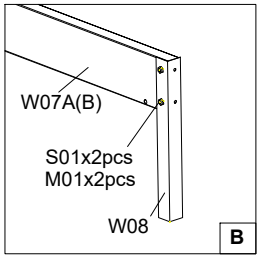
Base installation ground

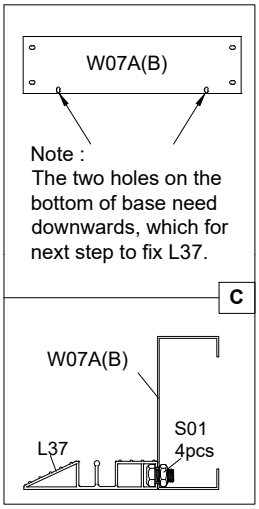


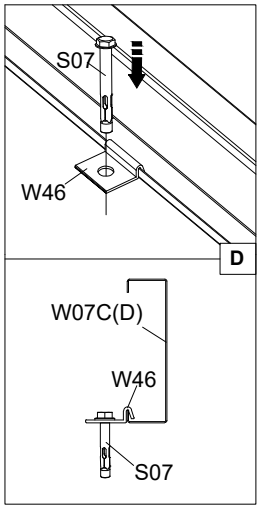
Note :
Please tear off protective film on surface of W08 and W07A(B / C / D) before assemble base .

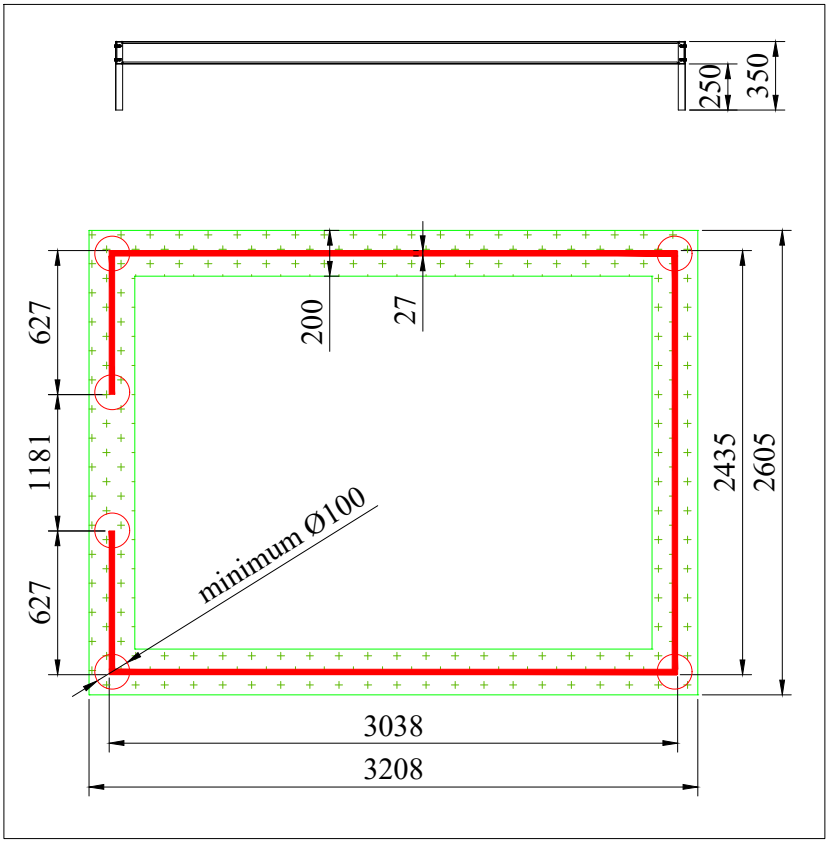




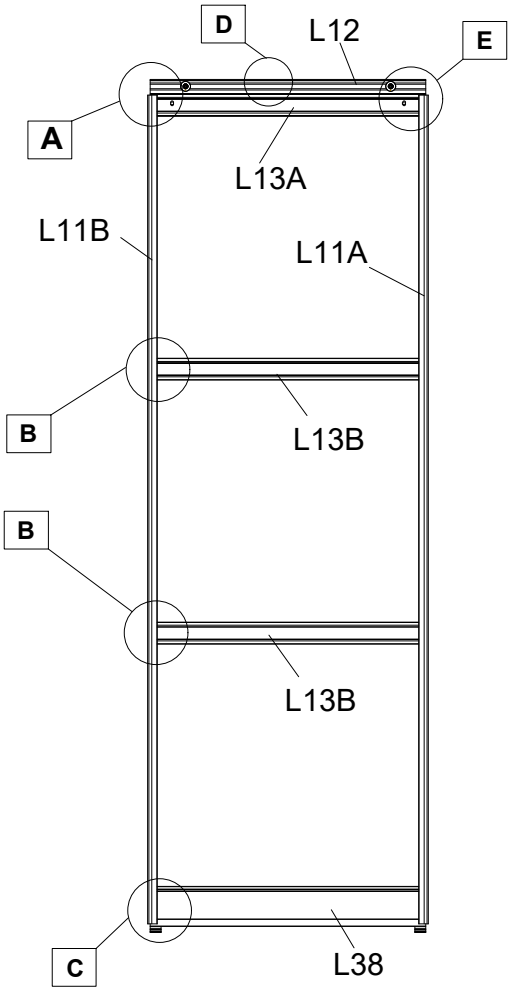


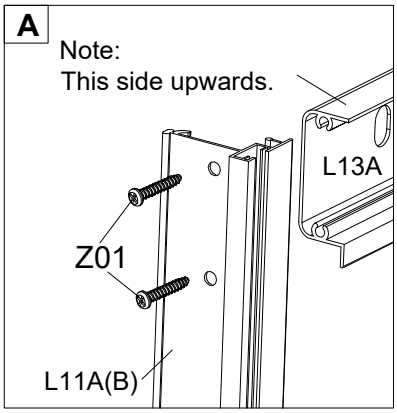


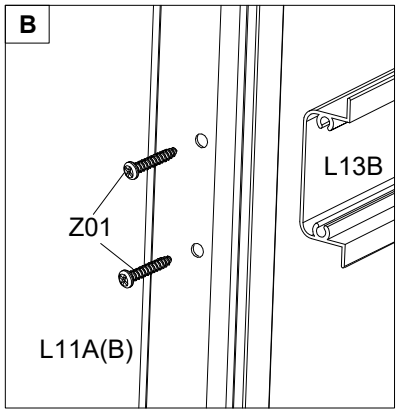


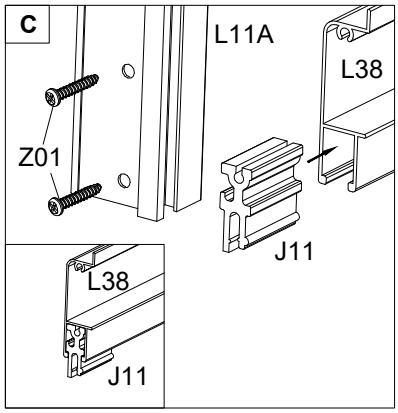


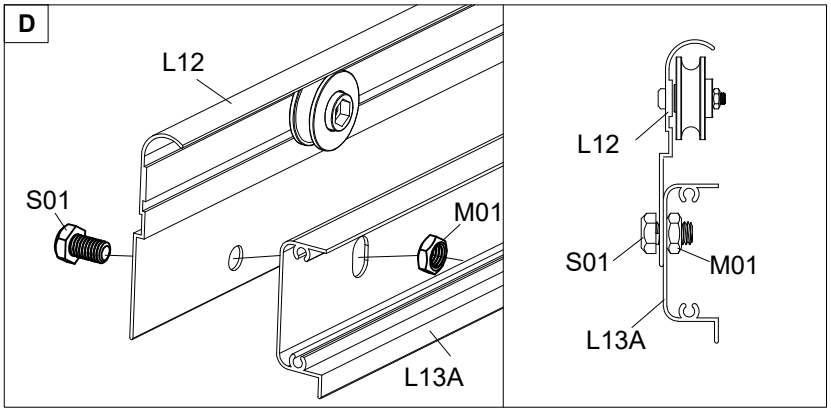
Left Door Assembly

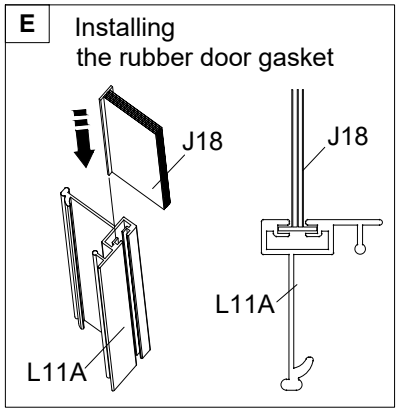




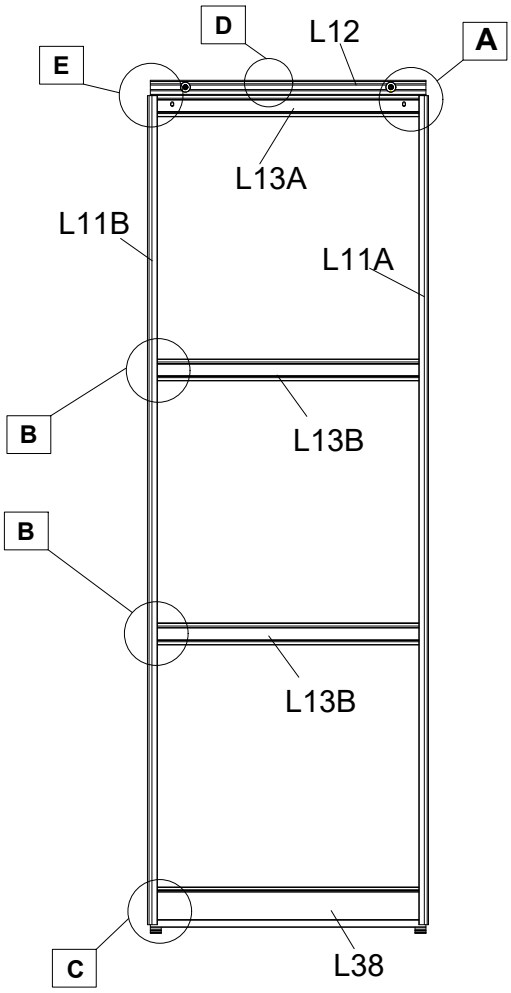


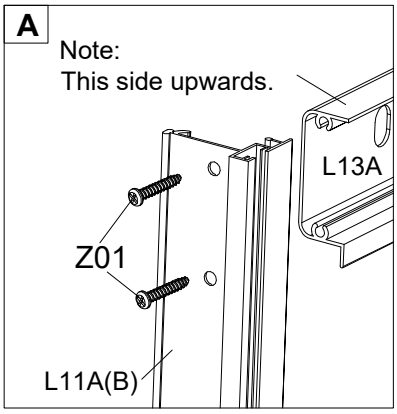


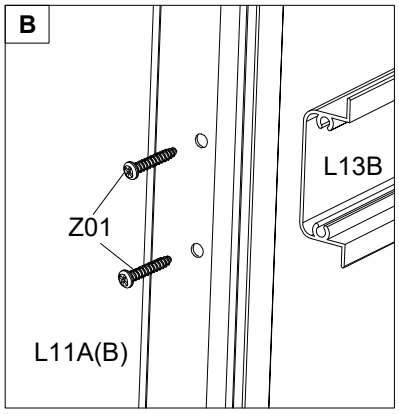


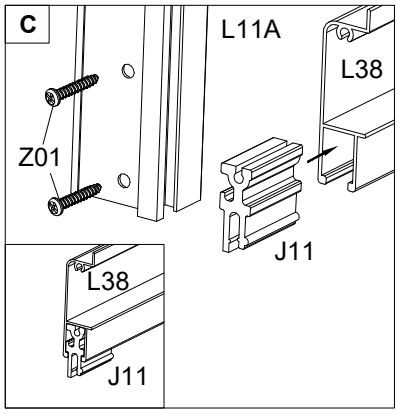


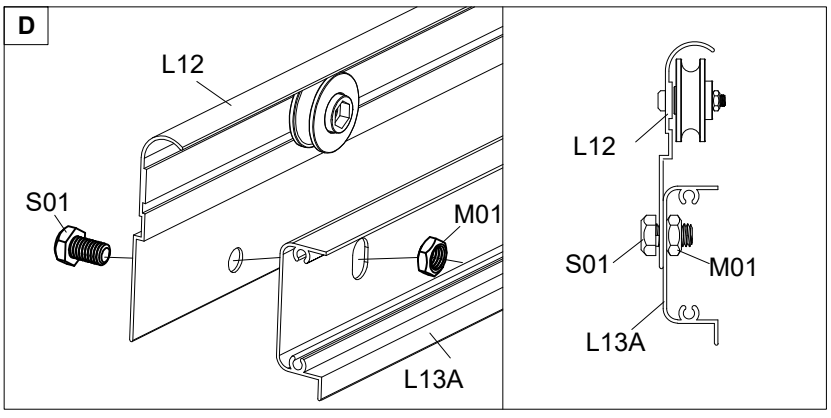
Right Door Assembly

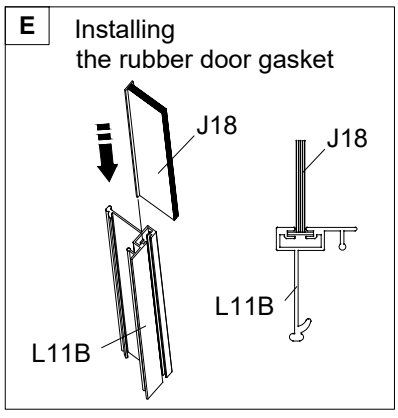




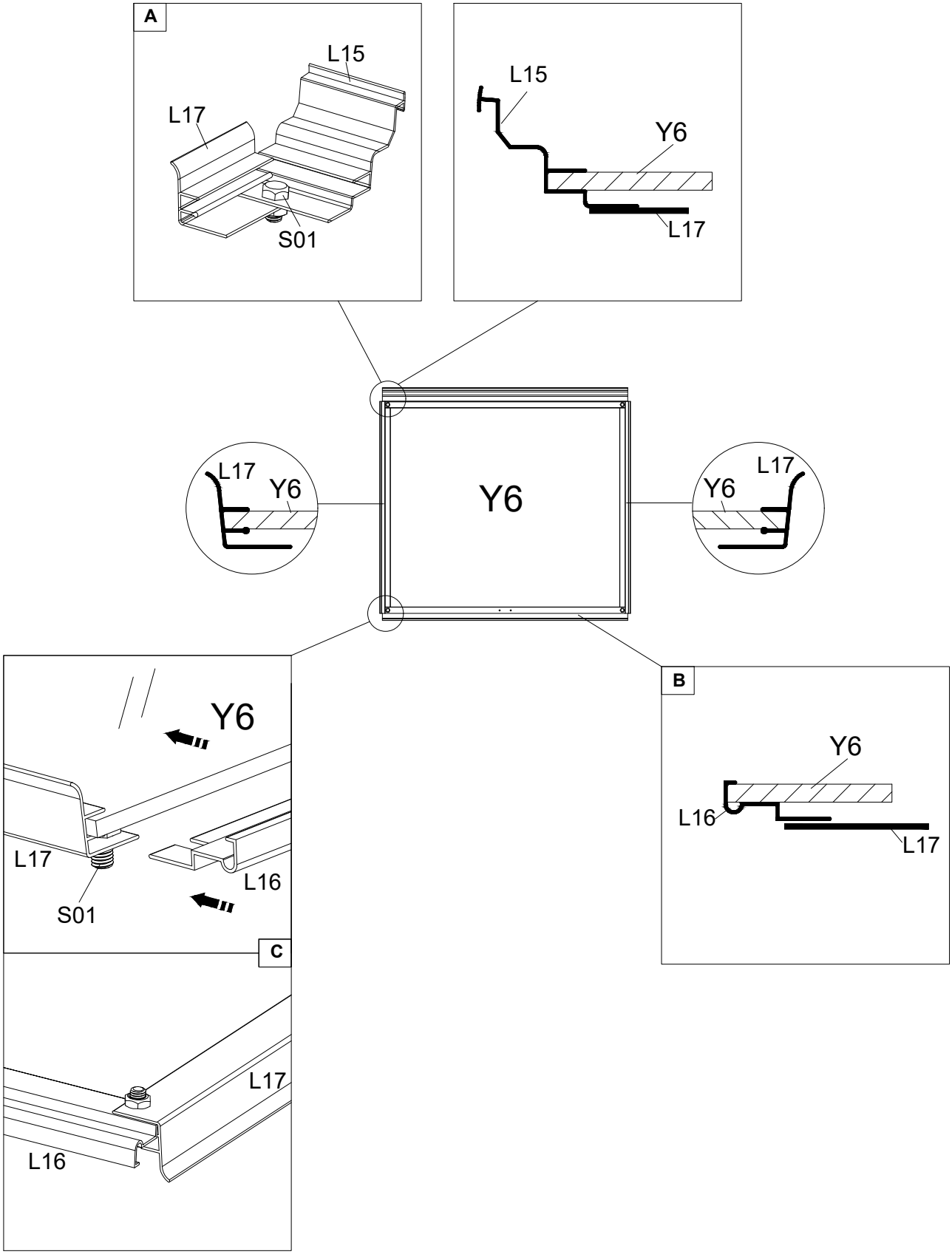




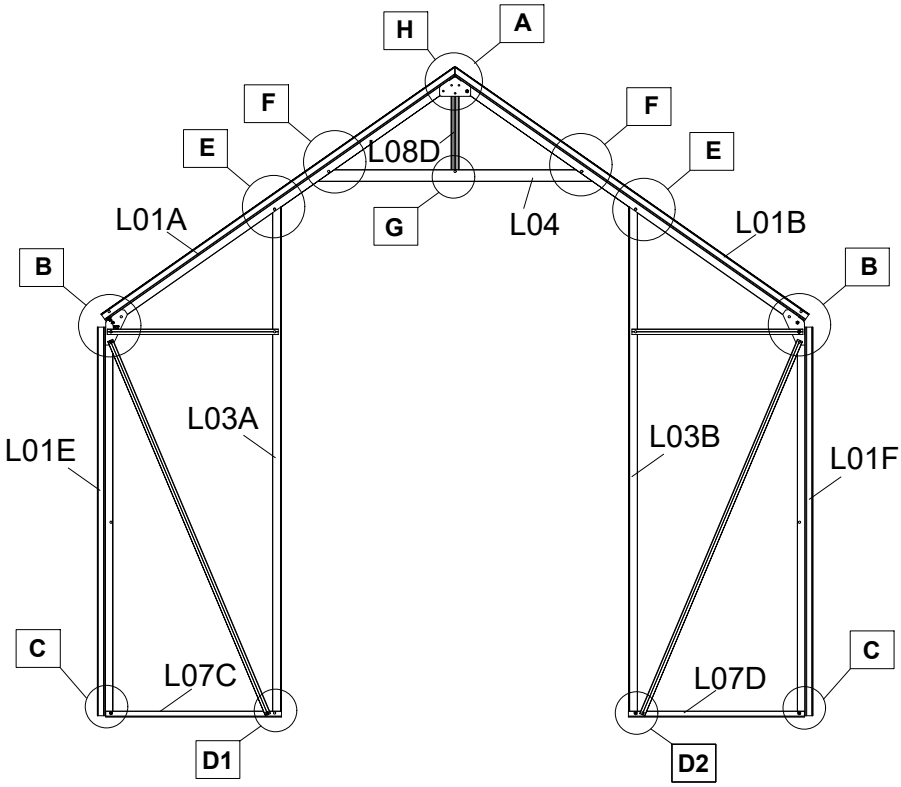


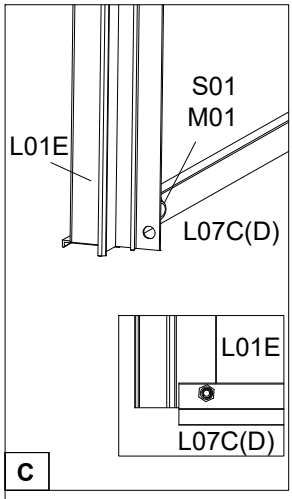


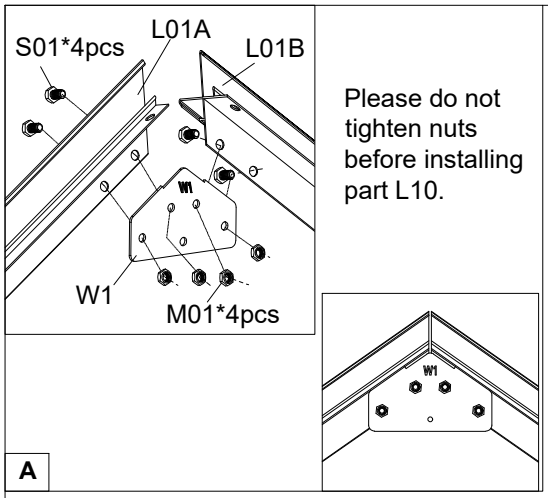
Window Assembly



Front Frame Assembly

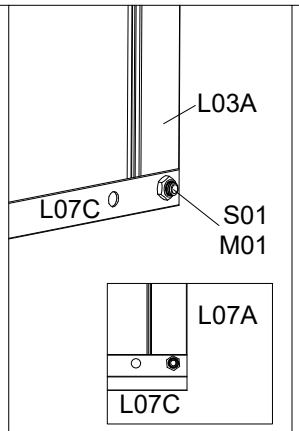




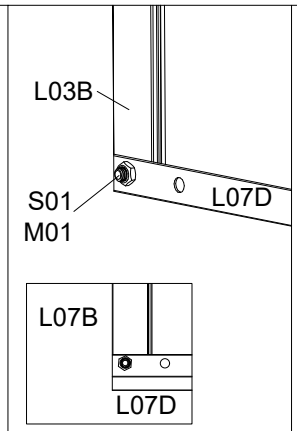


Please do not tighten nuts before installing part L10.

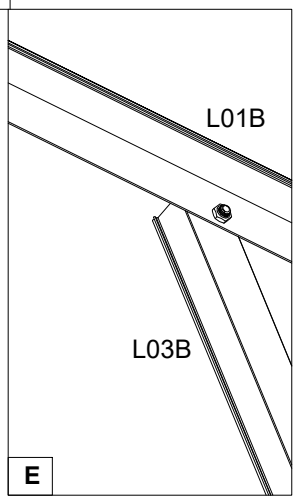
A



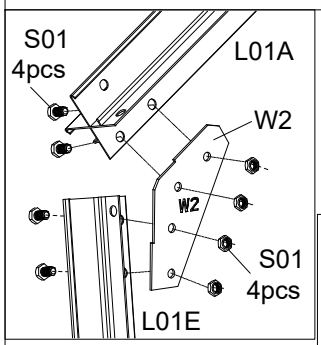
D1



D2

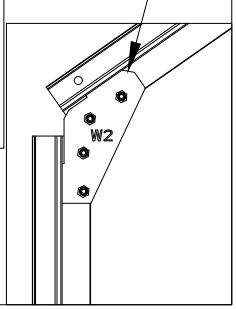


E

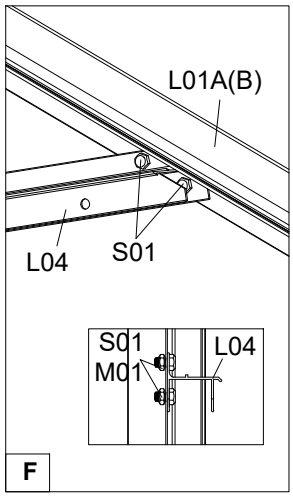


B

W02 properly assembled



Please do not tighten nuts before positioning part L09.



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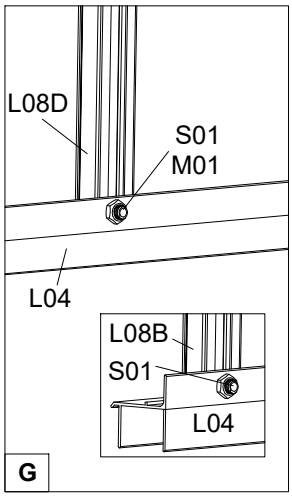
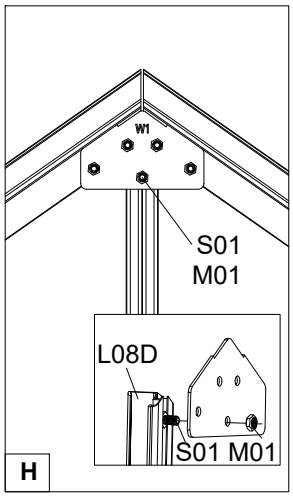
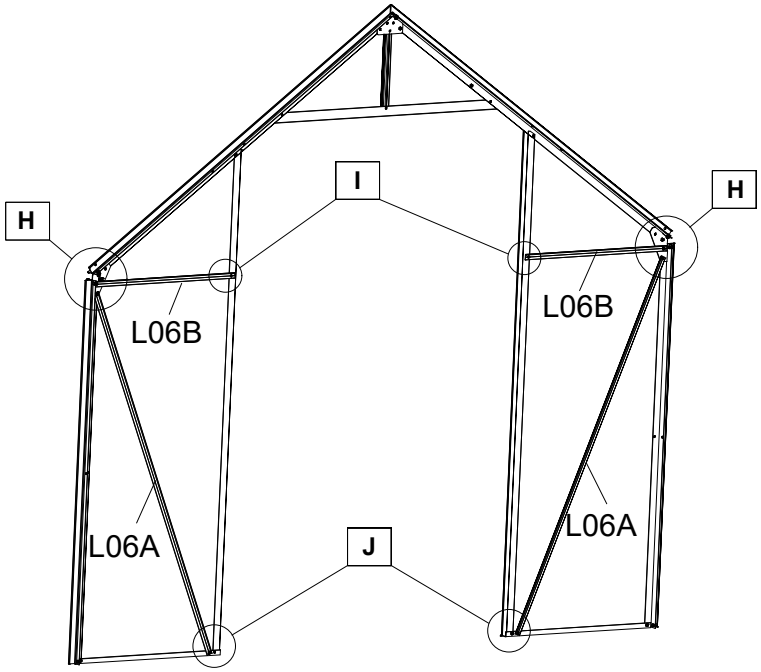


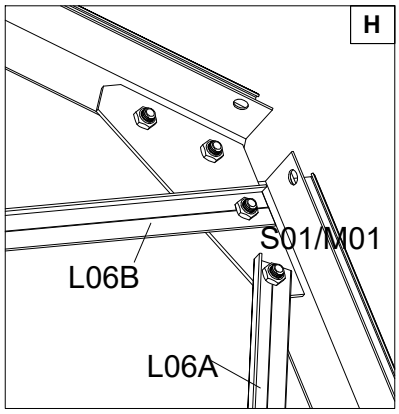
G

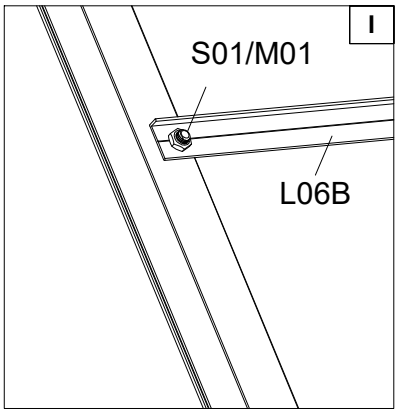


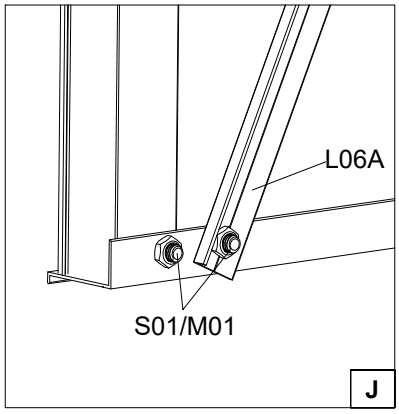
H

Front Frame Assembly

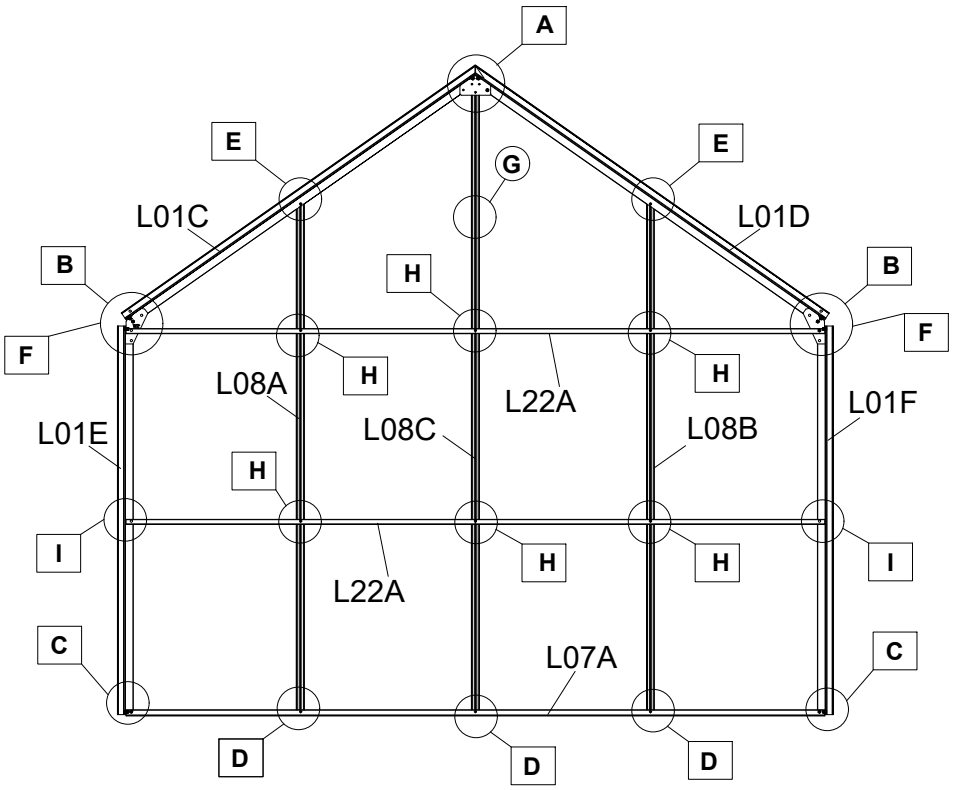


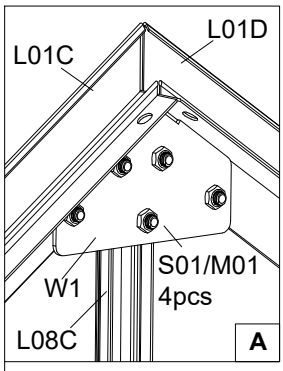


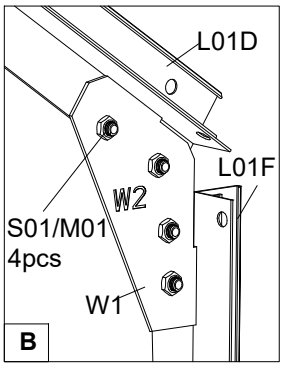


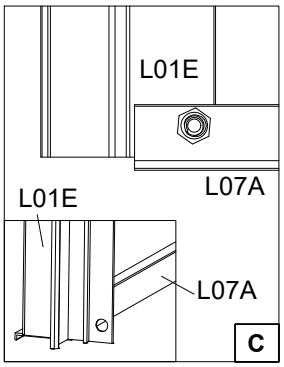


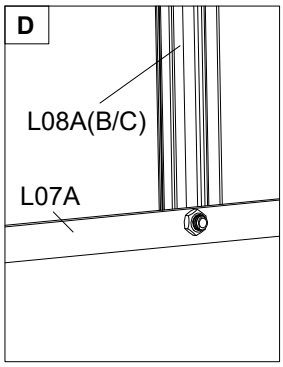
Back Frame Assembly

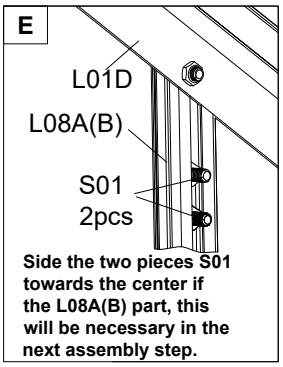


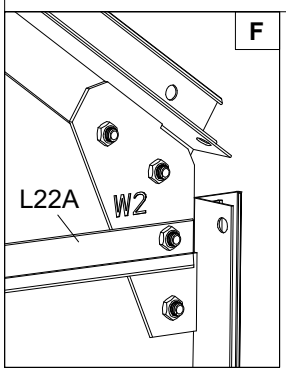


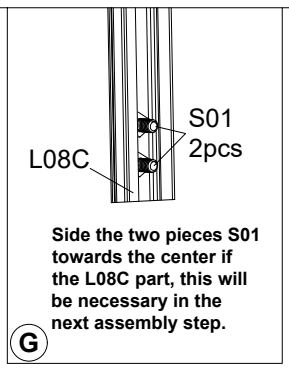


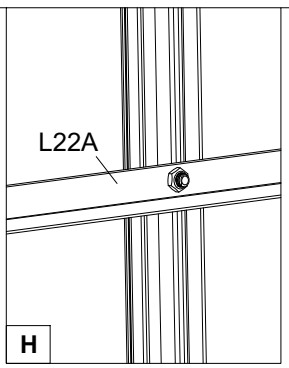


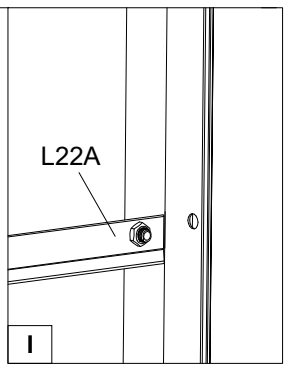




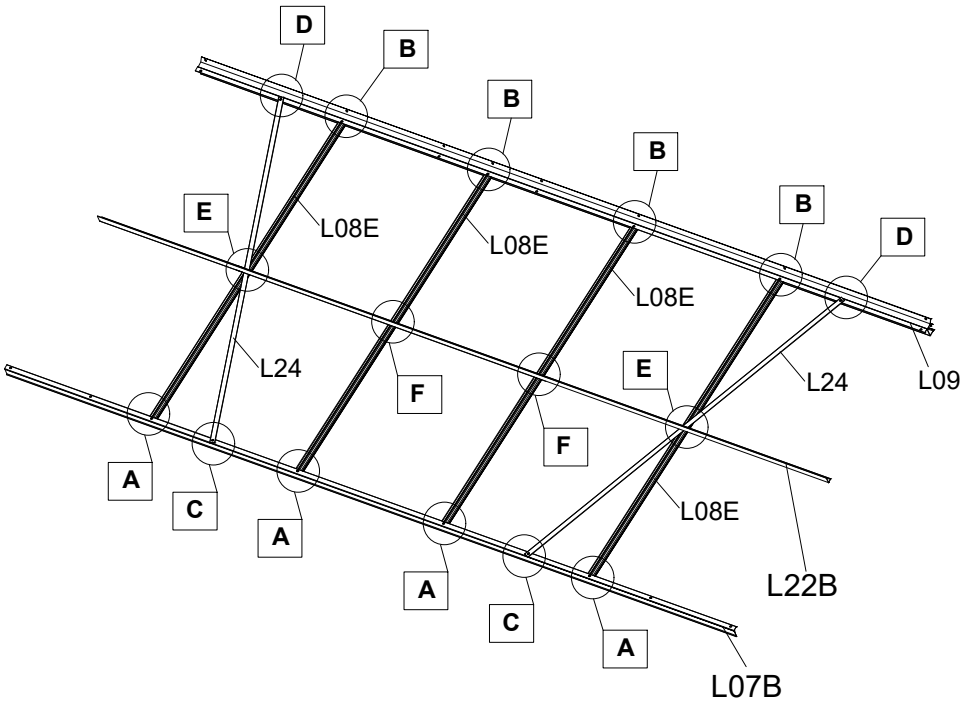


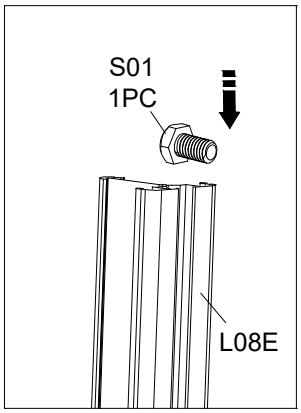


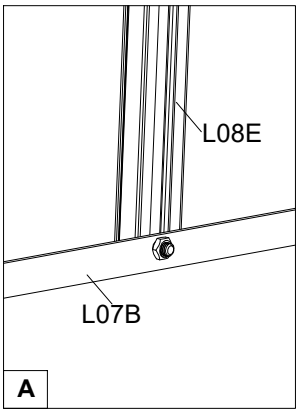


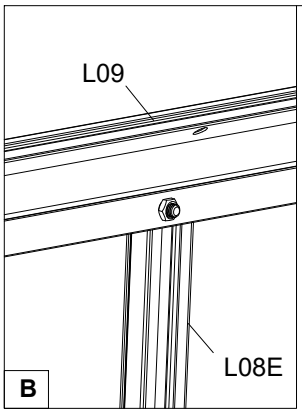


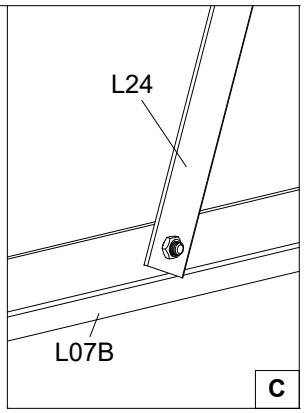
Side Frame Assembly

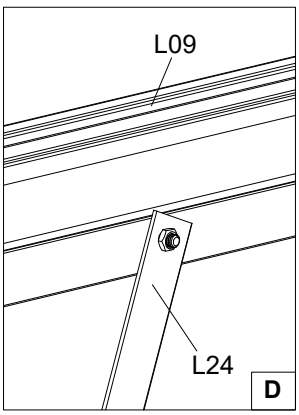


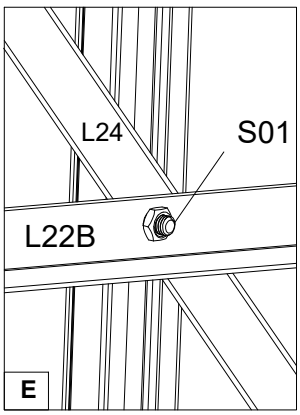


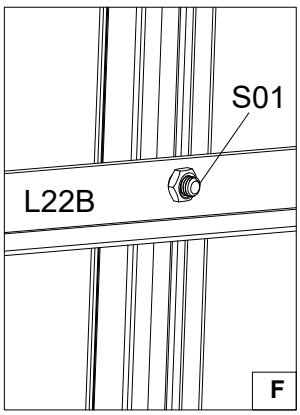


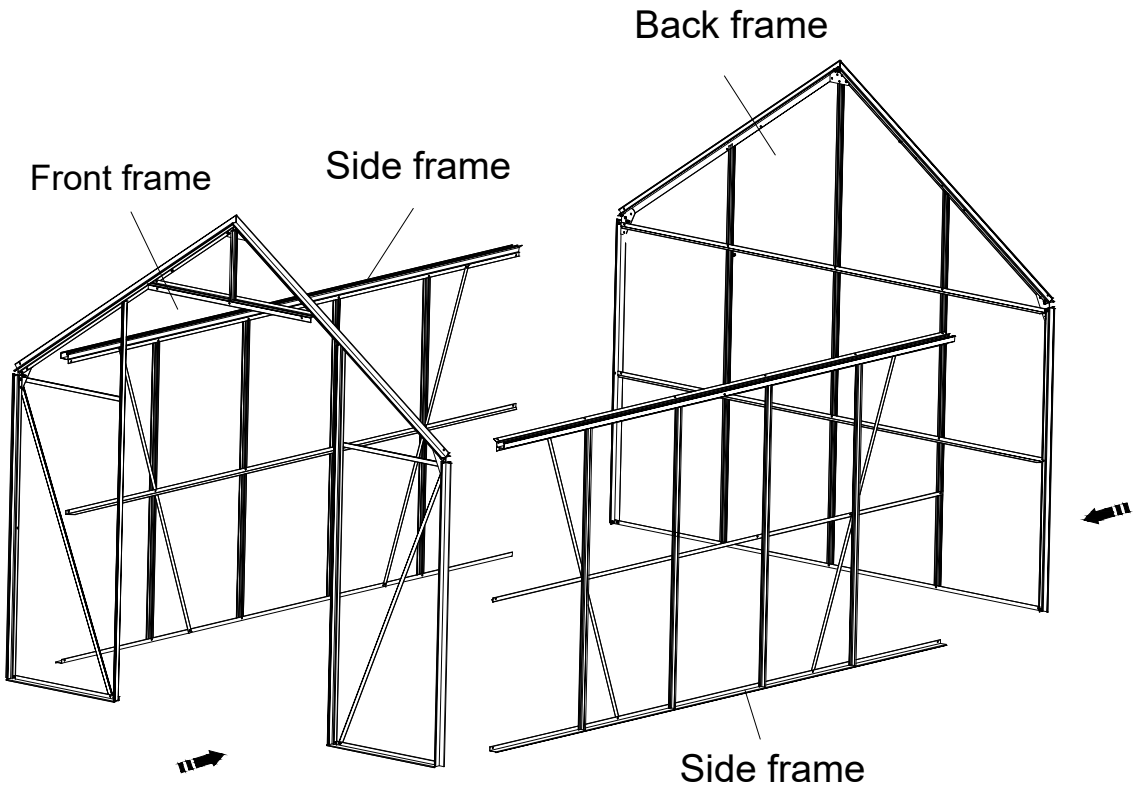


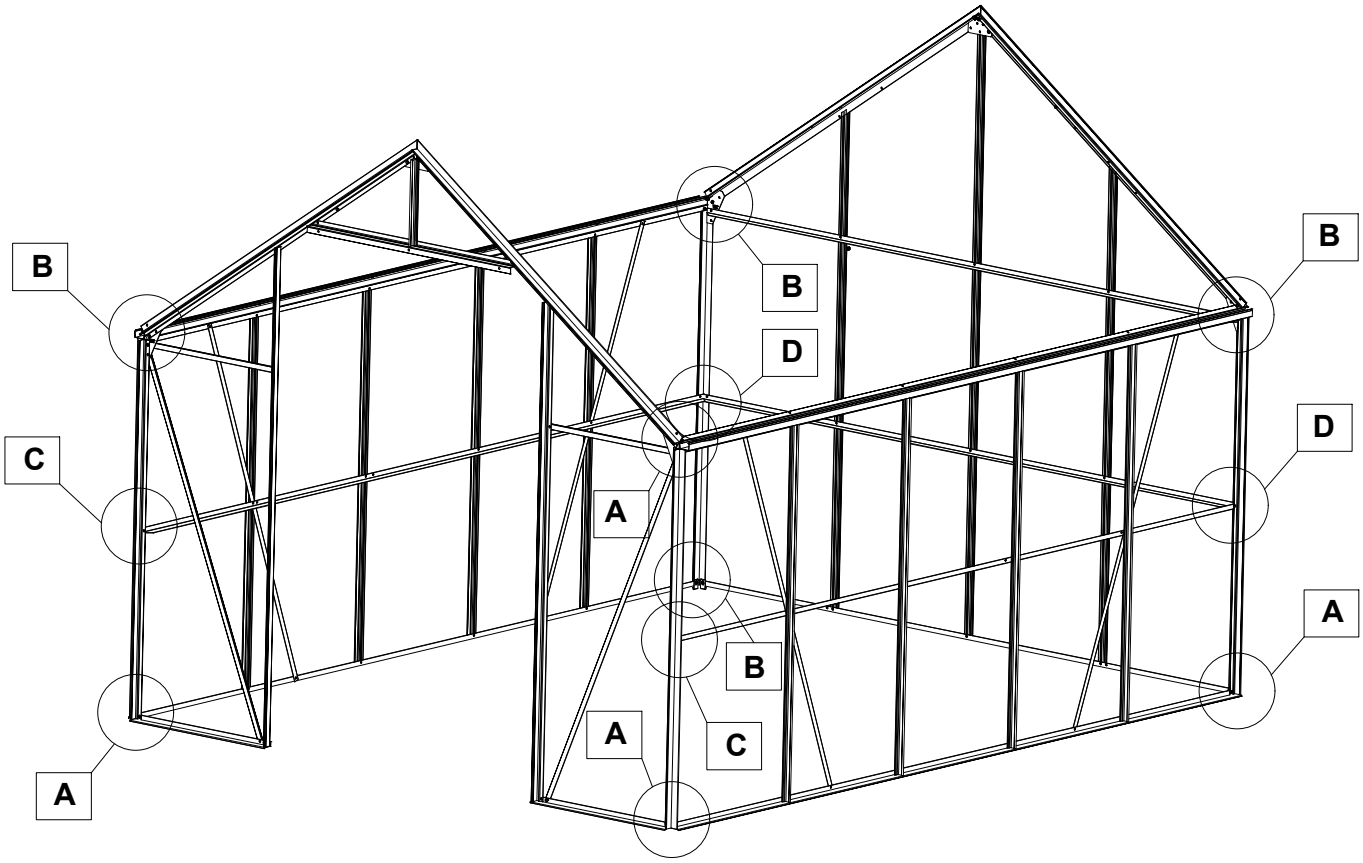









Back frame
Front frame
Side frame
Side frame


B
B
B
D
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C
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B
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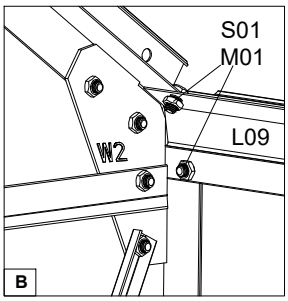
A
C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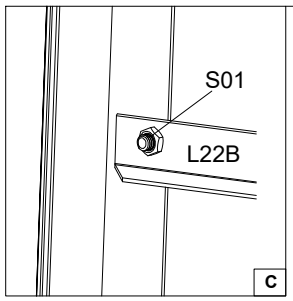
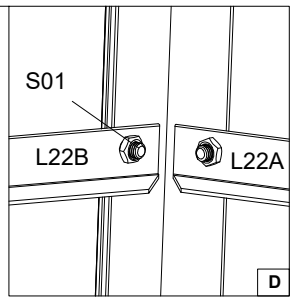
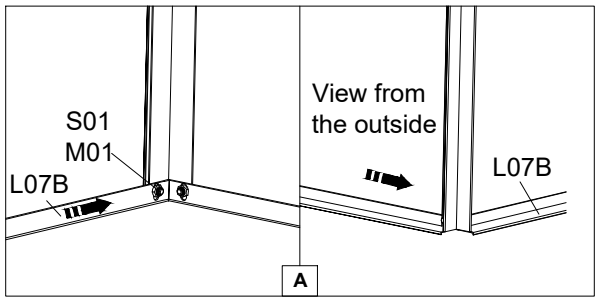
M01
L09
W2
B


S01
L22B
C


S01
L22B
L22A
D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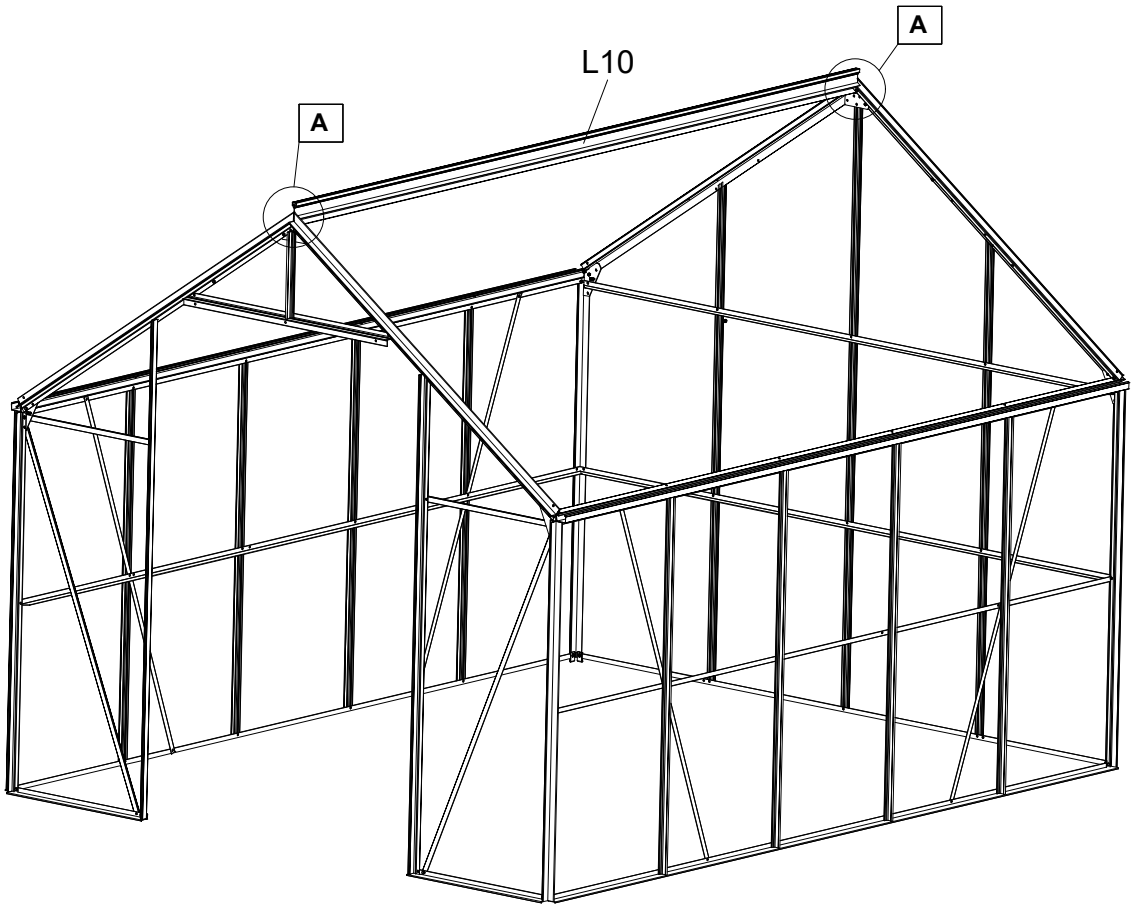
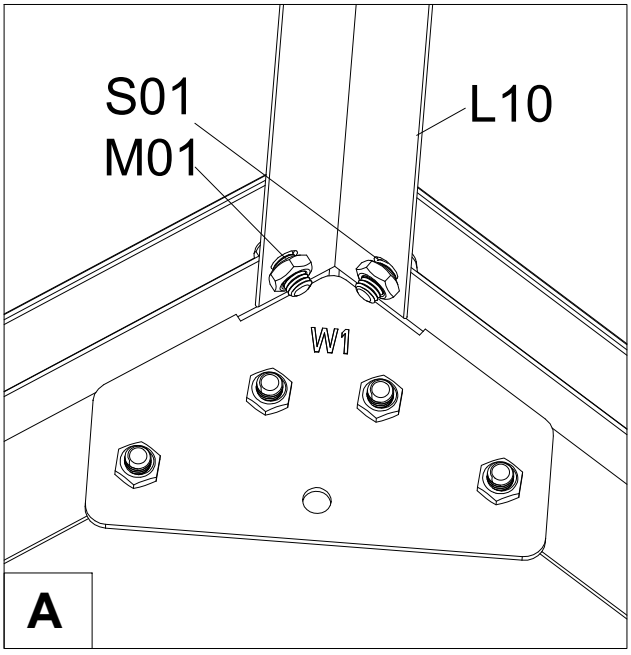
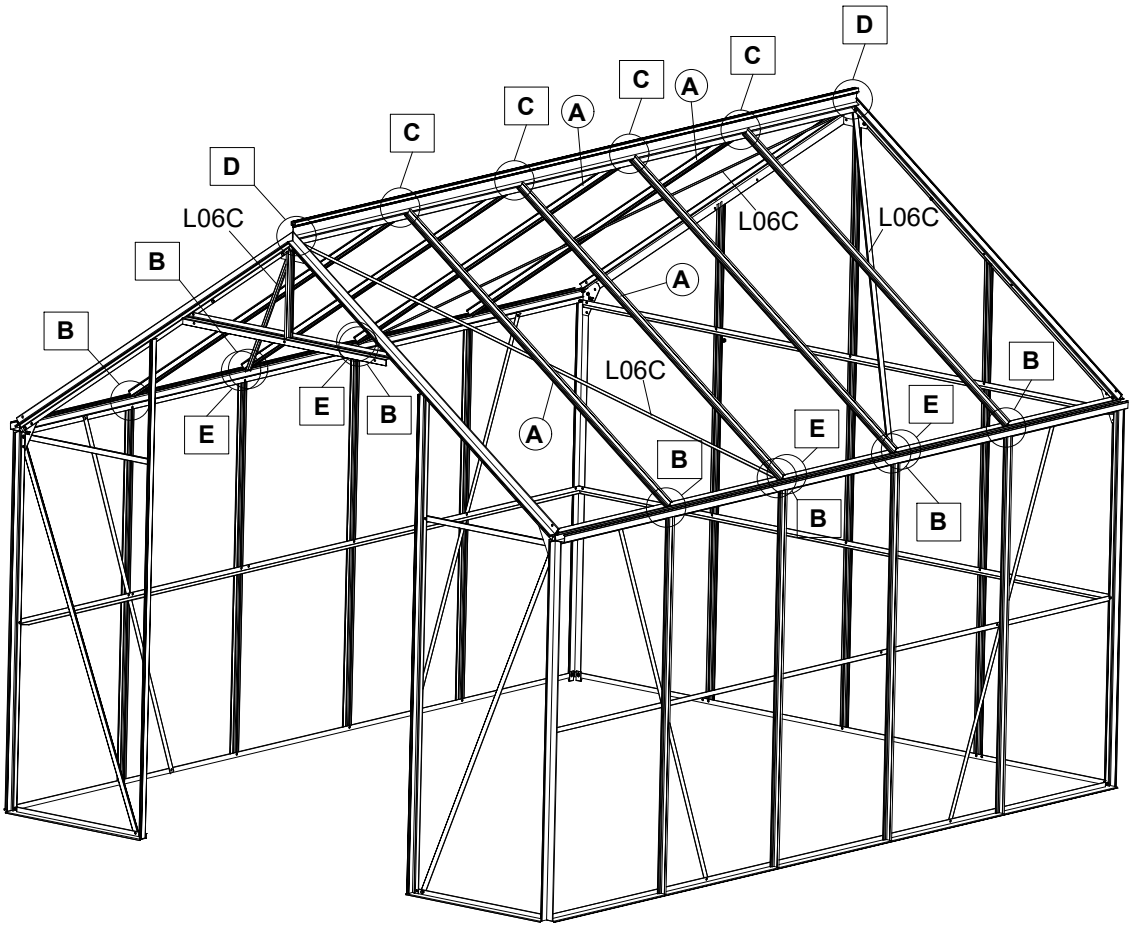
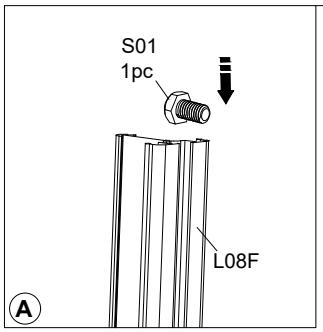
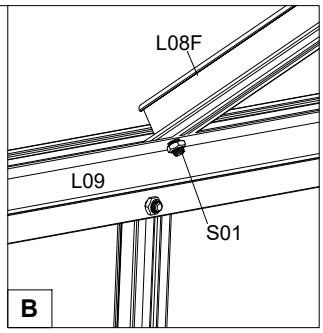
M01
L07B
View from
the outside
L07B
A

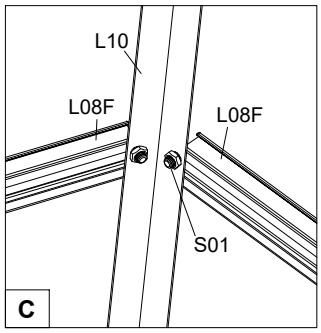

A
L10
A

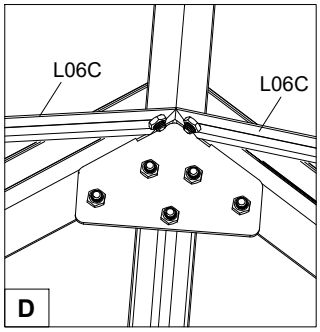

S01
M01
L10
W1
A

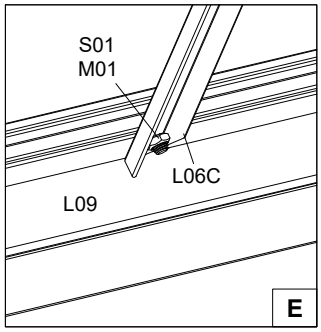

D
C
C
C
A
C
C
A
D
L06C
L06C
L06C
B
A
B
L06C
B
E
E
E
B
A
E
B
B
B

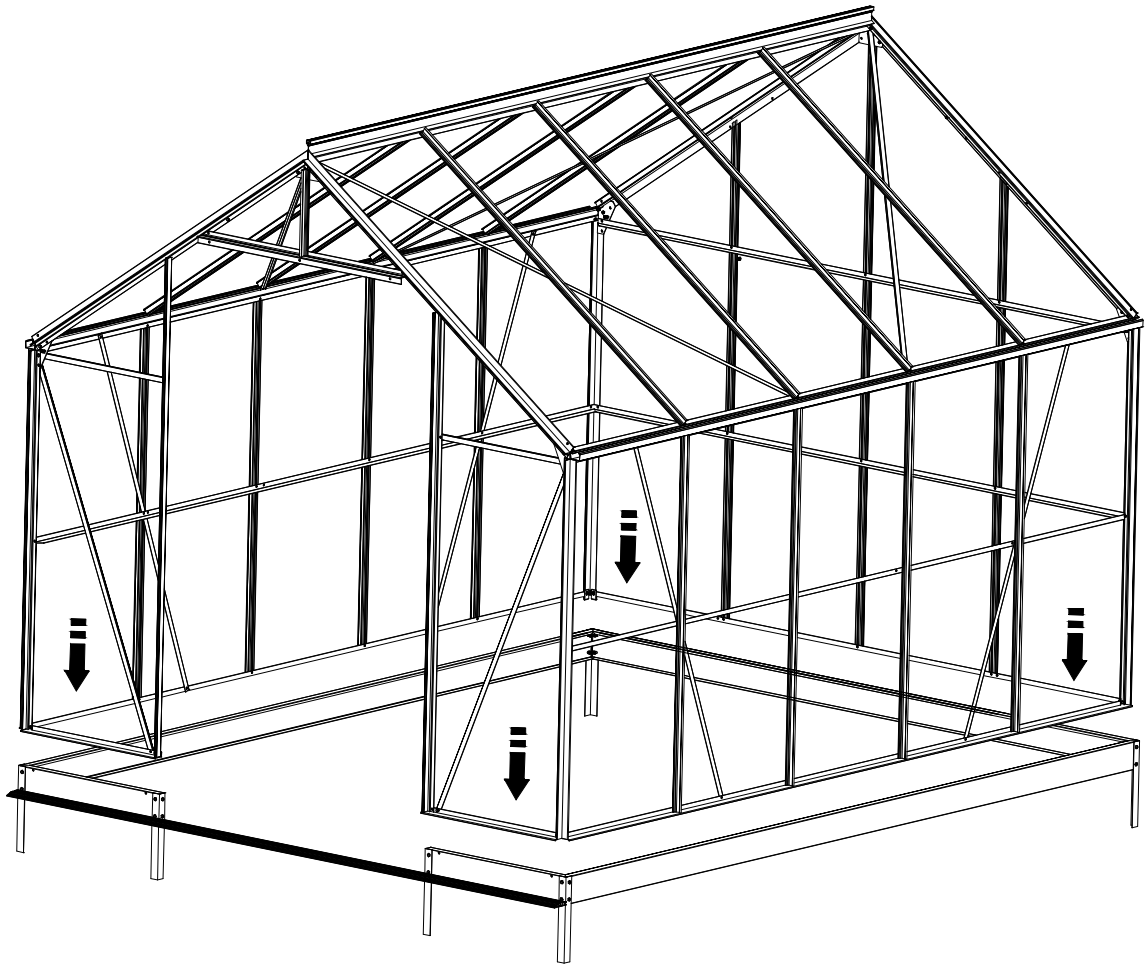

S01
1pc
L08F
A

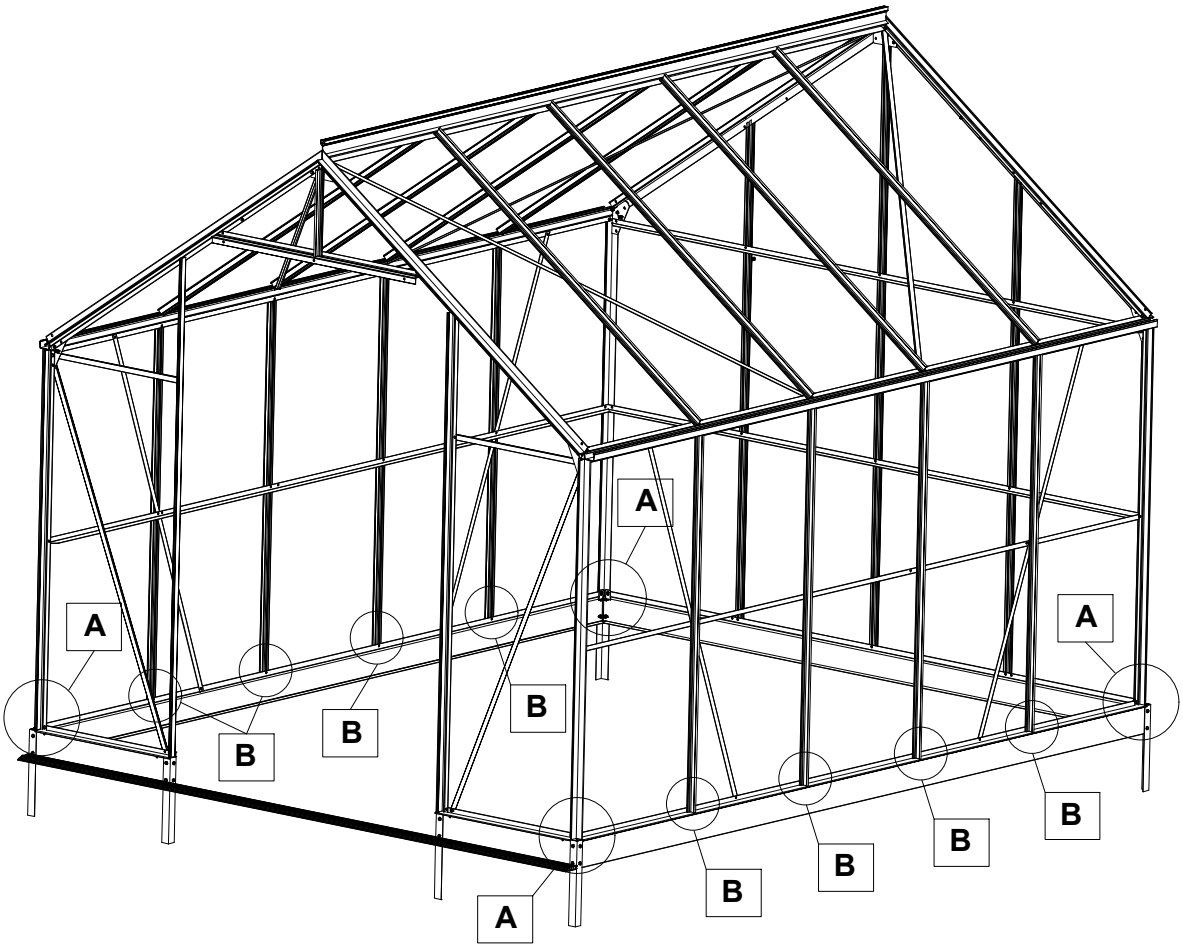

L08F
L09
S01
B

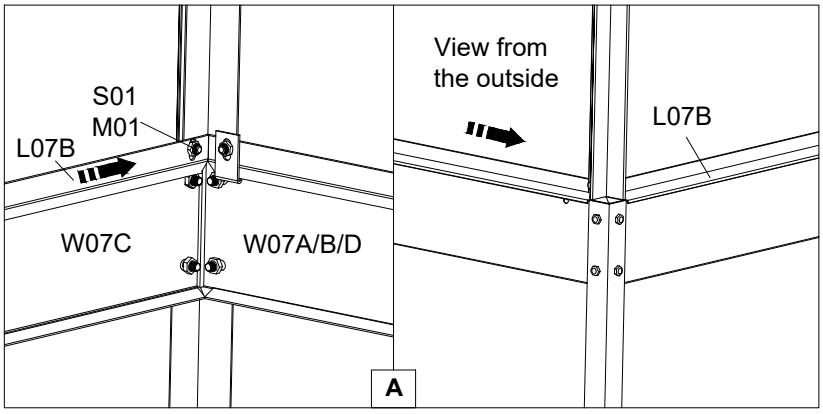

L10
L08F
L08F
S01
C

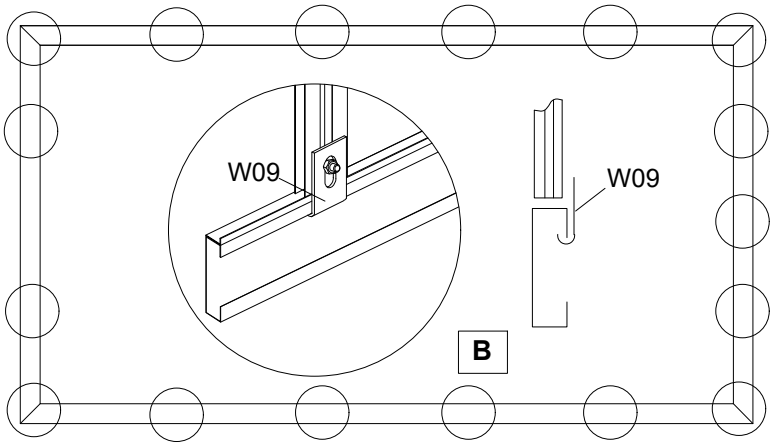

L06C
L06C
D


S01
M01
L06C
L09
E

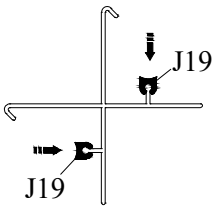



A
A
A
B
B
B
B
B
B
B
B

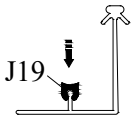

S01
M01
L07B
W07C
W07A/B/D
A
View from
the outside
L07B


W09
W09
B

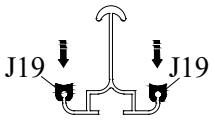
Installation of J19 rubber



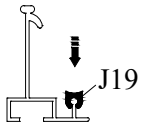
L01



L03

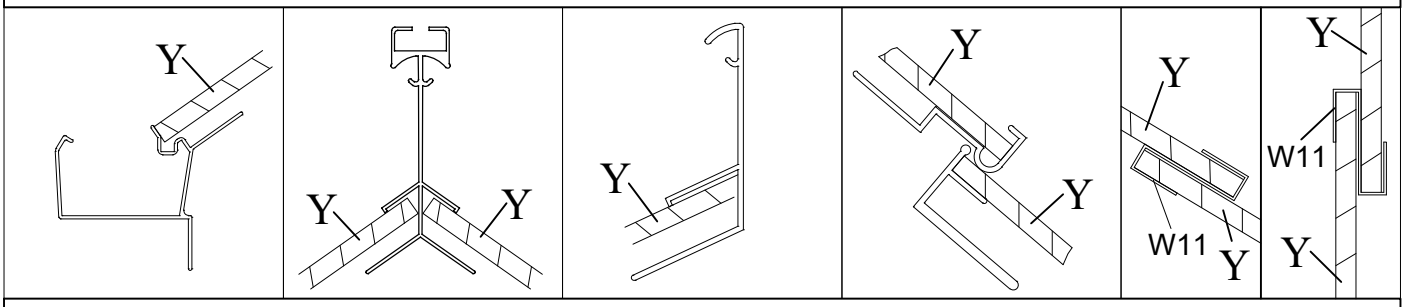


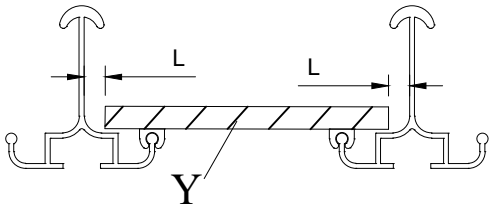
L08



L11

Glass assembly

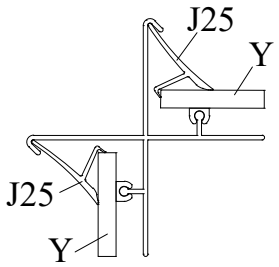




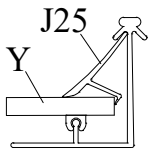
When installing the glass, pay attention to the same distance between the two ends of the glass and the aluminum profile

Be careful not to injure yourself when handing and adjusting the glasses

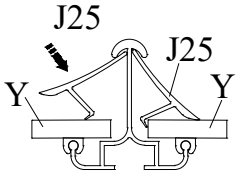
Rubber Assembly



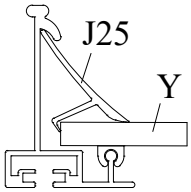
L01



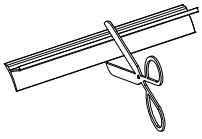
L03



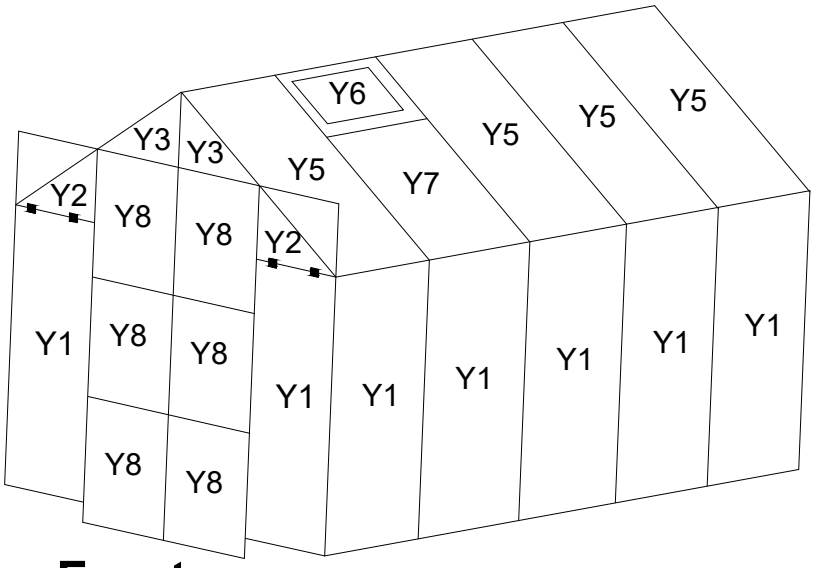
L08



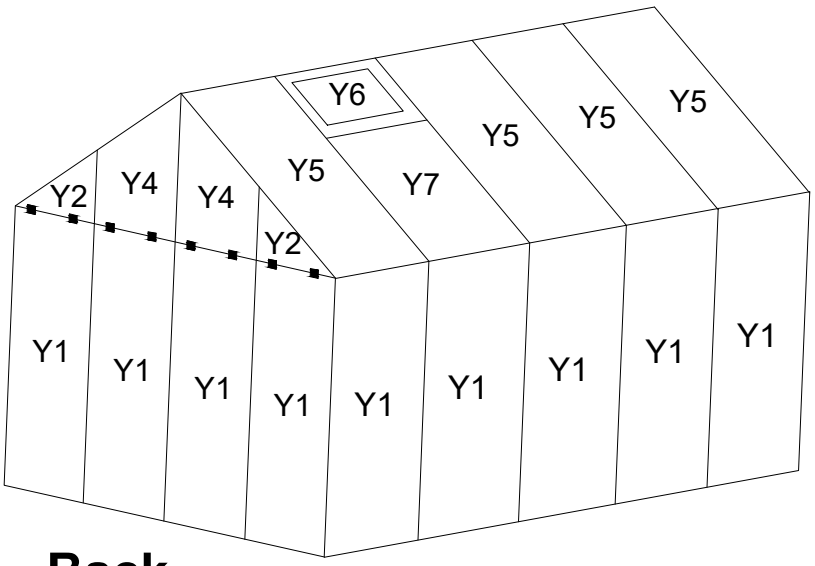
L11



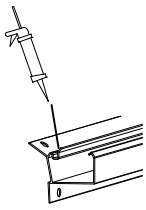
When finish the assemble of the rubber, cut off the extra rubber.



Front



Back



Use silicone in the gap of the aluminum to achieve better waterproof effect.

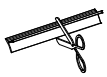
Hook W11 S

Parts	N°	mm	Qty
▭	Y5	587x1460	8
▭	Y6	582x496	2
▭	Y7	587x976	2
▭	Y8	589x560	6

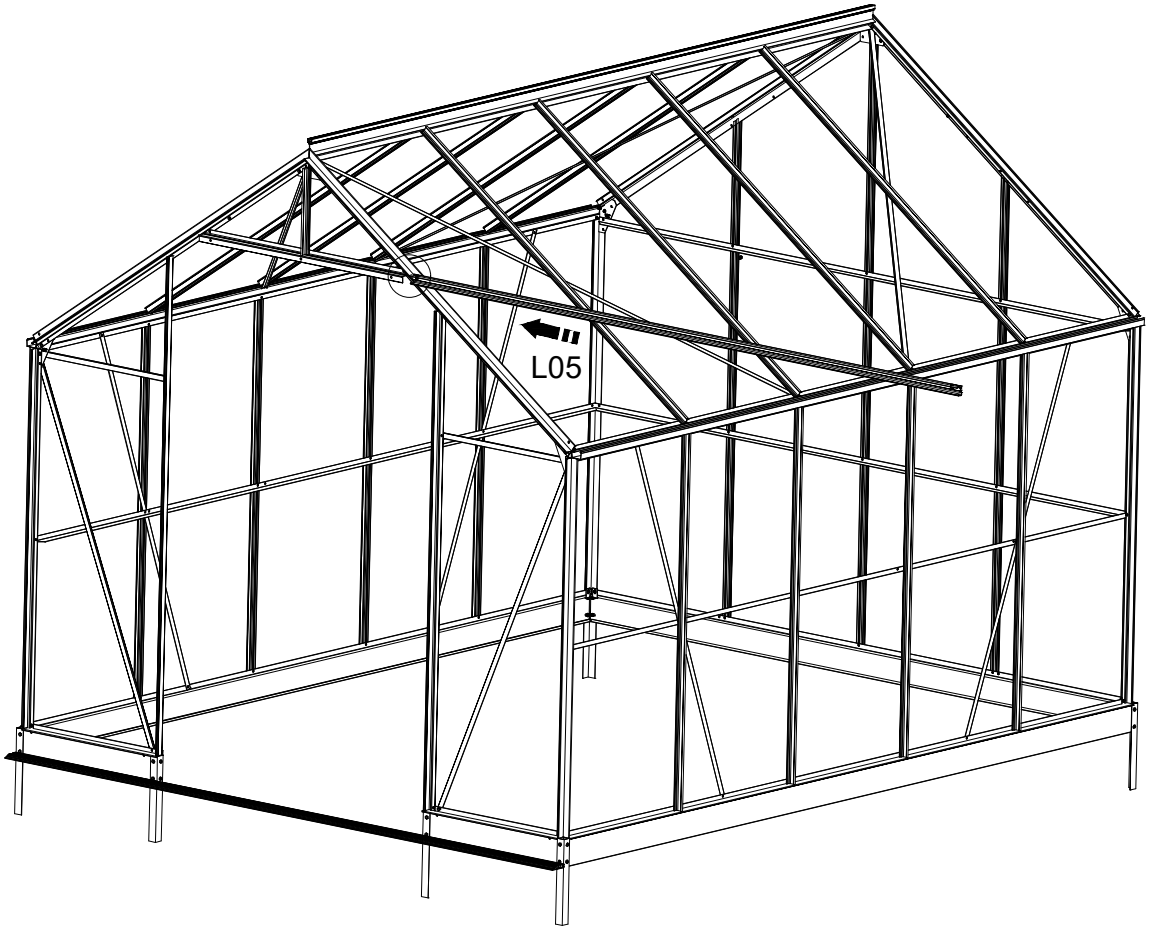
Parts	N°	mm	Qty
▭	Y1	587x1323	16
◺	Y2	587x451x40	4
◺	Y3	444x325x14	2
◺	Y4	587x870x458	2

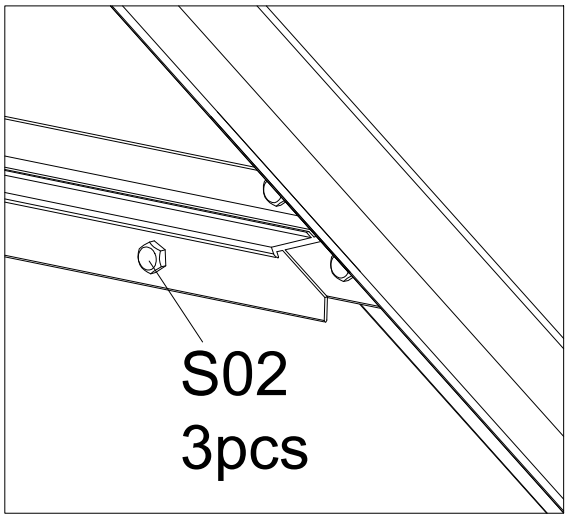
J25 1325mm ➡ Y1

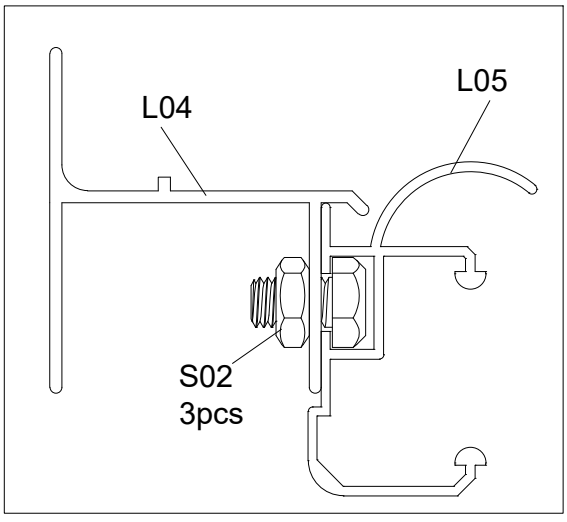
J25 1473mm ➡ Y5

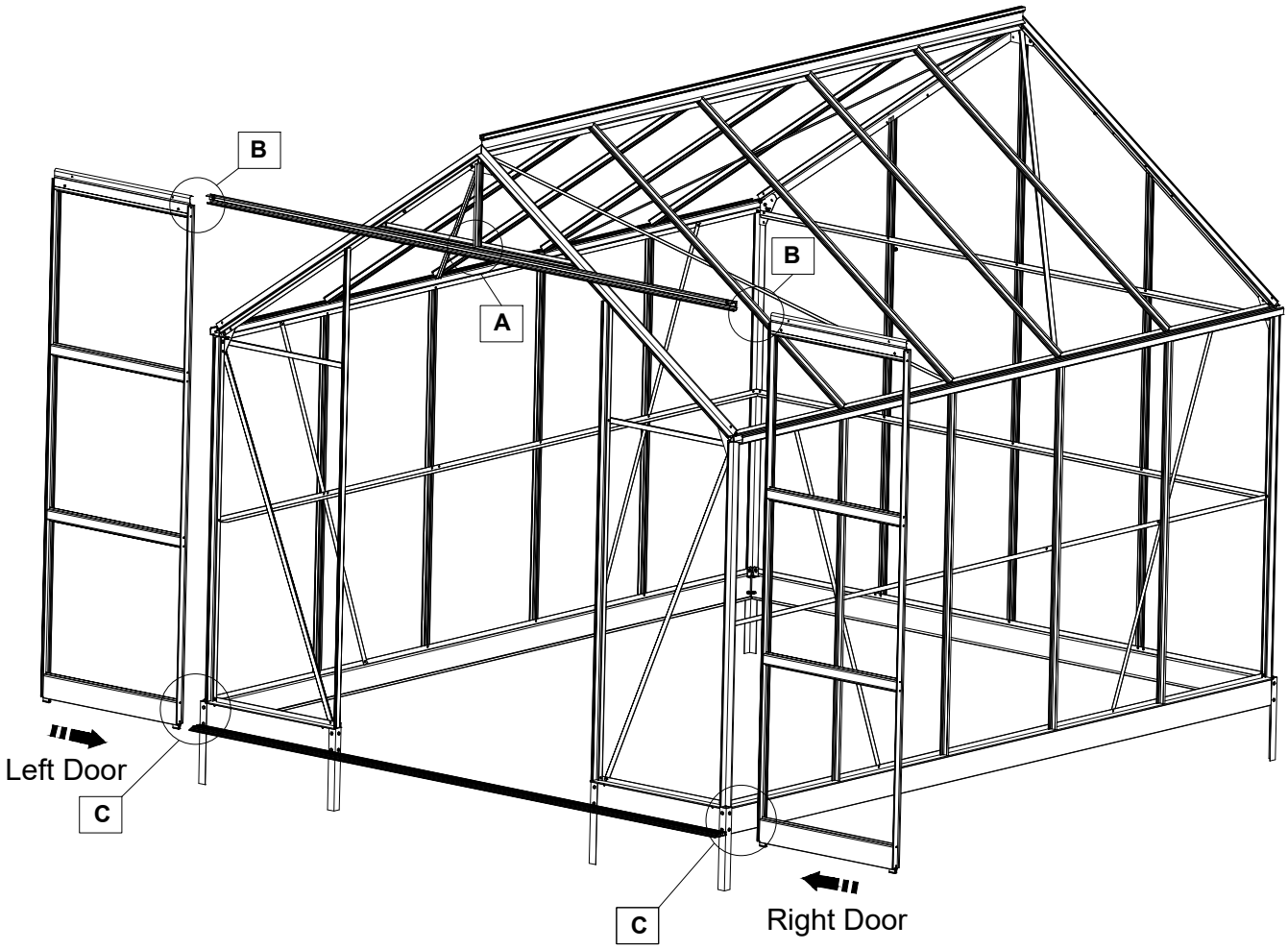


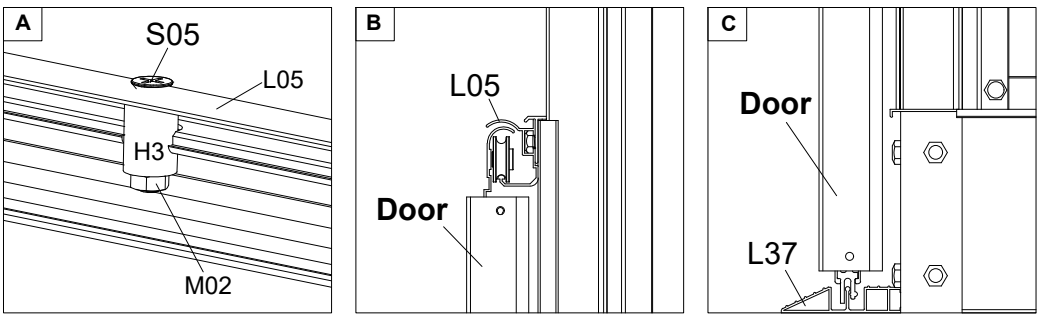
The rubber for other glass panels except Y1 and Y5 need to use 1/2 pcs of J25 cut and spliced together.

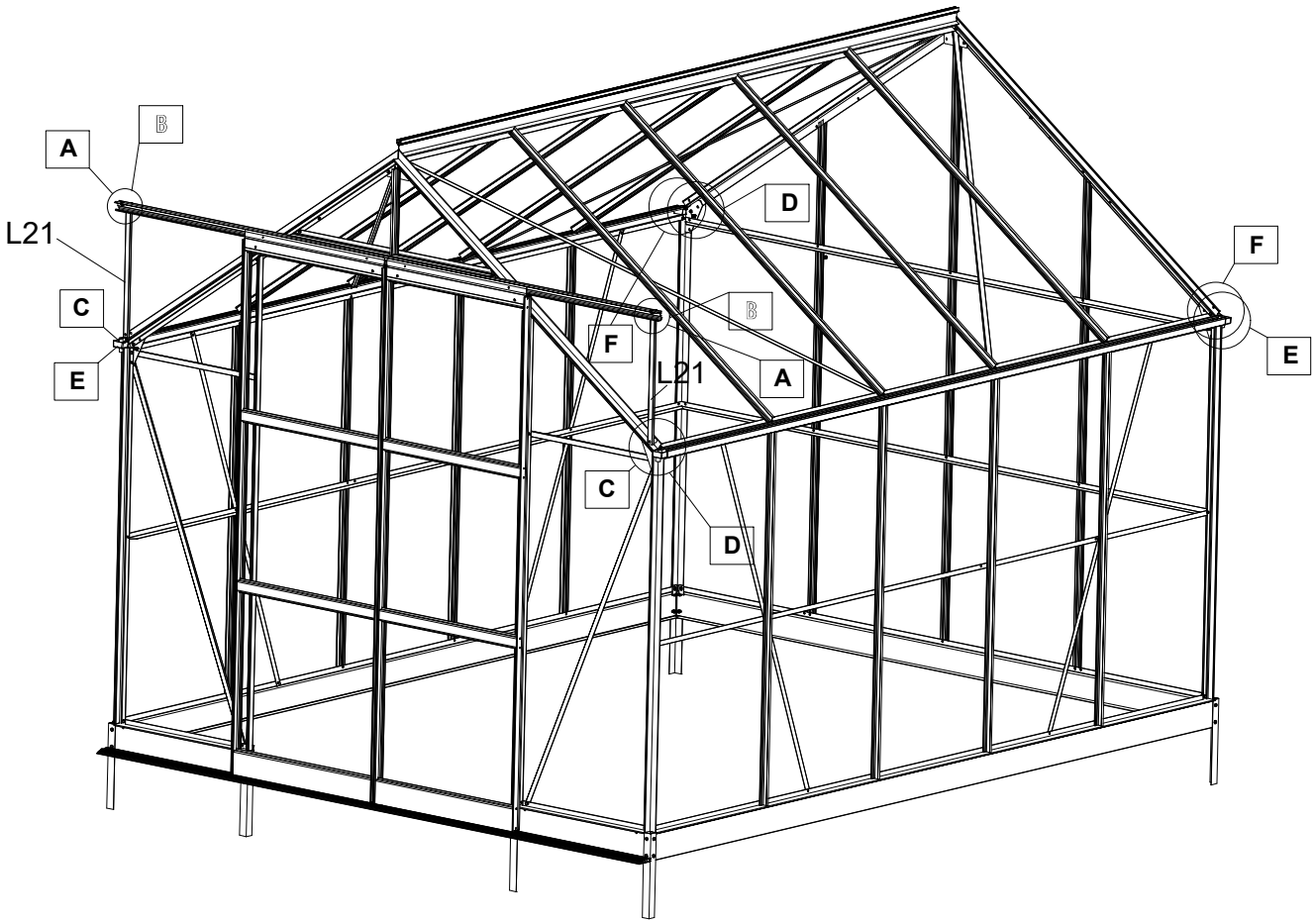

L05

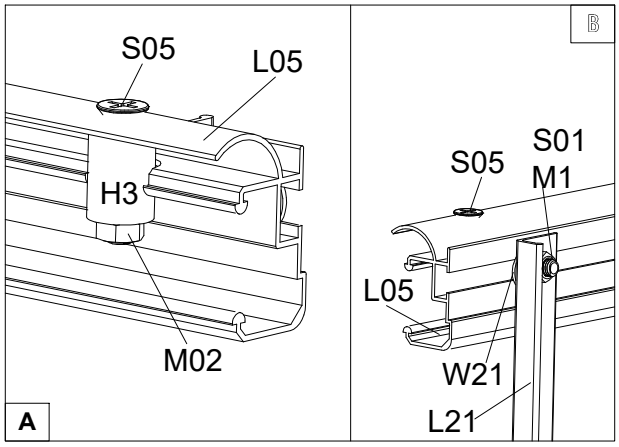

S02
3pcs

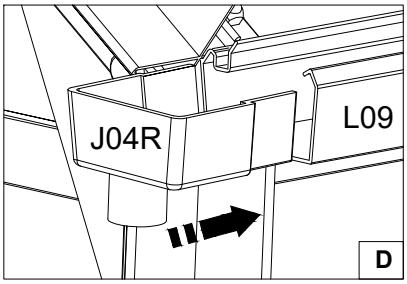

L04
L05
S02
3pcs

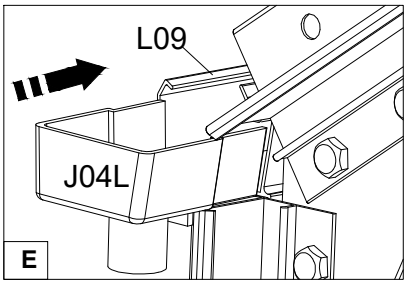

B
A
B
Left Door
C
C
Right Door

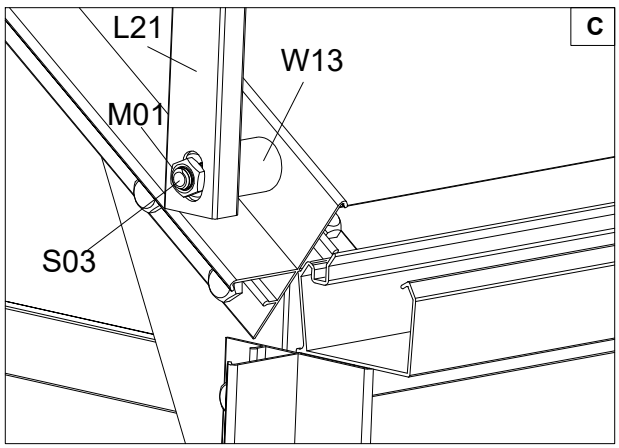

A
S05
L05
H3
M02
B
L05
Door
C
Door
L37

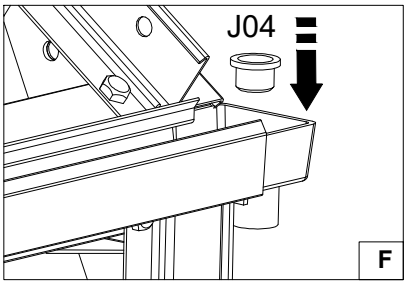

A
B
L21
C
E
D
F
B
F
L21
A
C
D
E

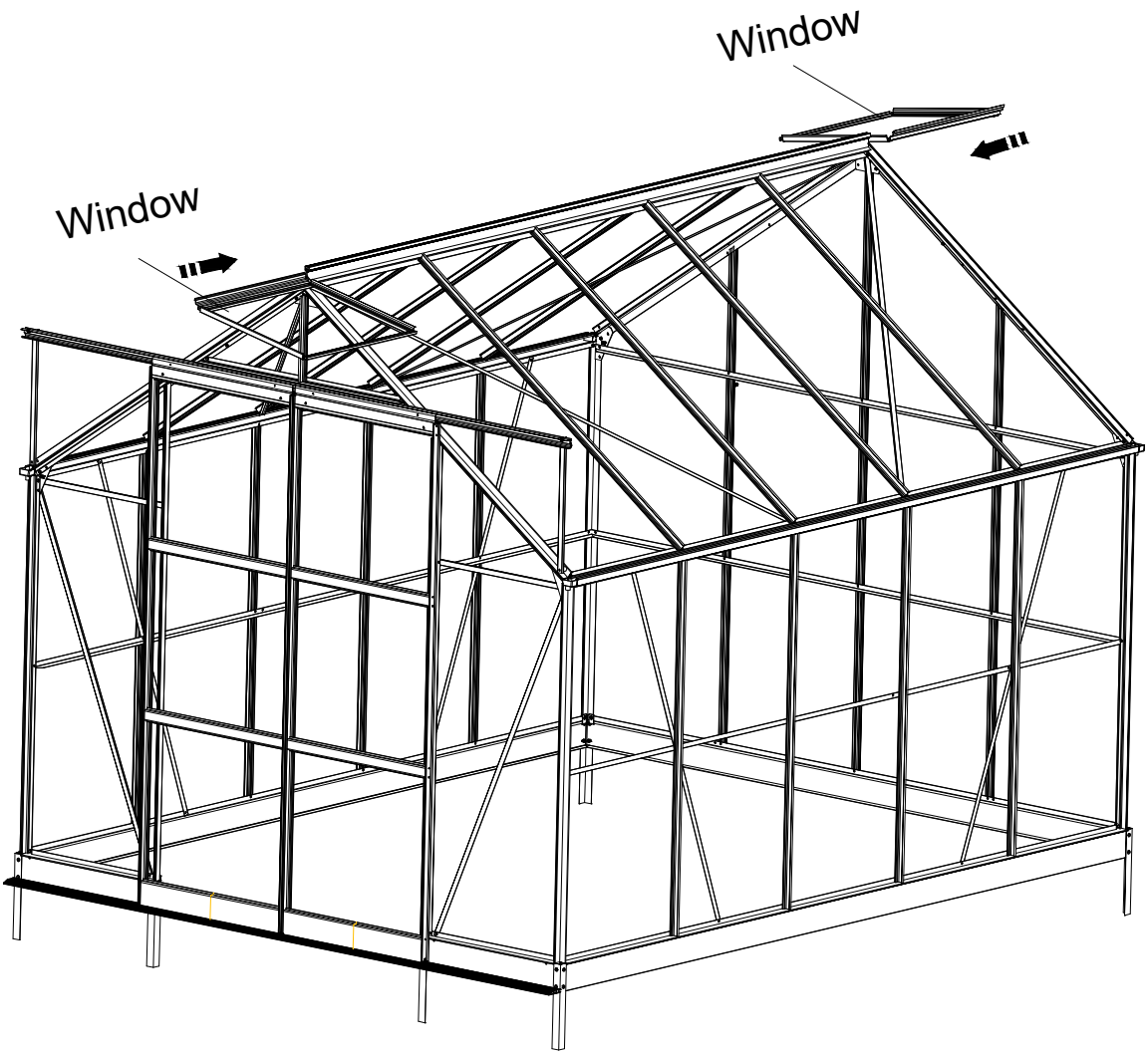

S05
L05
H3
M02
A
B
S05
S01
M1
L05
W21
L21

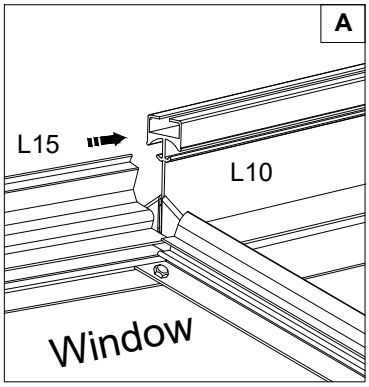

J04R
L09
D

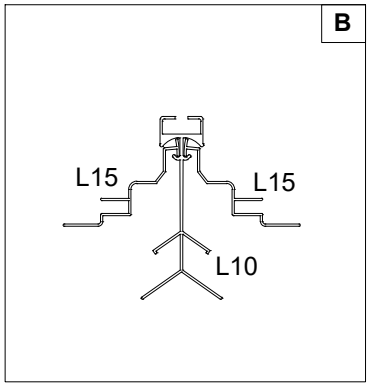

L09
J04L
E

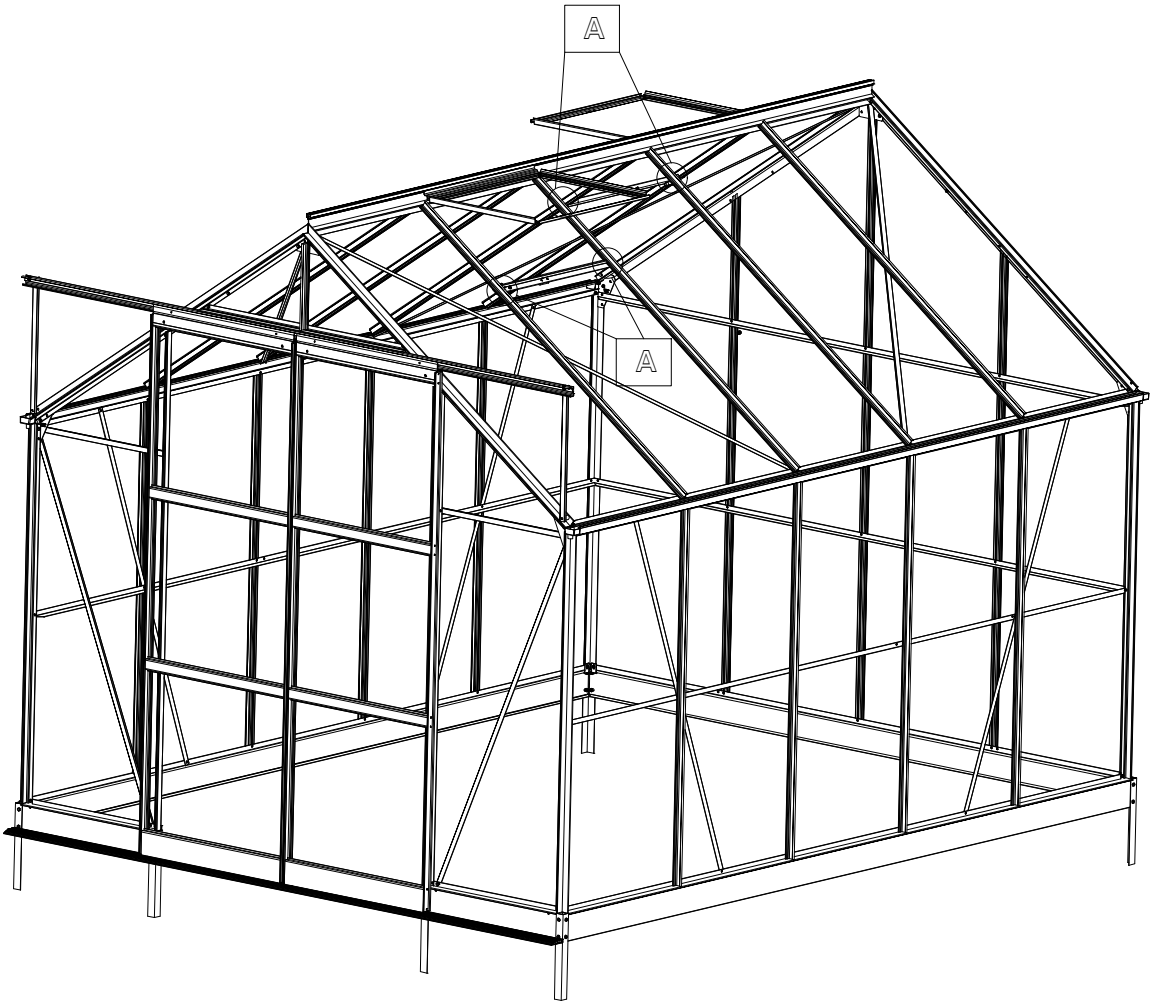

L21
W13
M01
S03
C

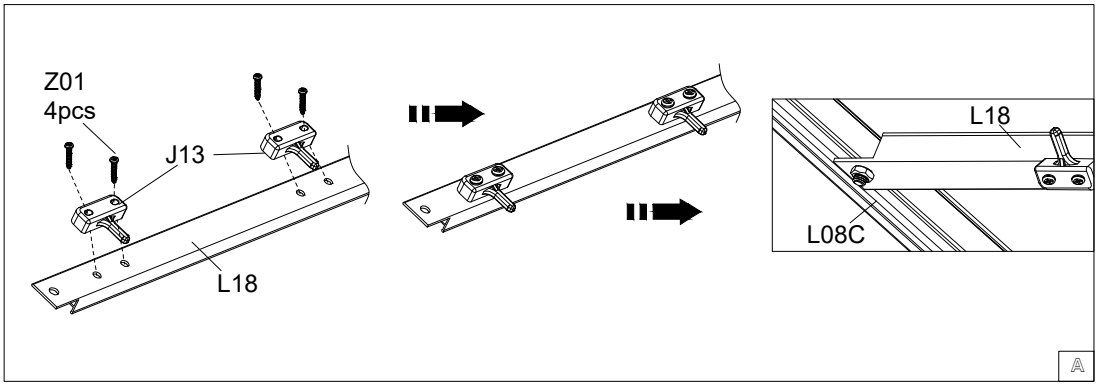

J04
F

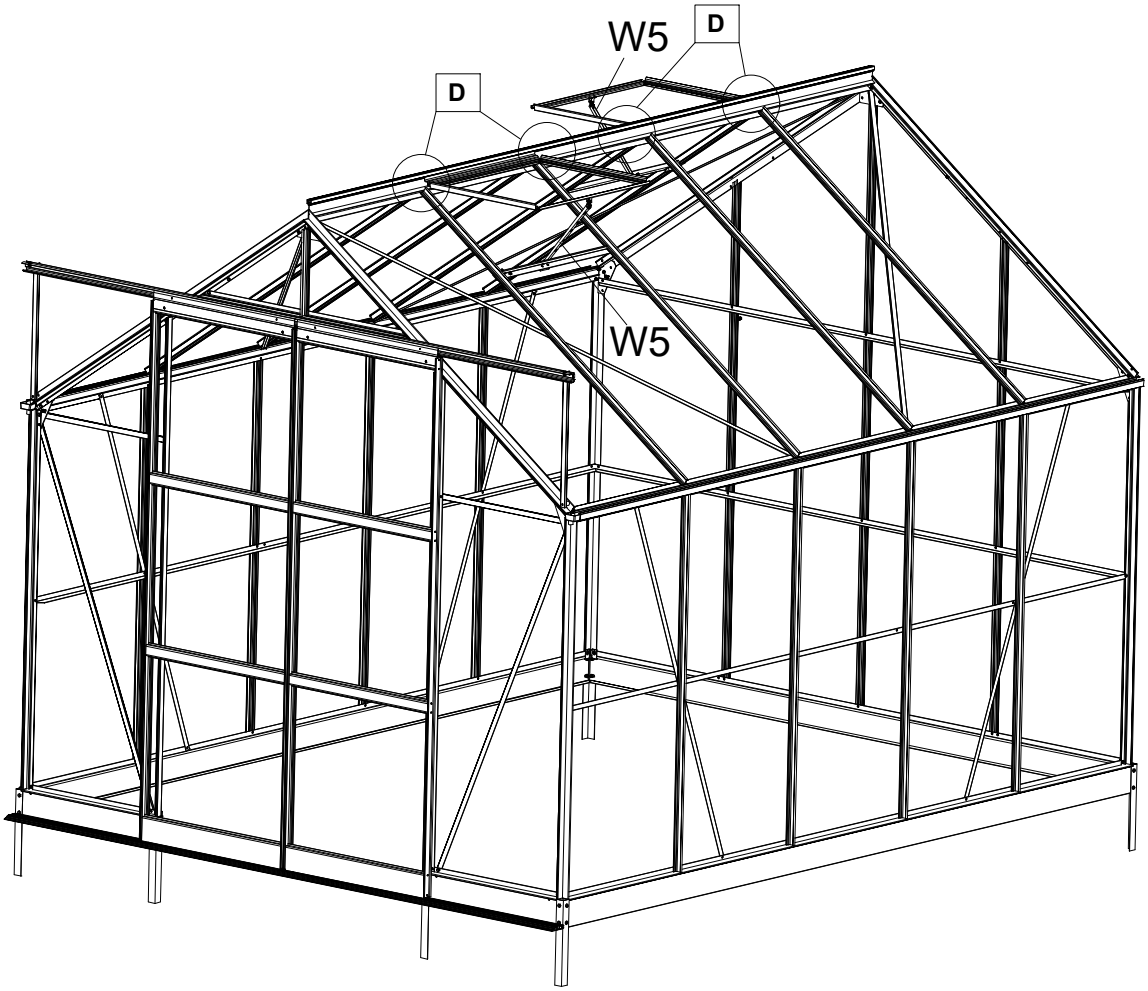

Window
Window

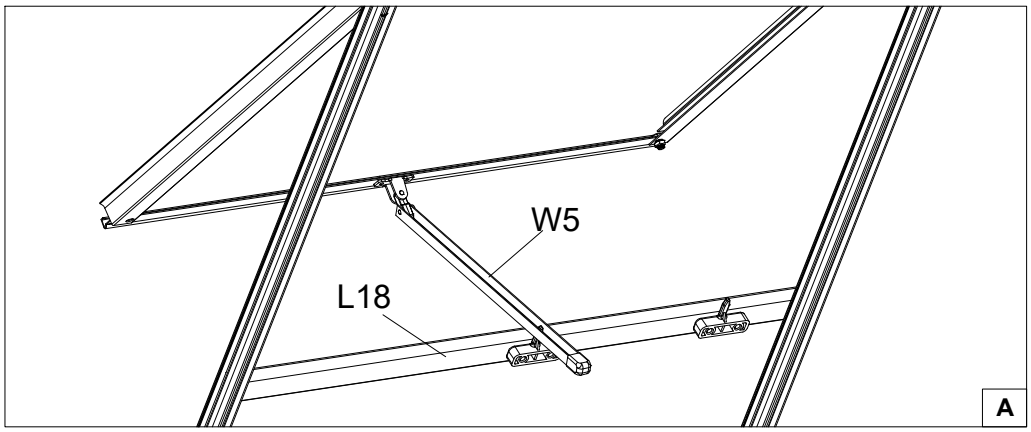

A
L15
L10
Window

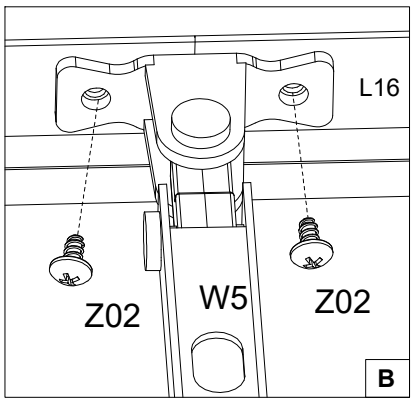

B
L15
L15
L10

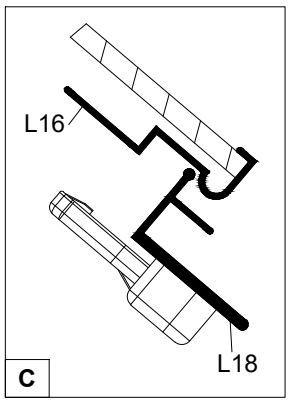

A
A

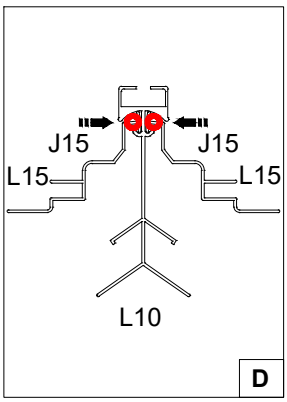

Z01
4pcs
J13
L18
L18
L08C
A


W5
D
D
W5

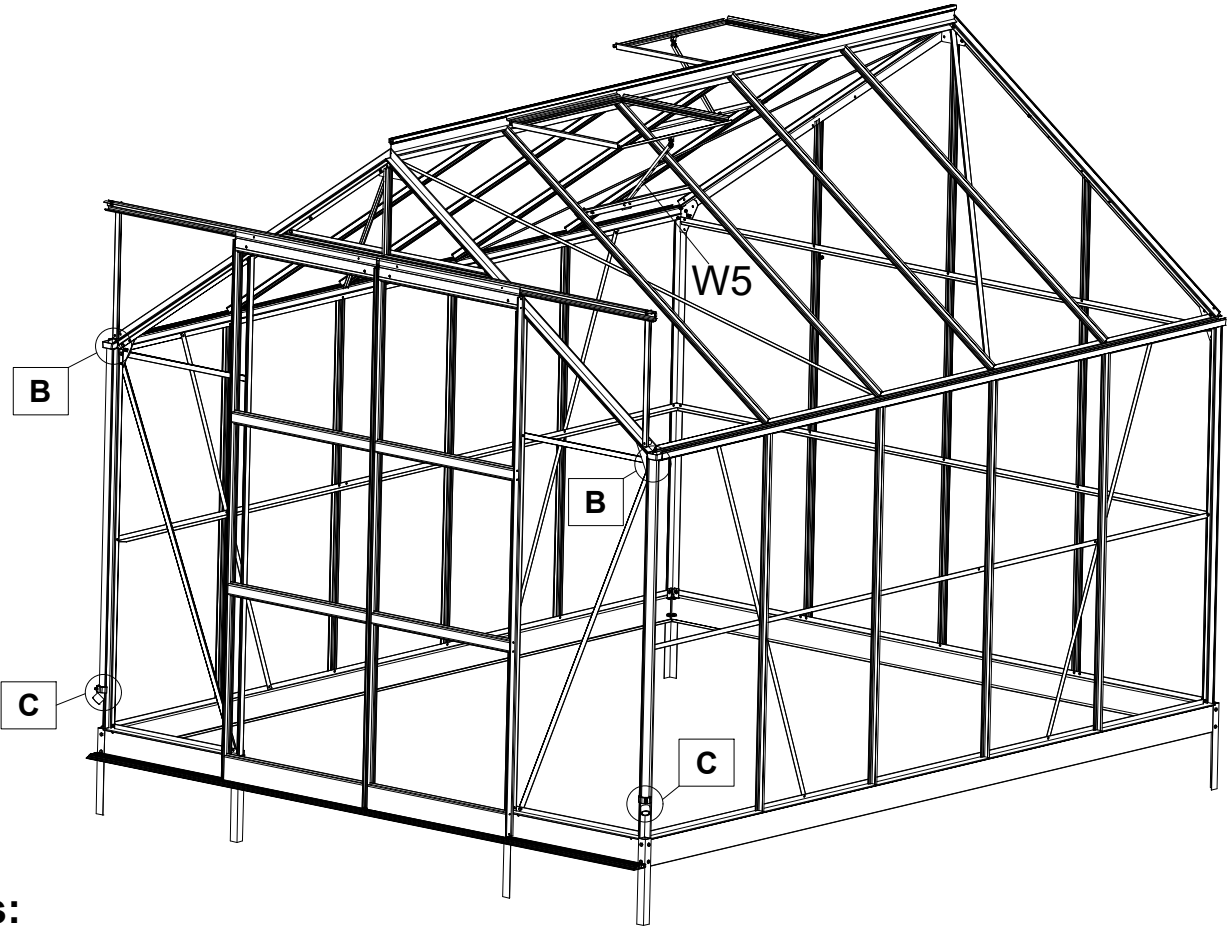

W5
L18
A


L16
Z02
W5
Z02
B


L16
L18
C


J15
J15
L15
L15
L10
D

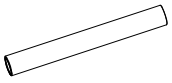
Downpipe Set Assembly Instruction

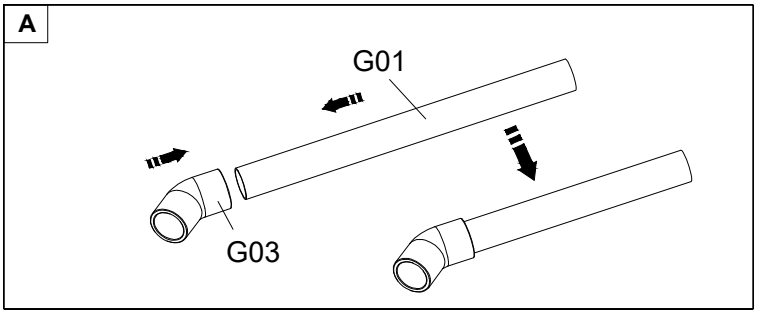


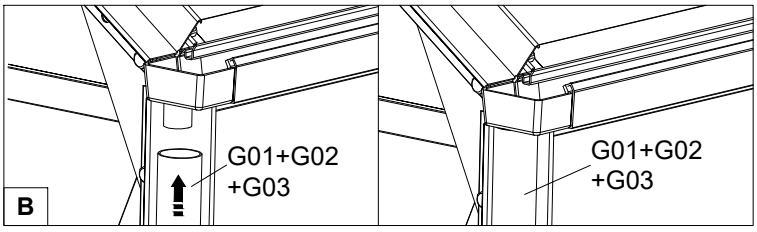
Notes:

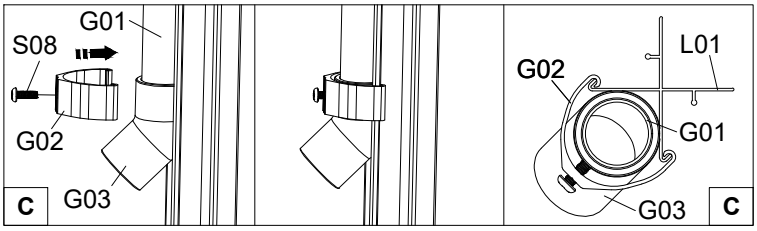
1. If customer only need downpipes on front or back of the greenhouse, they can use J04 plug to stop gutter hole in the other end.

2. Customer can cut the pipes by themselves according to different greenhouse eave height.

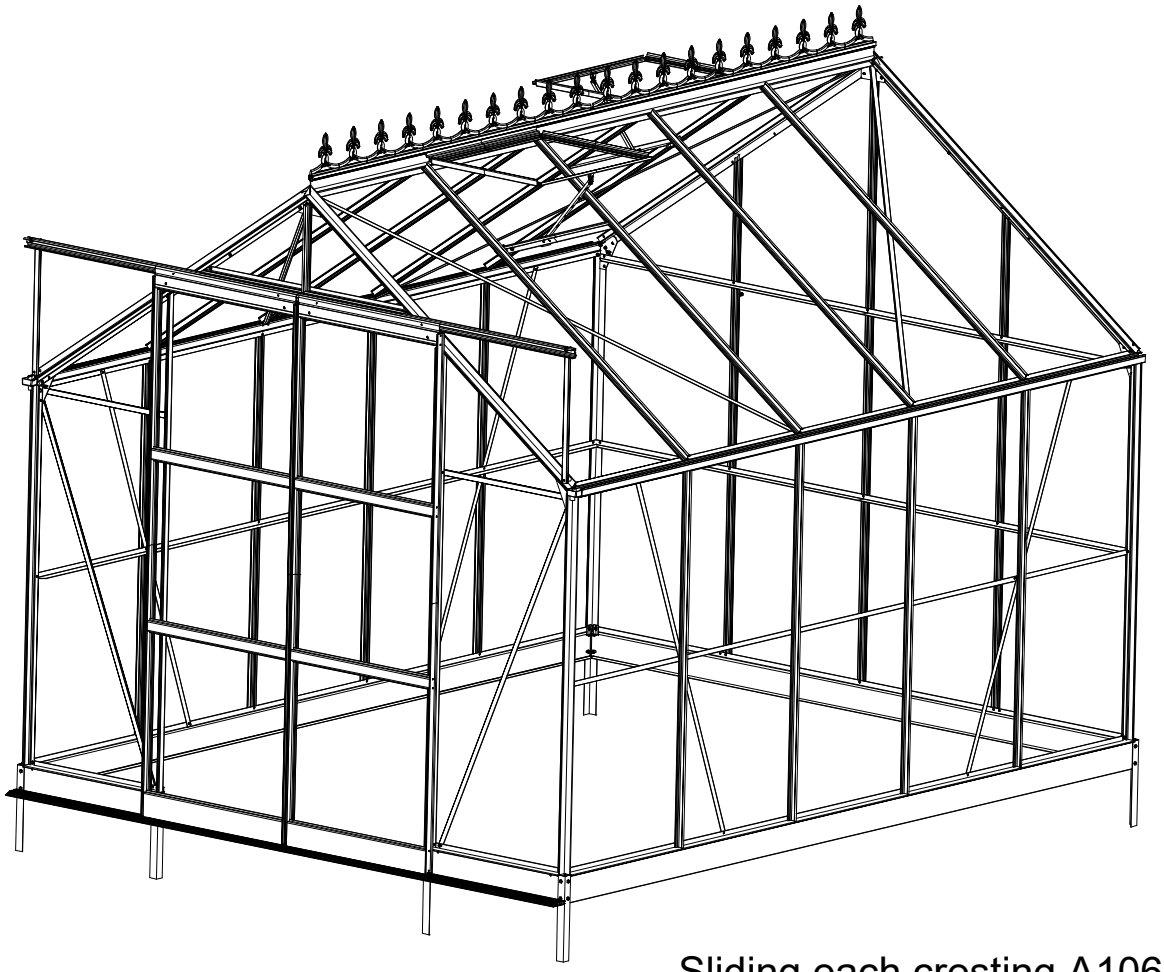
PART	#	mm	Qty.
	G01	1200	2
	G02	44*33*20	2
	G03	1'	2
	S08	M4*12	2





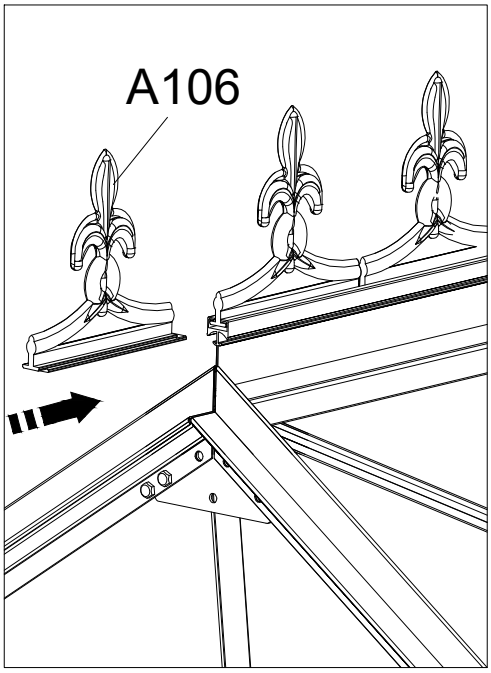


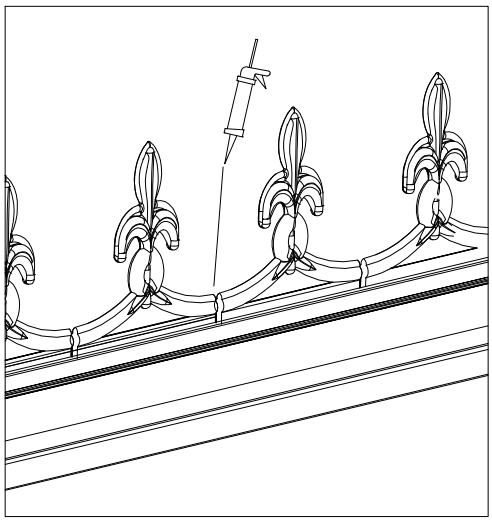
Cresting Assembly Instruction



PART	N°	Qty.
	A106	21

Sliding each cresting A106 into slot of ridge frame, please put silicon sealant on each of them to connect as a whole part.





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