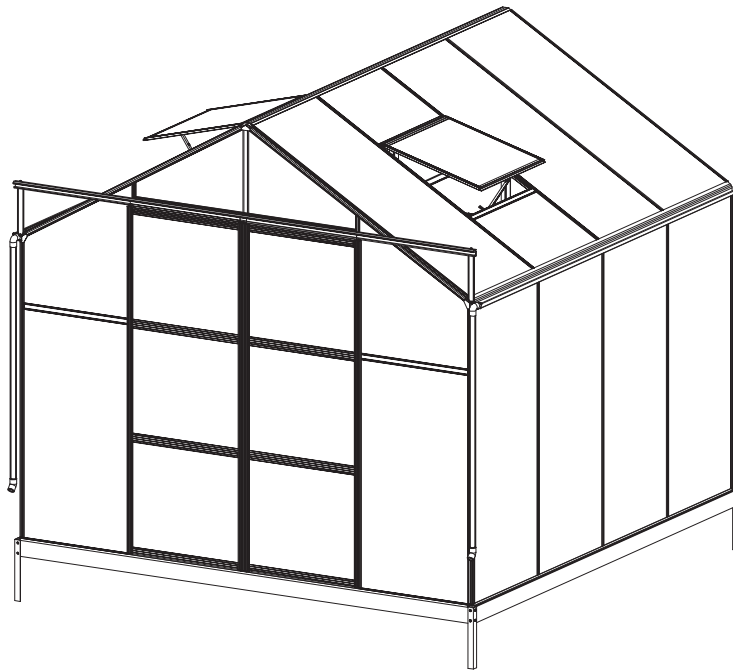


**DANCOVER<sup>®</sup>**

**.com**

Manual  
for  
Greenhouse  
2,5x2,5x2,28m

# Assembly instruction



PRODUCT SIZE(LxWxH):250x250x228cm

PLEASE READ CAREFULLY BEFORE ASSEMBLY

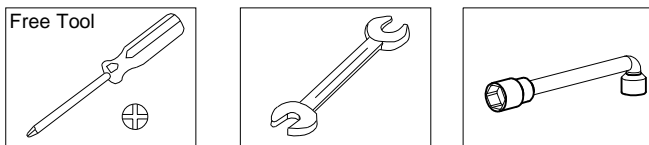
# CONTENTS

|                                       |              |
|---------------------------------------|--------------|
| 1. Assembly Advice .....              | Page 1       |
| 2. Product Features .....             | Page 2       |
| 3. Parts List .....                   | Page 3 - 4   |
| 4. Door Assembly .....                | Page 5 - 6   |
| 5. Roof Vent Assembly .....           | Page 7 - 8   |
| 6. Base Assembly .....                | Page 9 -10   |
| 7. Framework & Glazing Assembly ..... | Page 11 - 22 |

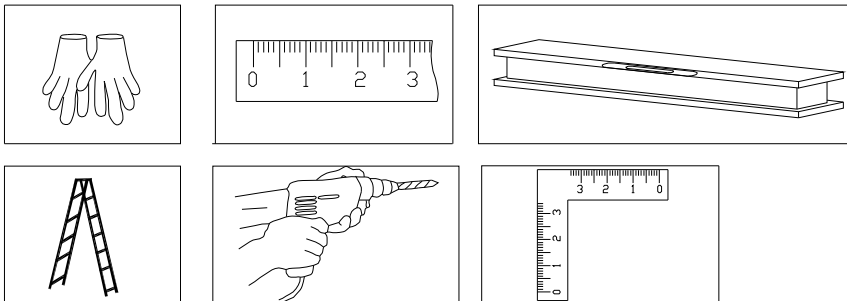
## Assembly and Maintenance Advice

1. For safety purposes, we strongly recommend that this product is assembled by at least two people.
2. Some components have sharp metal edges. Please be careful when handling metal components. Please wear gloves, shoes and safety goggles during assembly.
3. Lay all of the components on a soft carpet or blanket to avoid any scratches or damages.
4. DO NOT climb or stand on the roof. Heavy articles should not be leaned against the greenhouse.
5. Keep the roof and gutter clear of snow, dirt & leaves. Allowing snow to build up on the roof may damage the product.
6. Unlike steel, if the paint finish is scratched this will not harm the aluminium underneath.
7. When your product needs cleaning, use a mild detergent solution and rinse with cold clean water. Do not use acetone, abrasive cleaners or strong detergents to clean the panels.

### Tools Provided:



### Tools Required when Assembly (Not Provided)



### Assembly at least by two Persons

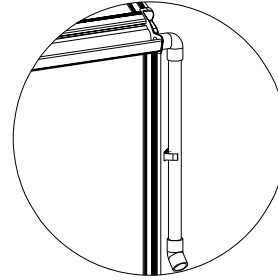


## Important:

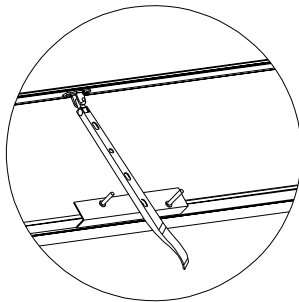
Rubber is not provided if you choose polycarbonate sheet as glazing panel.

## Functions and Features:

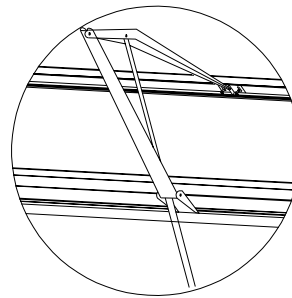
1. The strong two part eaves beam includes an integral gutter. Downpipes are also included as standard so you can collect rainwater.



2. Manual window handles are included as standard with the roof vents. If required, automatic roof vent openers are available as an inexpensive optional extra.

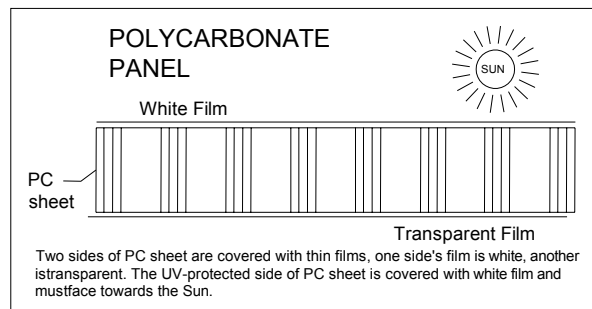


Manual Opener










Automatic Opener

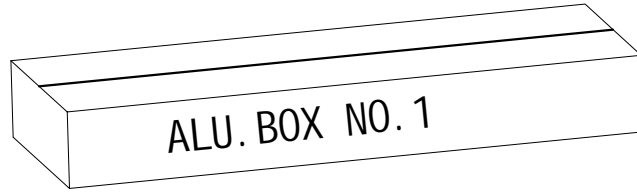
3. Remove approximately 2 inches of film from all sheet edges before installing and remove all film immediately after the construction is completed. Please ensure that the side with the white film faces outwards.










































4. This quality greenhouse features self-tapping screws to provide strong joints. As the name suggests, the screws tap their own thread. Driving in self-tapping screws requires more force than conventional screws. A powered screwdriver is therefore recommended.

| PART   | NO   | QTY |
|--|------|-----|
|  | L06D | 1   |
|  | L07D | 2   |
|  | L08D | 3   |
|  | L09D | 2   |
|  | L10  | 1   |







| PART  | NO  | QTY |
|---|-----|-----|
|  | D1  | 4   |
|  | D70 | 4   |



| PART   | NO   | QTY |
|--|------|-----|
|    | L01A | 2   |
|   | L01B | 2   |
|  | L01C | 2   |
|  | L01D | 2   |
|  | L02A | 6   |
|  | L02B | 6   |
|  | L02C | 1   |
|  | L02D | 1   |
|  | L02E | 1   |
|  | L02F | 1   |
|  | L02G | 1   |
|  | L04A | 8   |
|  | L04B | 1   |
|  | L05A | 4   |
|  | L05B | 9   |
|  | L13A | 1   |
|  | L14  | 1   |
|  | L23A | 2   |
|  | L23D | 5   |
|  | L23F | 2   |
|  | L25  | 4   |







| PART  | NO             | QTY |
|---|----------------|-----|
|    | J55            | 2   |
|   | J56R           | 2   |
|  | J56L           | 2   |
|  | J90R           | 1   |
|  | J90L           | 1   |
|  | J94            | 4   |
|  | J93            | 4   |
|  | J92            | 4   |
|  | D17            | 2   |
|  | D38            | 4   |
|  | A03            | 2   |
|  | S01<br>M6X12   | 178 |
|  | S02<br>M6X20   | 3   |
|  | M01<br>M6      | 181 |
|  | Z01<br>Ø4X25   | 32  |
|  | Z02<br>Ø4X16D  | 32  |
|  | Z04<br>Ø4X8    | 7   |
|  | Z08<br>M4.2X16 | 8   |

### door

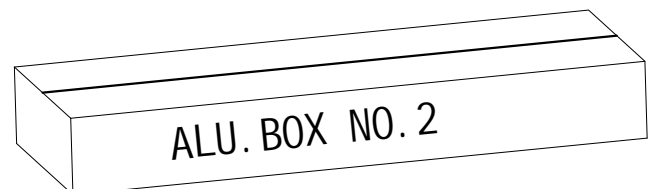
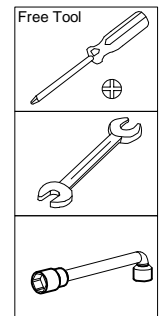
| Part  | NO.  | QTY. |
|---|------|------|
|  | L18A | 3    |
|  | L18B | 1    |
|  | L15  | 2    |
|  | L16A | 1    |
|  | L16B | 3    |
|  | L17  | 2    |













| PART  | NO             | QTY |
|---|----------------|-----|
|  | S01<br>M6X12   | 16  |
|  | M01<br>M6      | 16  |
|  | Z08<br>M4.2X16 | 28  |

### windowsX2


| Part  | NO.  | QTY. |
|---|------|------|
|  | L11A | 2    |
|  | L12A | 2    |
|  | L19  | 4    |
|  | L20  | 2    |
|  | L21  | 2    |
|  | A01  | 2    |

### Tools Provided:




| PART   | NO  | QTY |
|--|-----|-----|
|  | Y1  | 2   |
|  | Y2  | 6   |
|  | Y3  | 1   |
|  | Y4  | 2   |
|  | Y5  | 1   |
|  | Y6  | 8   |
|  | Y7  | 6   |
|  | Y8  | 1   |
|  | Y9  | 4   |
|  | Y10 | 2   |
|  | Y11 | 6   |
|  | Y13 | 1   |

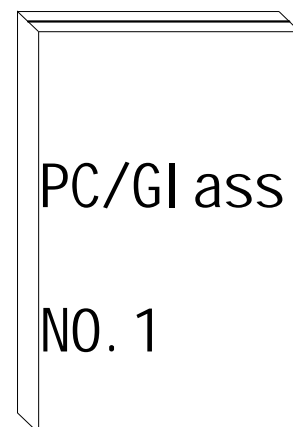
## Rubber








| PART  | NO   | QTY  |
|---|------|------|
|  | J107 | 115M |

Rubber for walls & roof  
(Provided for glass only)

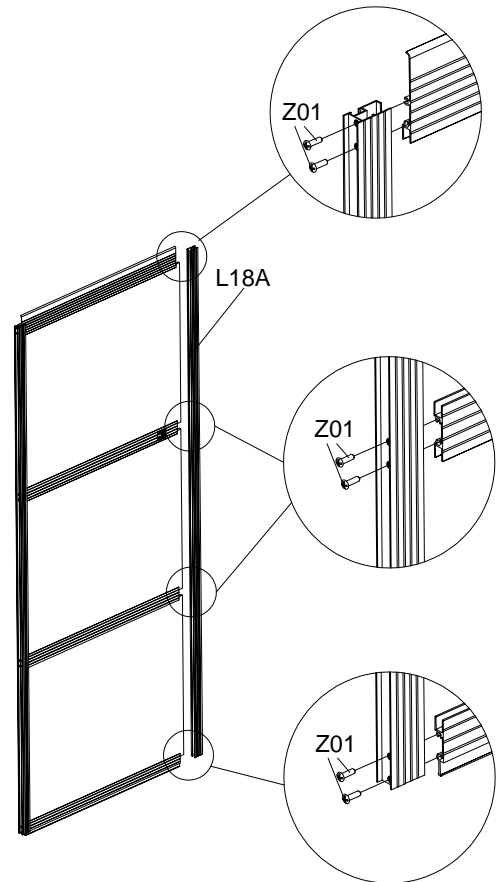
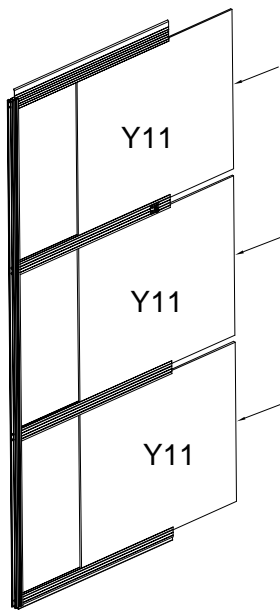
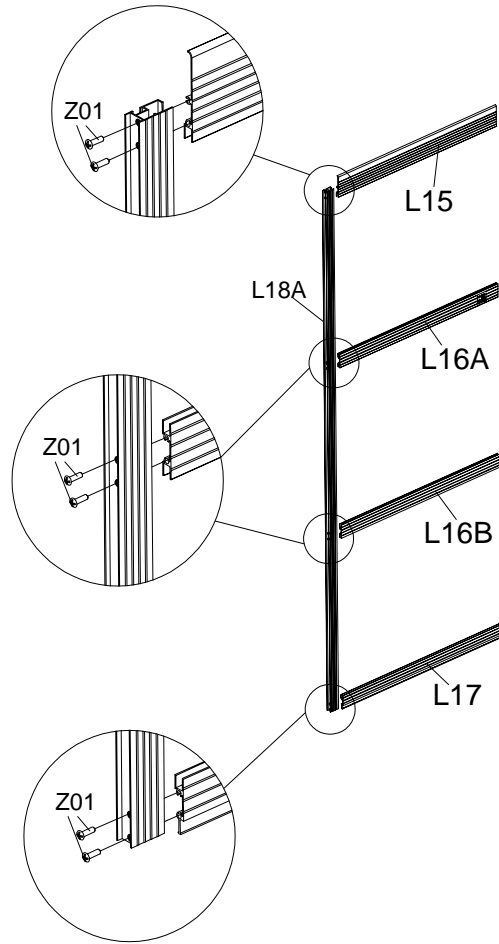
| PART  | NO   | QTY |
|---|------|-----|
|  | J107 | 85M |

Rubber for walls only  
(Provided for glass only)










| Part   | NO.          | QTY. | Part  | NO. | QTY. |
|--|--------------|------|---|-----|------|
|  | L18A         | 2    |  | Y11 | 3    |
|  | L15          | 1    |   |     |      |
|  | L16A         | 1    |   |     |      |
|  | L16B         | 1    |   |     |      |
|  | L17          | 1    |   |     |      |
|  | Z01<br>Ø4X25 | 16   |   |     |      |

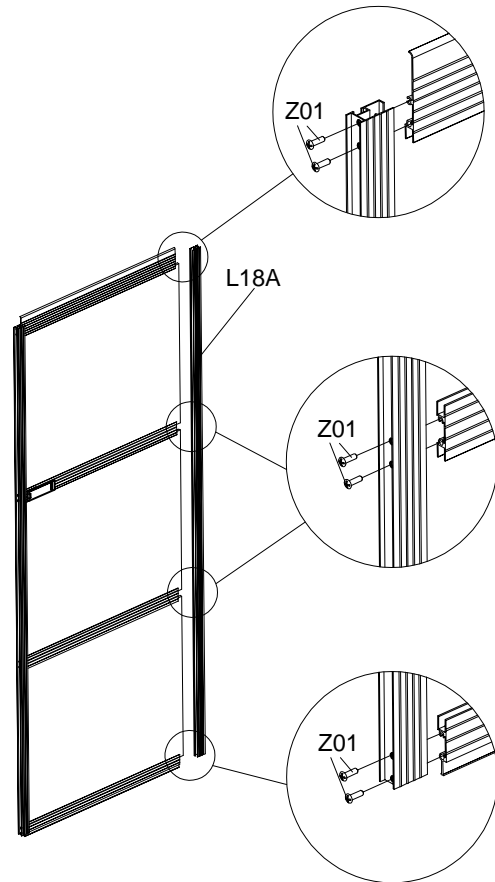
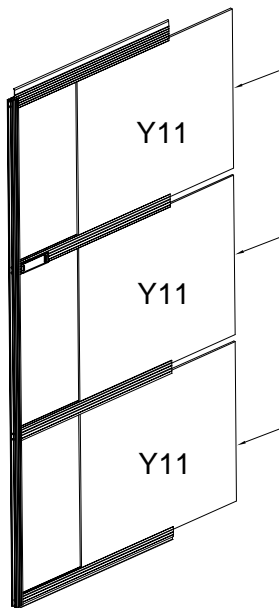
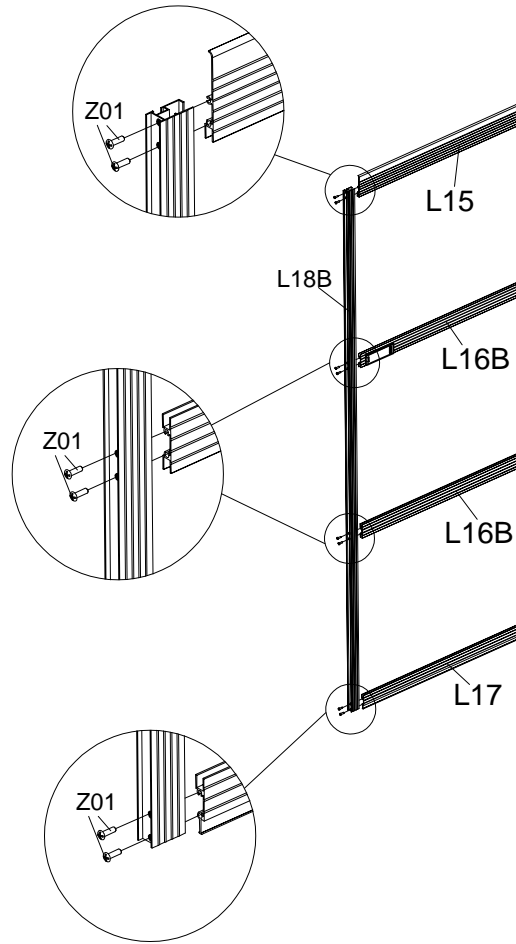
## Left Door













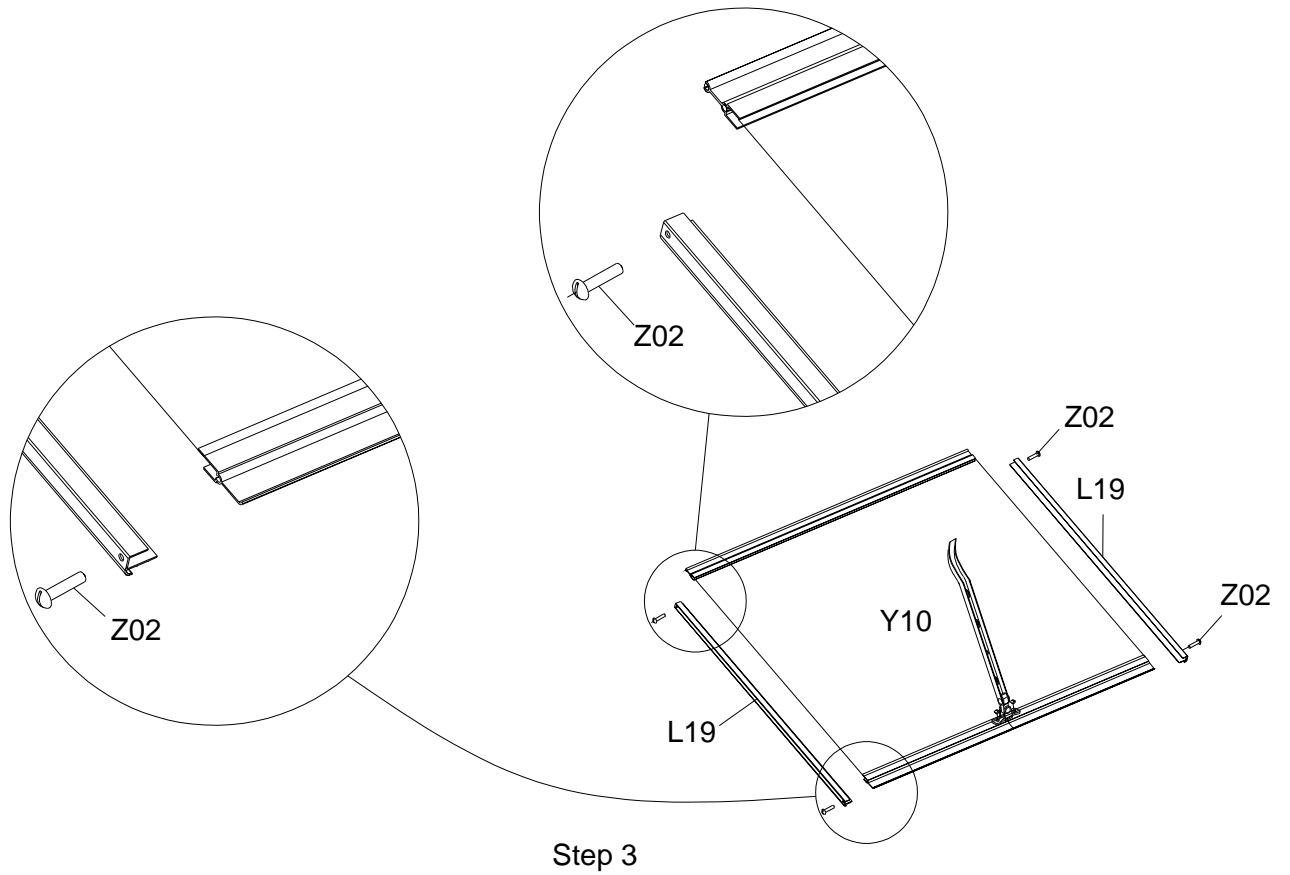
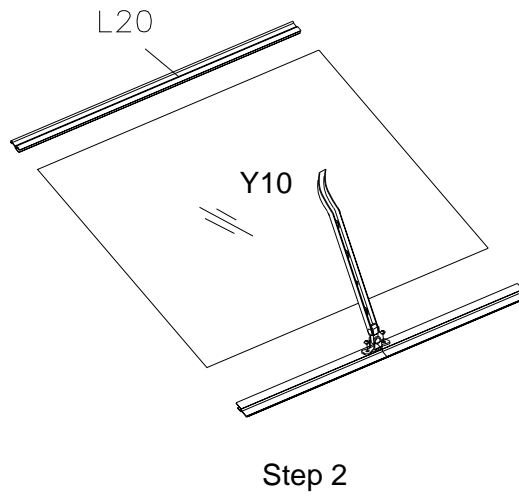
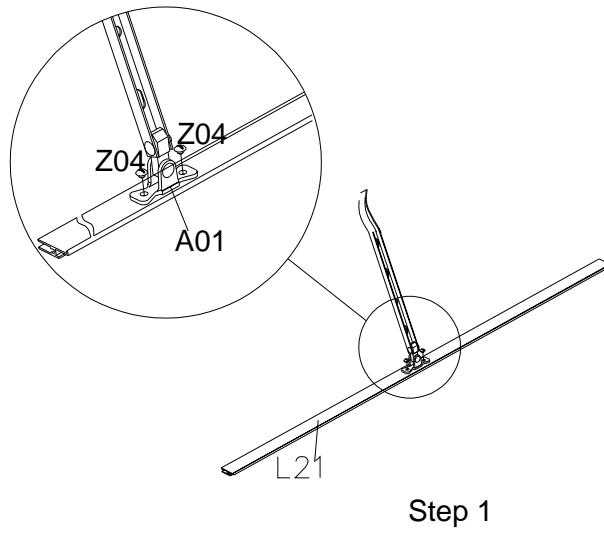


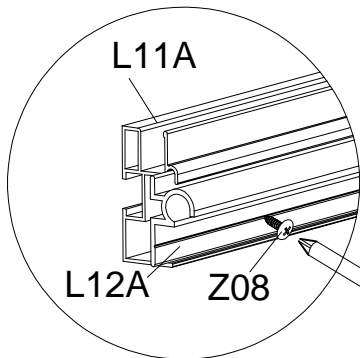
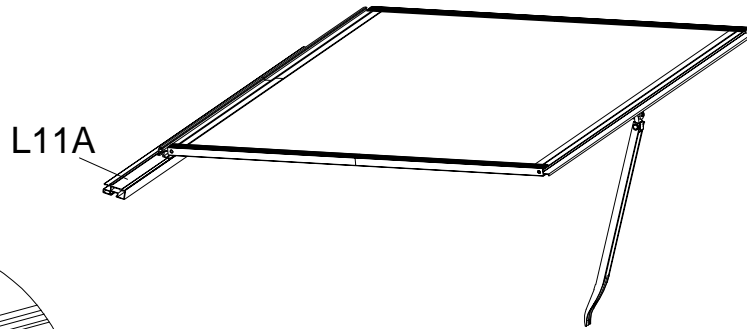
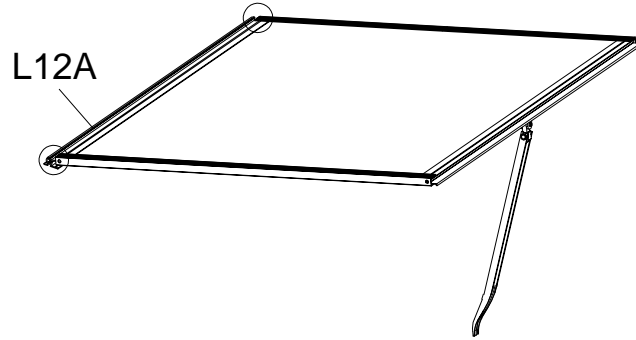
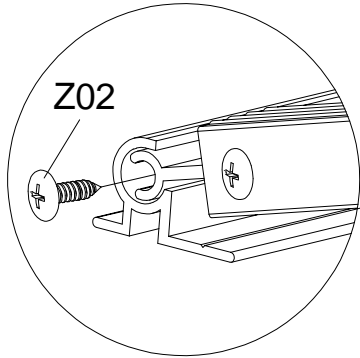
| Part   | NO.          | QTY. | Part  | NO. | QTY. |
|--|--------------|------|---|-----|------|
|  | L18A         | 1    |  | Y11 | 3    |
|  | L18B         | 1    |   |     |      |
|  | L15          | 1    |   |     |      |
|  | L16B         | 2    |   |     |      |
|  | L17          | 1    |   |     |      |
|  | Z01<br>Ø4X25 | 16   |   |     |      |

## Right Door



| Part   | NO.            | QTY. | Part  | NO. | QTY. |
|--|----------------|------|---|-----|------|
|  | L11A           | 1    |  | Y10 | 1    |
|  | L12A           | 1    |   |     |      |
|  | L19            | 2    |   |     |      |
|  | L20            | 1    |   |     |      |
|  | L21            | 1    |   |     |      |
|  | A01            | 1    |   |     |      |
|  | Z02<br>Ø4X16D  | 6    |   |     |      |
|  | Z04<br>Ø4X8    | 2    |   |     |      |
|  | Z08<br>M4.2X16 | 2    |   |     |      |

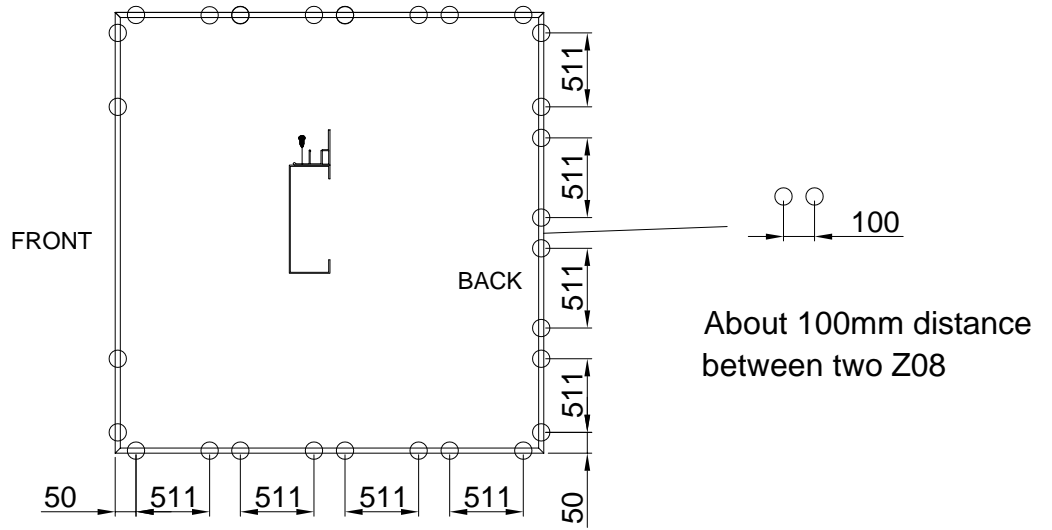




L11A is factory fitted  
to L12A already

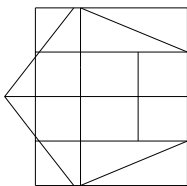
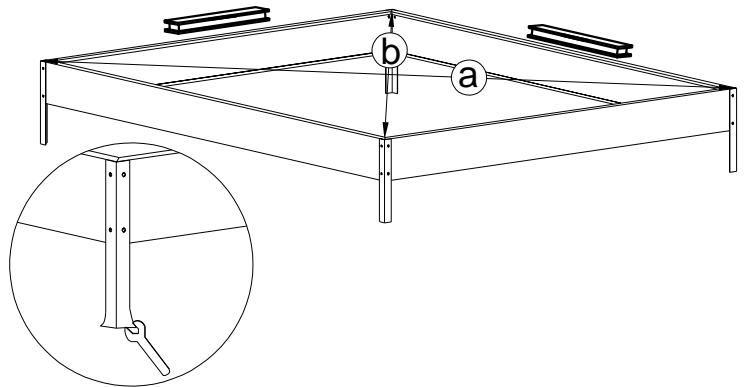
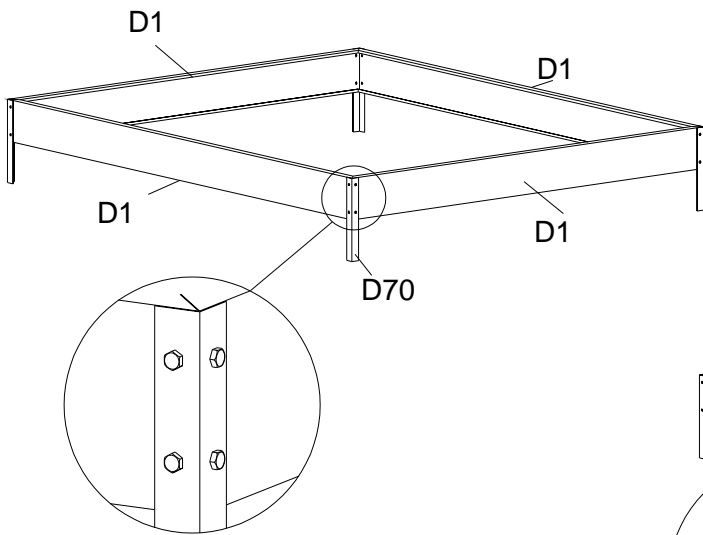
Four windows are standard

| PART | NO             | QTY |
|------|----------------|-----|
|      | D1             | 4   |
|      | D70            | 4   |
|      | S01<br>M6X12   | 16  |
|      | M01<br>M6      | 16  |
|      | Z08<br>M4.2X16 | 28  |

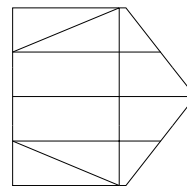


(a) = (b)













Fix the base before assembly the greenhouse.  
This is the way to fix the base.

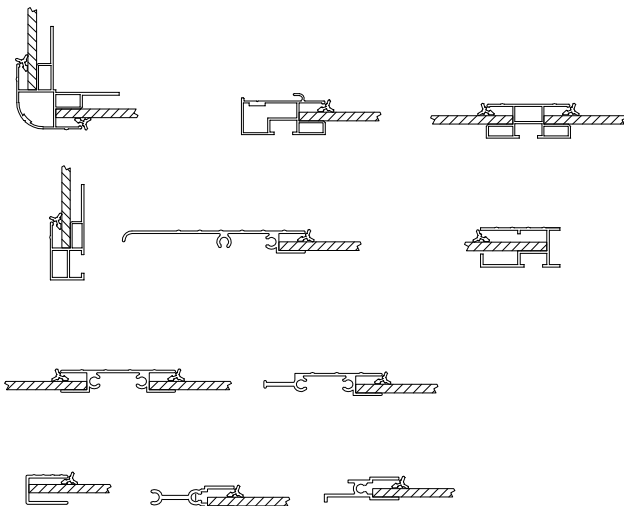
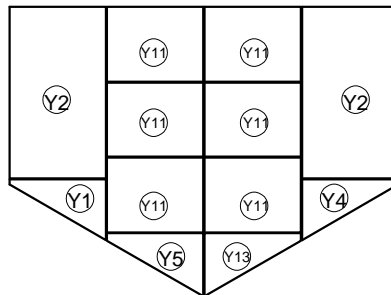
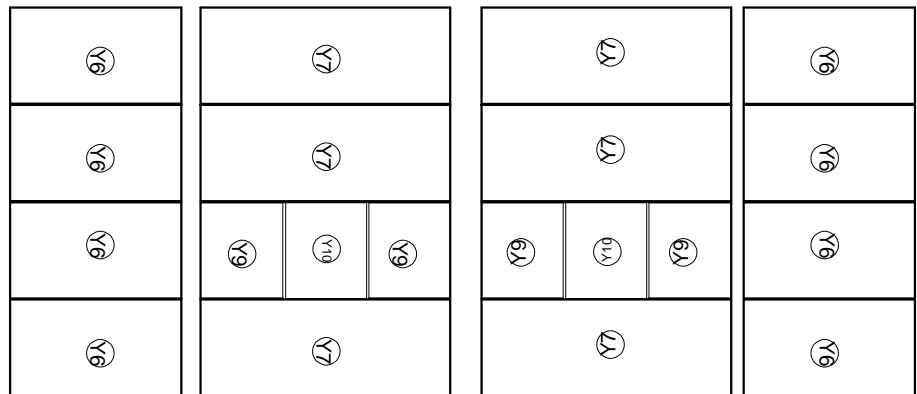
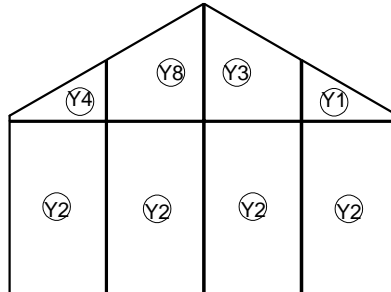


- L06D
- L05D
- L07D
- L05D
- L08D
- L08D
- L05D
- L07D
- L05D
- L06D



# GH152240








| PART   | NO  | QTY |
|--|-----|-----|
|  | Y1  | 2   |
|  | Y2  | 6   |
|  | Y3  | 1   |
|  | Y4  | 2   |
|  | Y5  | 1   |
|  | Y6  | 8   |
|  | Y7  | 6   |
|  | Y8  | 1   |
|  | Y9  | 4   |
|  | Y10 | 2   |
|  | Y11 | 6   |
|  | Y13 | 1   |

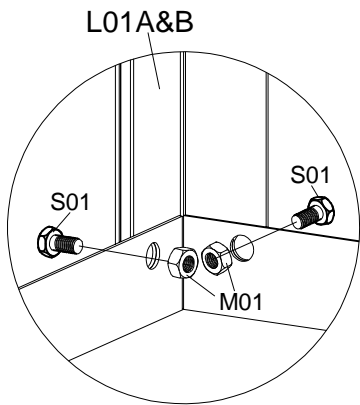
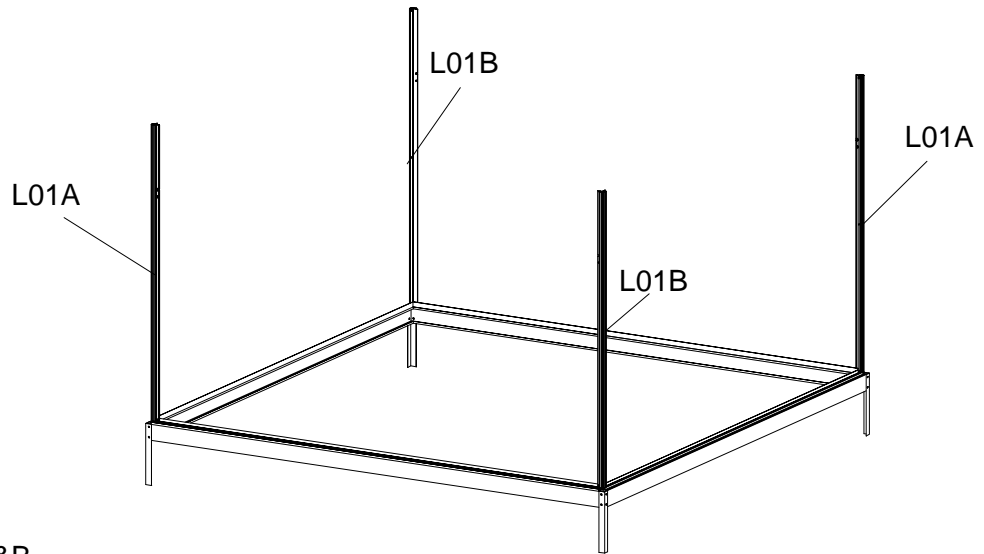


## Attention:

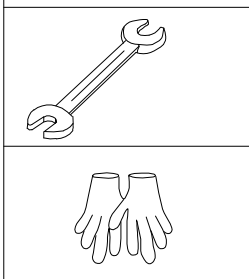
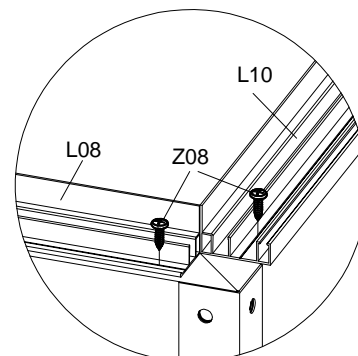
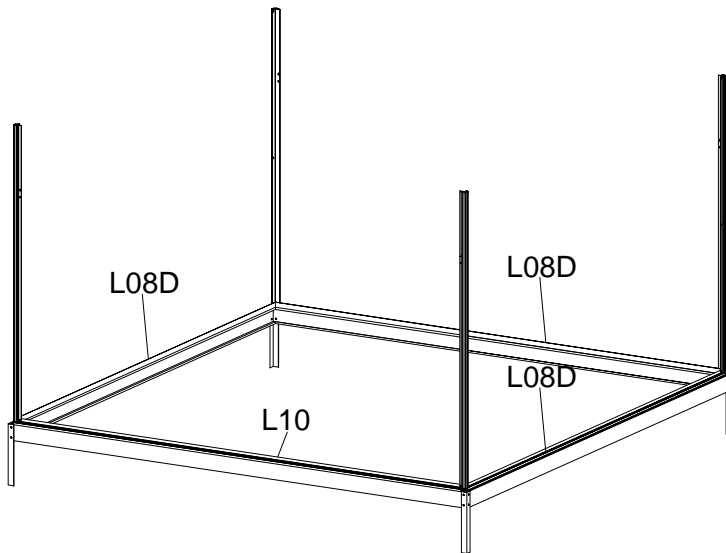
If glass is chosen, please seal it with rubber(J11) provided after the whole assembly is finished.





Rubber is not provided if you choose polycarbonate sheet as glazing panel.

| PART   | NO             | QTY |
|--|----------------|-----|
|  | L01A           | 2   |
|  | L01B           | 2   |
|  | L08D           | 3   |
|  | L10            | 1   |
|  | Z08<br>M4.2X16 | 28  |
|  | S01<br>M6X12   | 8   |
|  | M01<br>M6      | 8   |

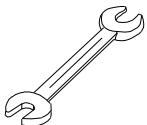
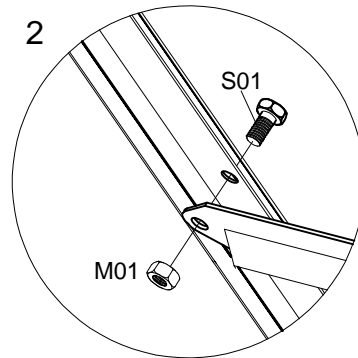
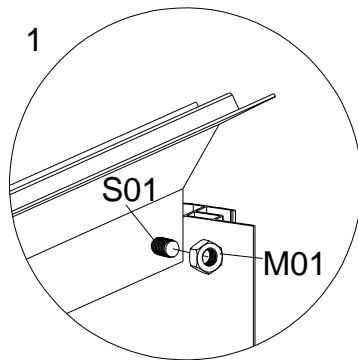
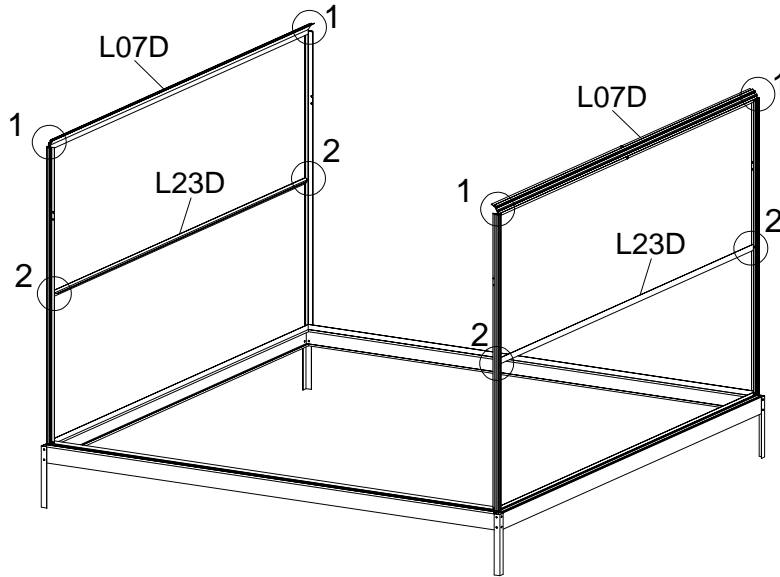












1. Fix the glazing bars (2 x L01A and 2 x L01B) to the cills (L10 and 3 x L08D) with S01 & M01 provided.
2. Fix the cills to the base with Z08, using a powered screwdriver. See Page No. 7 for details.

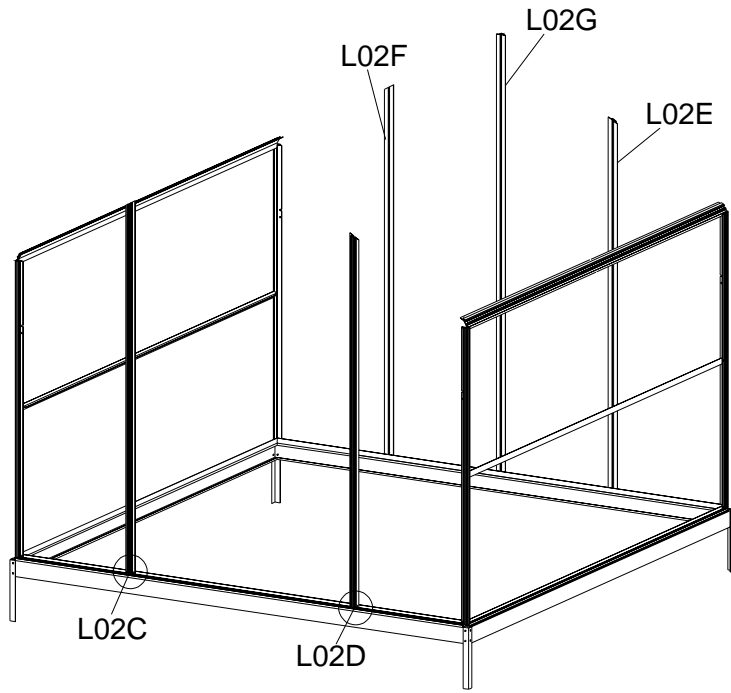


| PART   | NO           | QTY |
|--|--------------|-----|
|  | L07D         | 2   |
|  | L23D         | 2   |
|  | S01<br>M6X12 | 8   |
|  | M01<br>M6    | 8   |

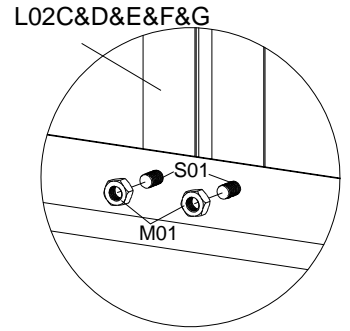
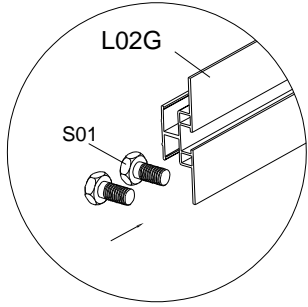
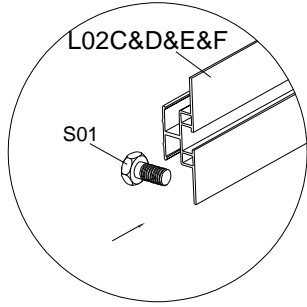
1. Fix 2 x L07D eaves to L01A & L01B, using S01 & M01.
2. Fix 2 x L23D to L01A & L01B, using S01 & M01.



| PART   | NO           | QTY |
|--|--------------|-----|
|  | L02C         | 1   |
|  | L02D         | 1   |
|  | L02E         | 1   |
|  | L02F         | 1   |
|  | L02G         | 1   |
|  | L23A         | 2   |
|  | L23D         | 1   |
|  | L05A         | 4   |
|  | S01<br>M6X12 | 20  |
|  | M01<br>M6    | 19  |

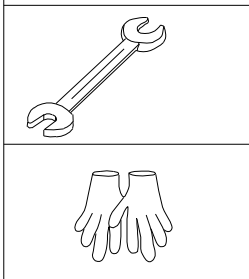
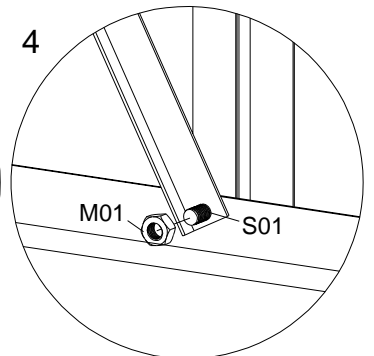
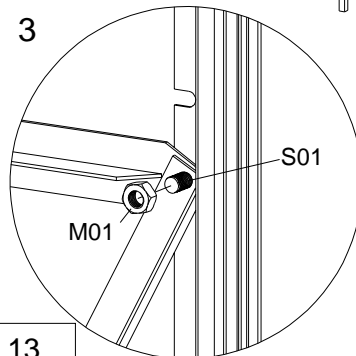
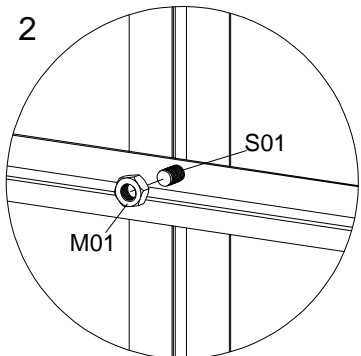
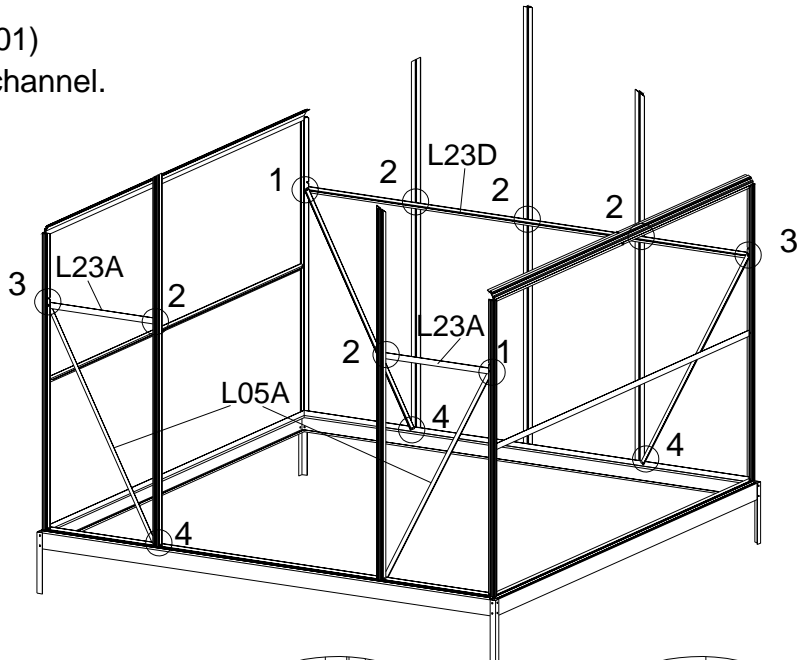
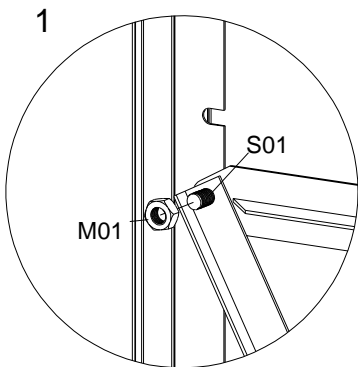


Fix L02C & L02D to cill L10,  
L02E, L02F & L02G to cill L08D,  
using S01 & M01.







Slide 2 bolts (S01)  
into L02G bolt channel.

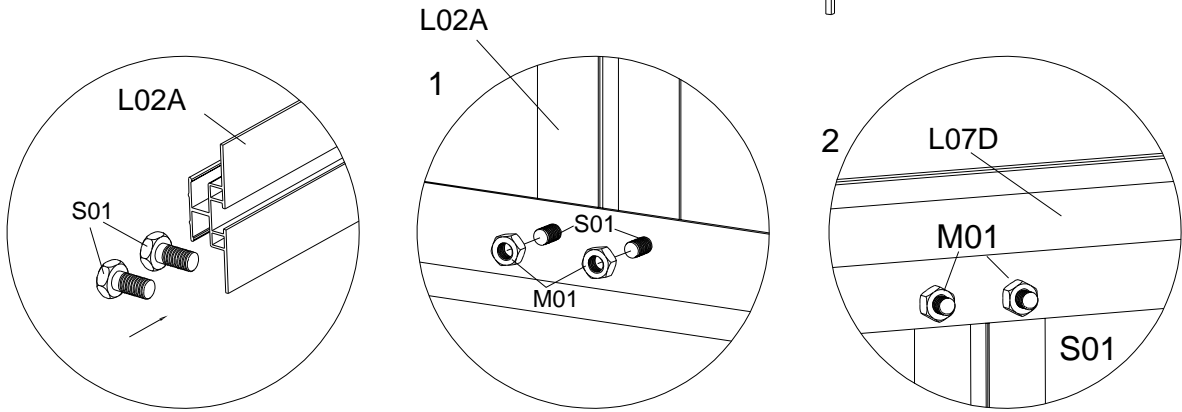
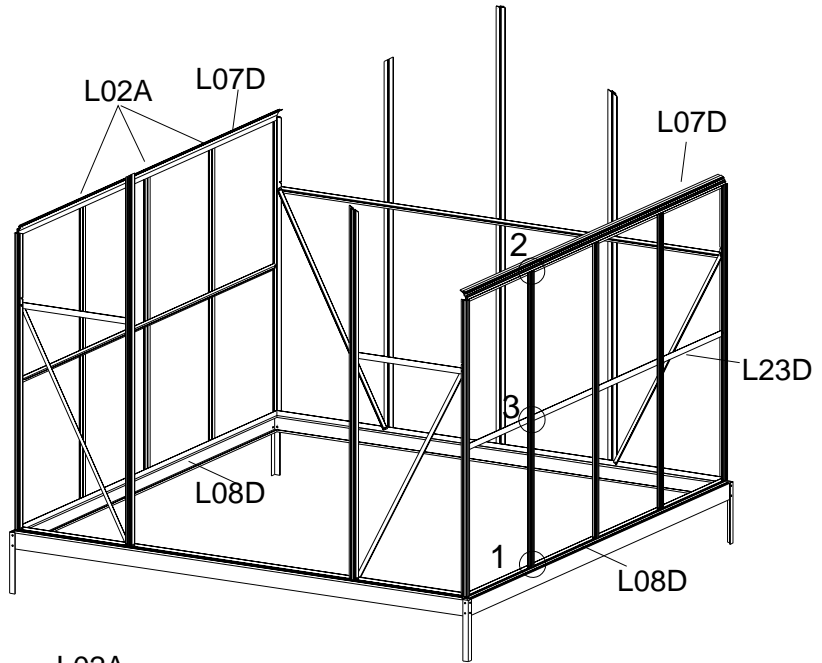
Fix bracings 4 x L05A, 2 x L23A and  
1 x L23D as below using S01 & M01.



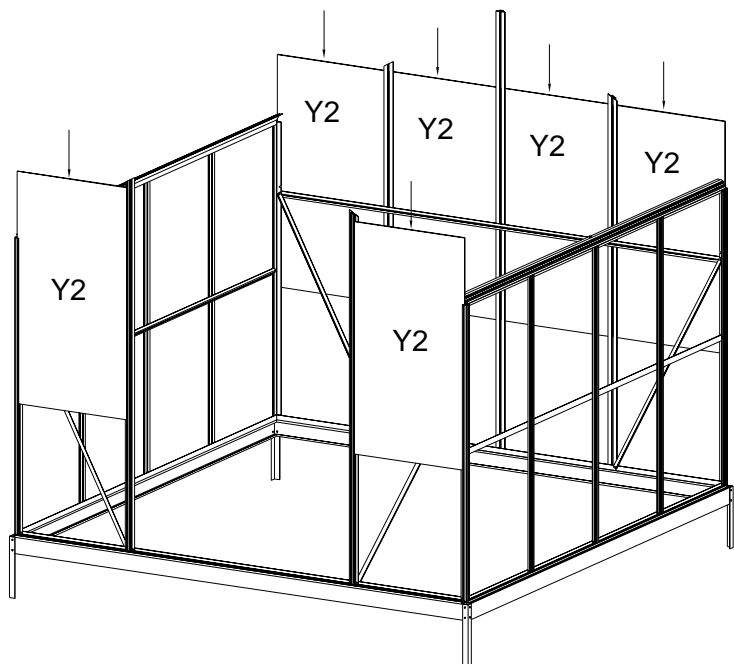
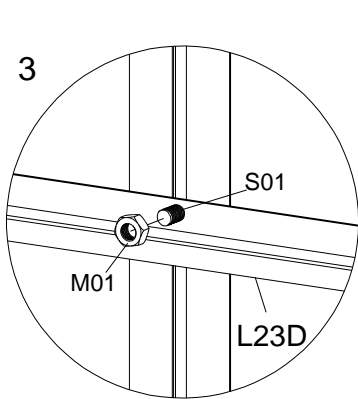


| PART   | NO           | QTY |
|--|--------------|-----|
|  | L02A         | 6   |
|  | Y2           | 6   |
|  | S01<br>M6X12 | 36  |
|  | M01<br>M6    | 30  |

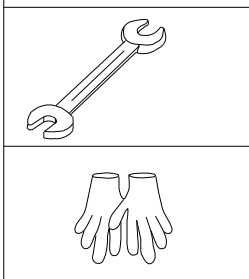
Fix L02A (6pcs) to L08D and L07D using S01 & M01.







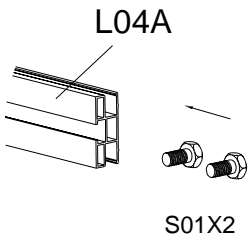
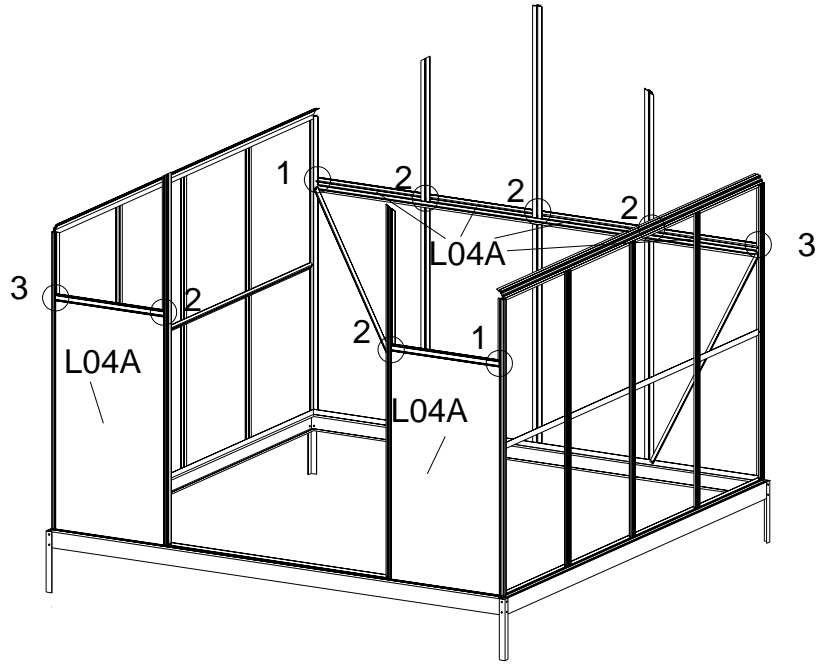
Slide 2 bolts (S01) into each L02A bolt channel. One is to fix L23D, the other is to be used later for fixing L05B



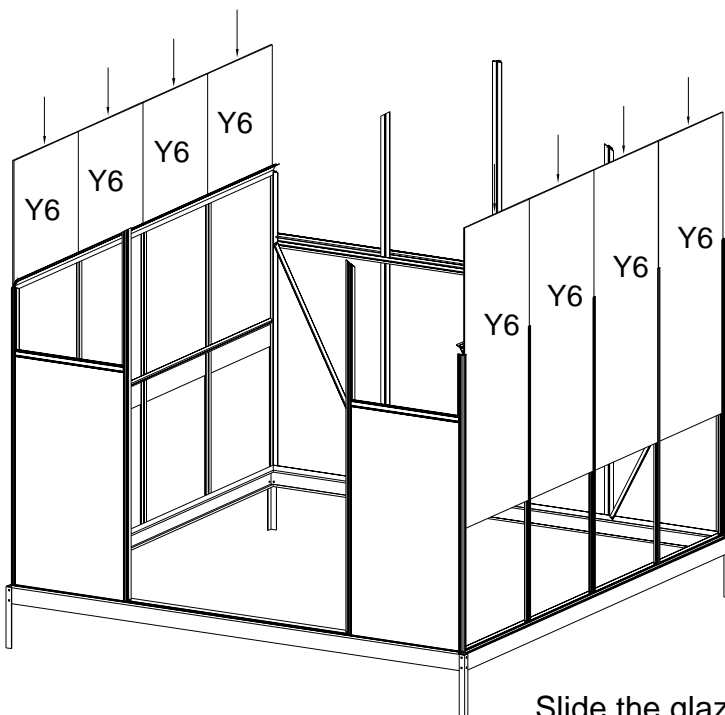
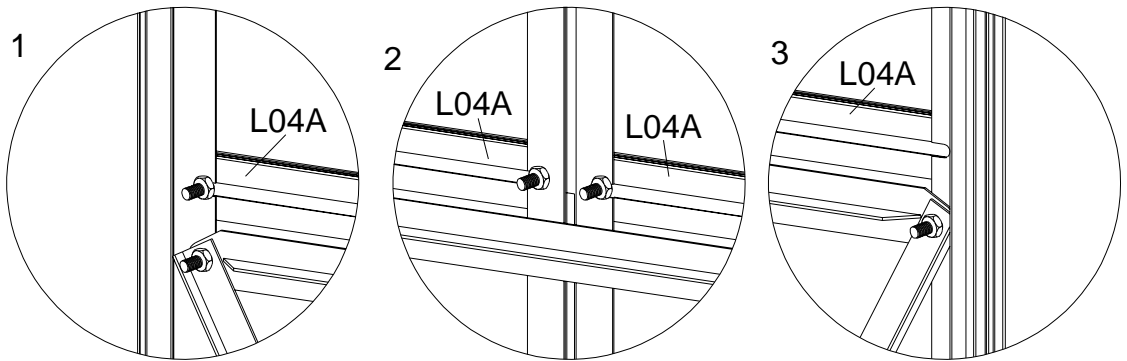
Slide the glazing panel Y2 into positions



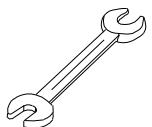
| PART   | NO           | QTY |
|--|--------------|-----|
|  | L04A         | 6   |
|  | Y6           | 8   |
|  | S01<br>M6X12 | 12  |
|  | M01<br>M6    | 12  |













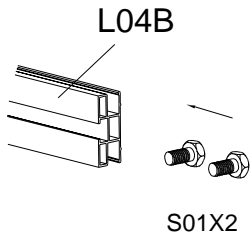
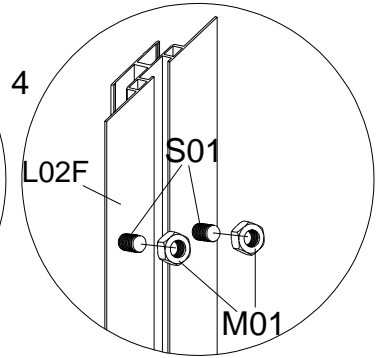
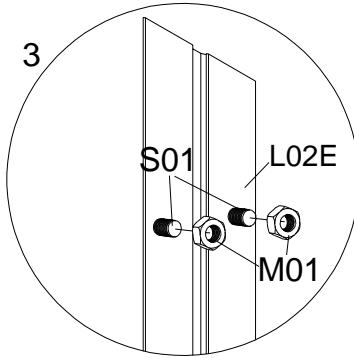
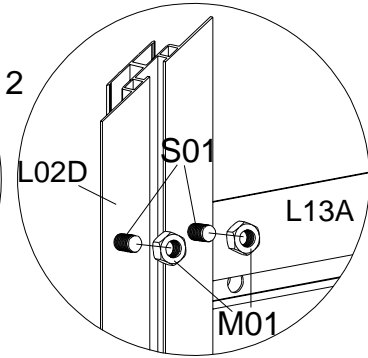
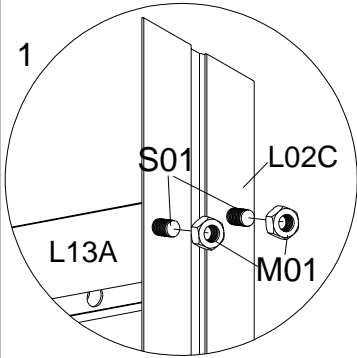
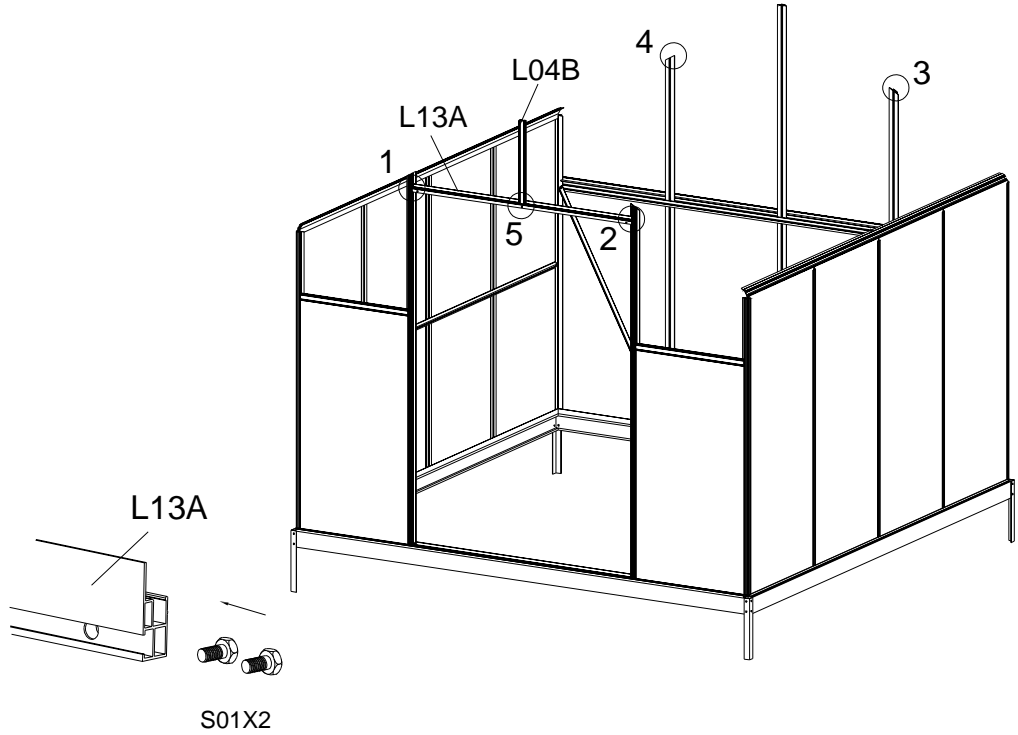
Fix bracings L04A (6pcs) as above, using S01 & M01.



Slide the glazing panel Y6 into positions



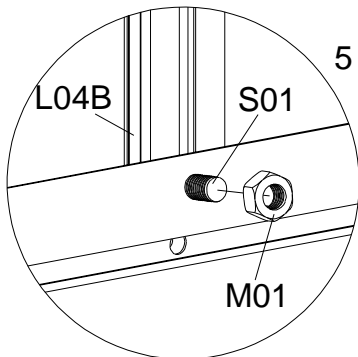
| PART   | NO           | QTY |
|--|--------------|-----|
|  | L04B         | 1   |
|  | L13A         | 1   |
|  | S01<br>M6X12 | 10  |
|  | M01<br>M6    | 9   |
|  | Y1           | 2   |
|  | Y3           | 1   |
|  | Y4           | 2   |
|  | Y5           | 1   |
|  | Y8           | 1   |
|  | Y13          | 1   |



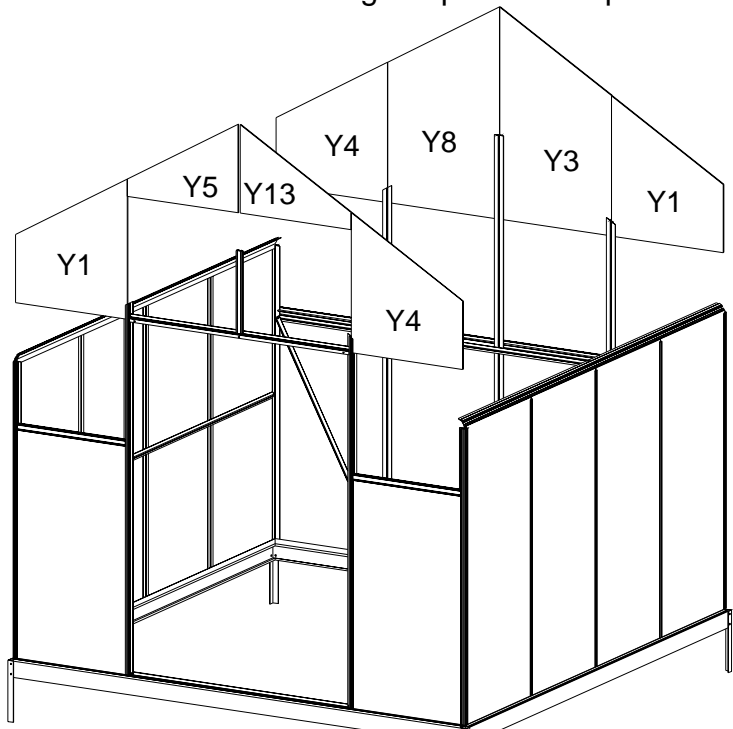
Fix L13A to L02C & L02D with S01 & M01.

Preload the bolts S01 & M01 to L02E & L02F before sliding the panels into positions.

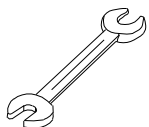
Slide 2\*S01 into the channel of L04B









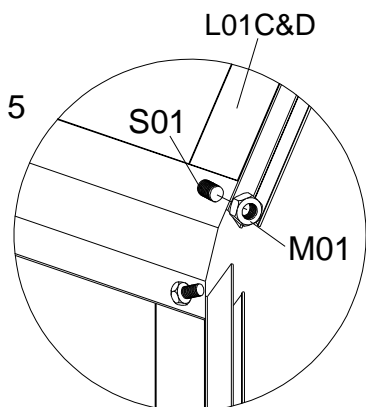
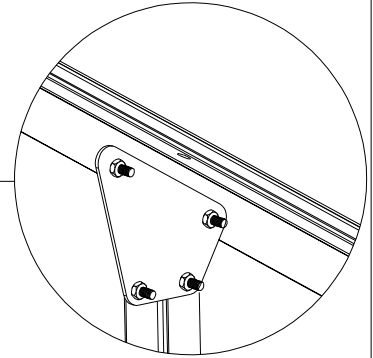
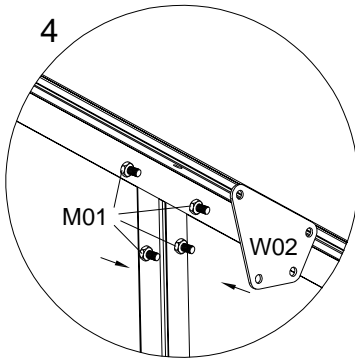
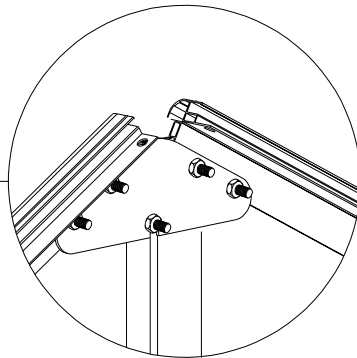
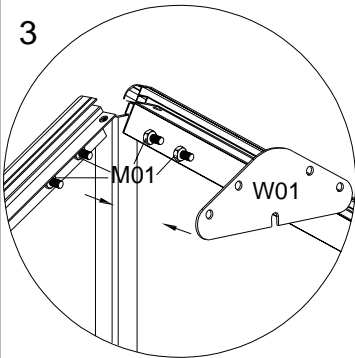
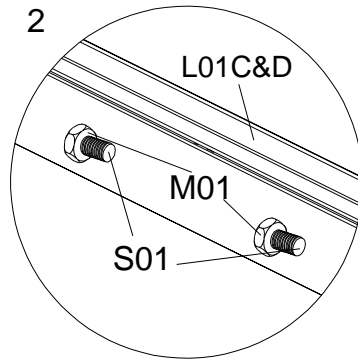
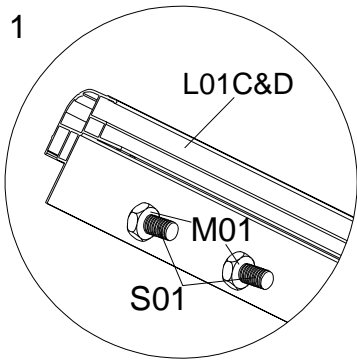
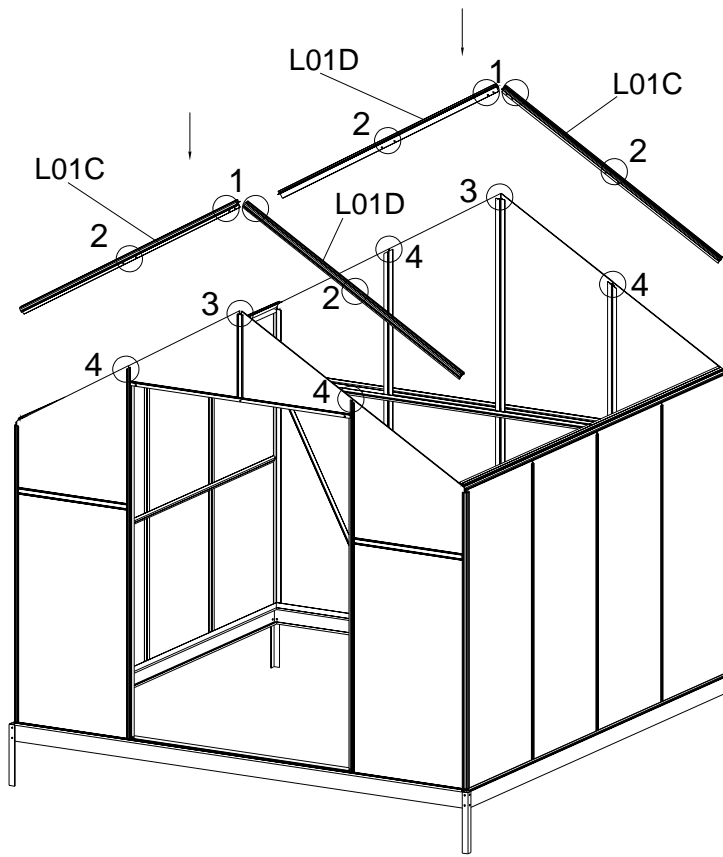
Fix L04B to L13A, using S01 & M01



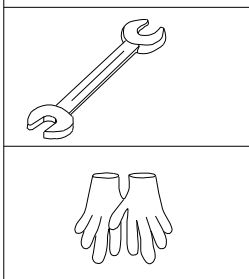
Slide the glazing panels Y1, Y3, Y4 Y5, Y8 and Y13 into positions.







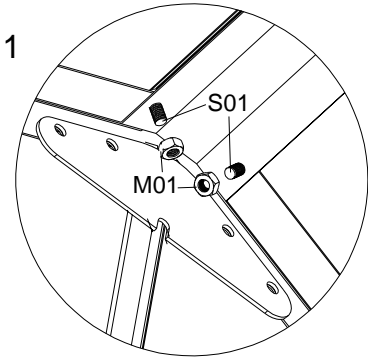
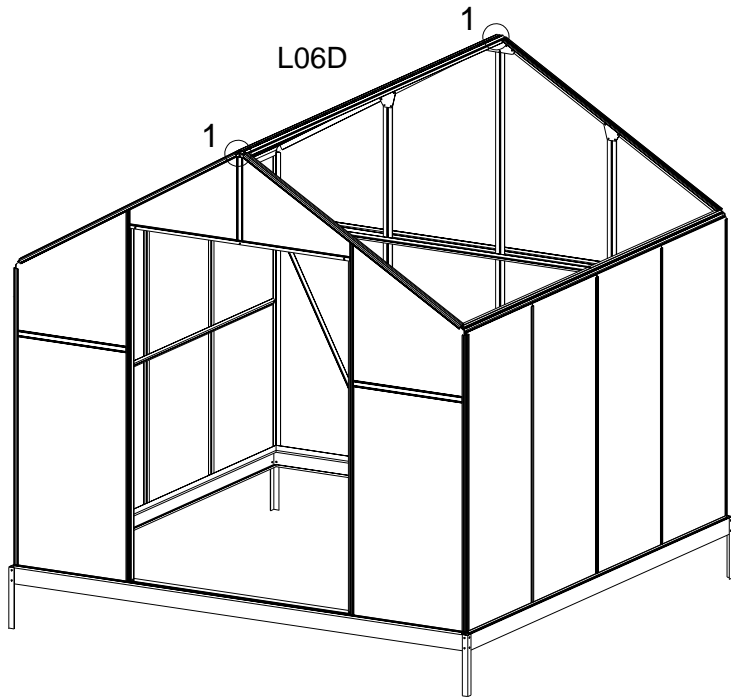
| PART   | NO           | QTY |
|--|--------------|-----|
|  | L01C         | 2   |
|  | L01D         | 2   |
|  | W01          | 2   |
|  | W02          | 4   |
|  | S01<br>M6X12 | 20  |
|  | M01<br>M6    | 22  |



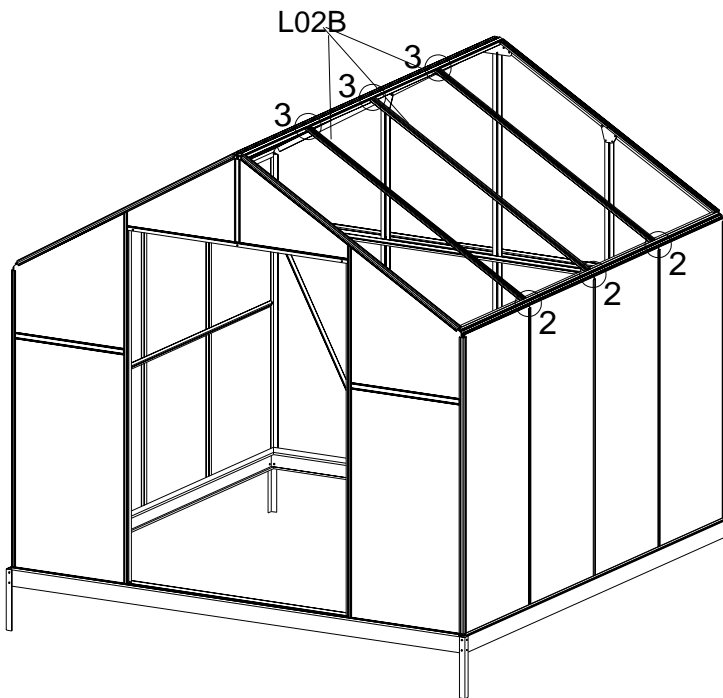
1. Preload S01 & M01 on L01C and L01D before fixing them to L01A/L01B. See figure 1 & 2.
2. Bolt L01C and L01D with plate W01, using S01 & M01 preloaded. And then fix them to L04B and L02G, using S01 & M01.
3. Fix L01C & L01D to L02C & L02D/L02E & L02F with the plate W02, using the S01 and M01 preloaded above.
4. Fix L01C & L01D to L01A & L01B, using S01 & M01.



| PART   | NO           | QTY |
|--|--------------|-----|
|  | L06D         | 1   |
|  | L02B         | 6   |
|  | S01<br>M6X12 | 46  |
|  | M01<br>M6    | 28  |

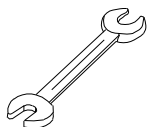
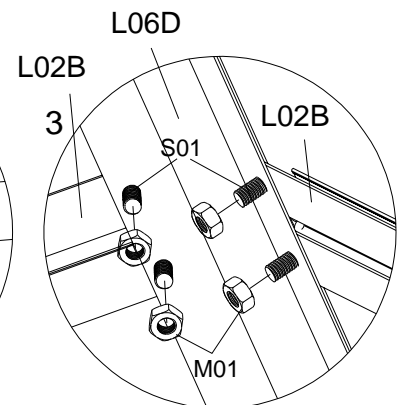
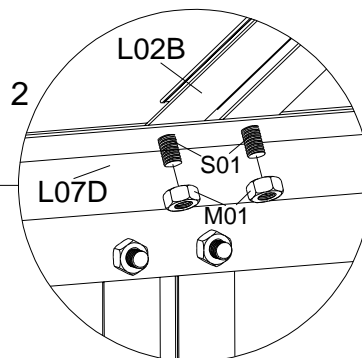
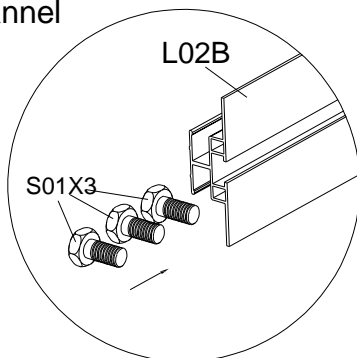






Bolt the ridge L06D to L01C & L01D, using S01 & M01.



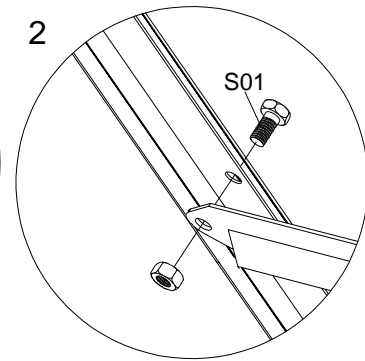
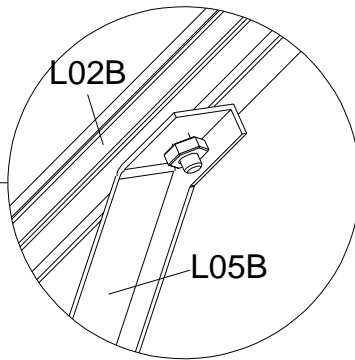
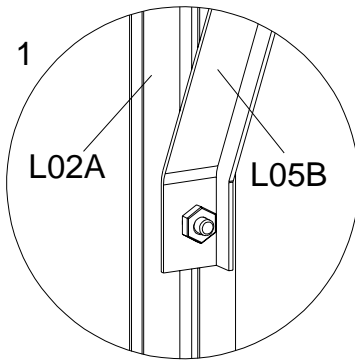
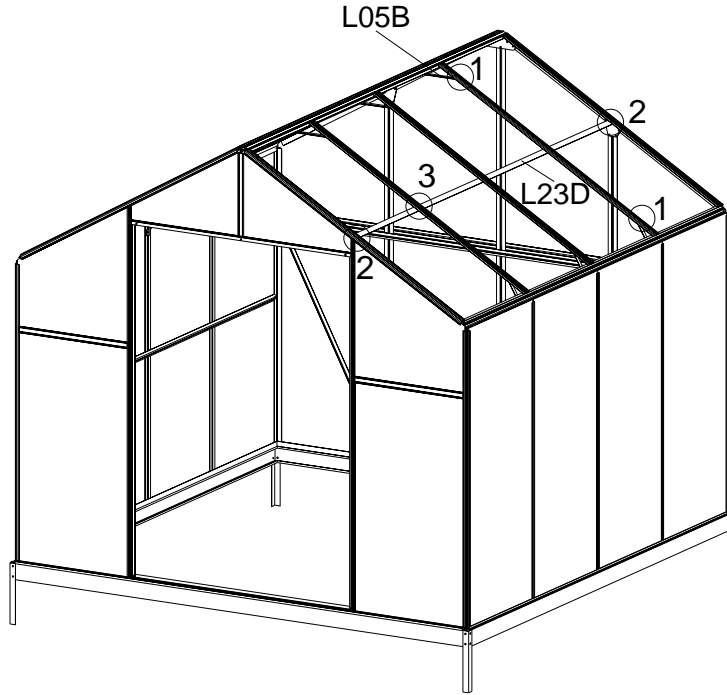
Fix glazing bars L02B (6pcs) to the eaves and the ridge profiles with S01 & M01

Slide 3 bolts (S01) into each L02B bolt channel to be used later.

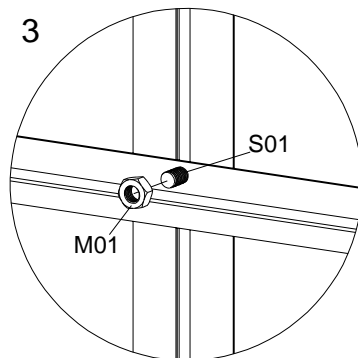


| PART   | NO           | QTY |
|--|--------------|-----|
|  | L23D         | 2   |
|  | L05B         | 9   |
|  | S01<br>M6X12 | 4   |
|  | M01<br>M6    | 28  |

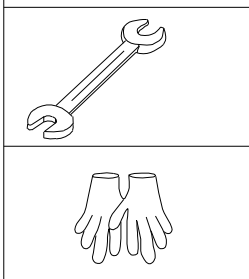
Bolt L05B (9 pcs) to L02A & L02B using the S01 bolt placed in the bolt channel earlier.










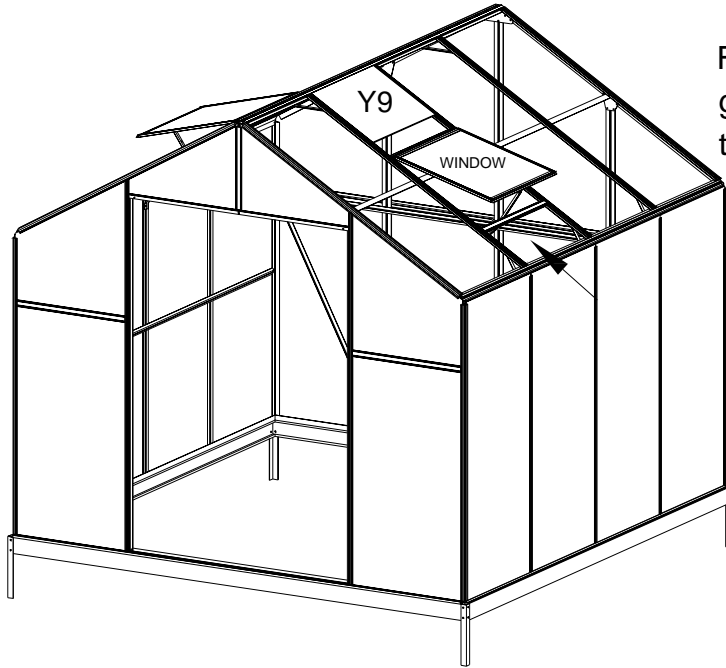
Bolt L23D to L01C & L01D with S01 & M01.



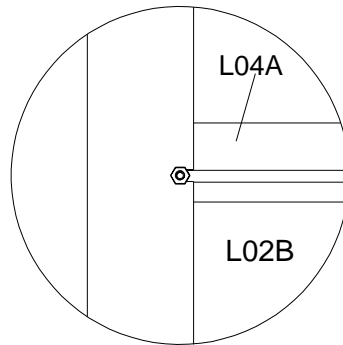
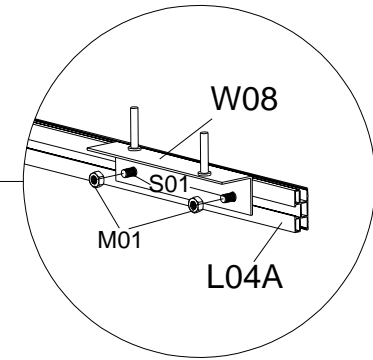
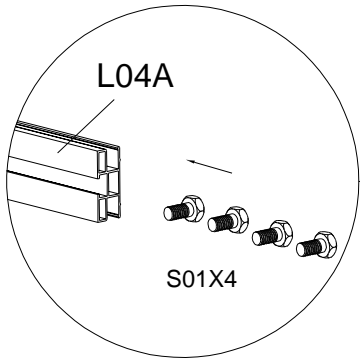
Bolt L23D (2 pcs) to L02B using the S01 bolt placed in the bolt channel earlier.



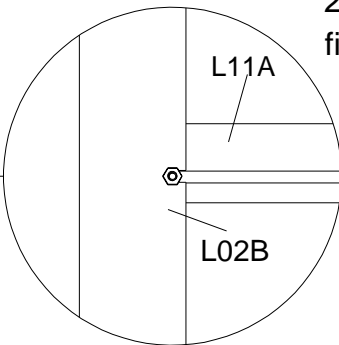
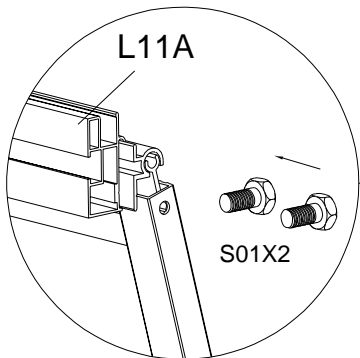
| PART   | NO           | QTY |
|--|--------------|-----|
|  | L04A         | 2   |
|  | W08          | 2   |
|  | WINDOW       | 2   |
|  | Y7           | 6   |
|  | Y9           | 4   |
|  | S01<br>M6X12 | 12  |
|  | M01<br>M6    | 12  |



Firstly, slide the glazing panel Y9 into the channel of L02B

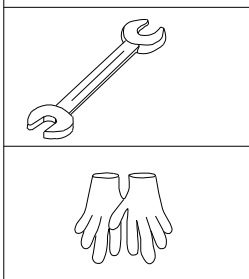
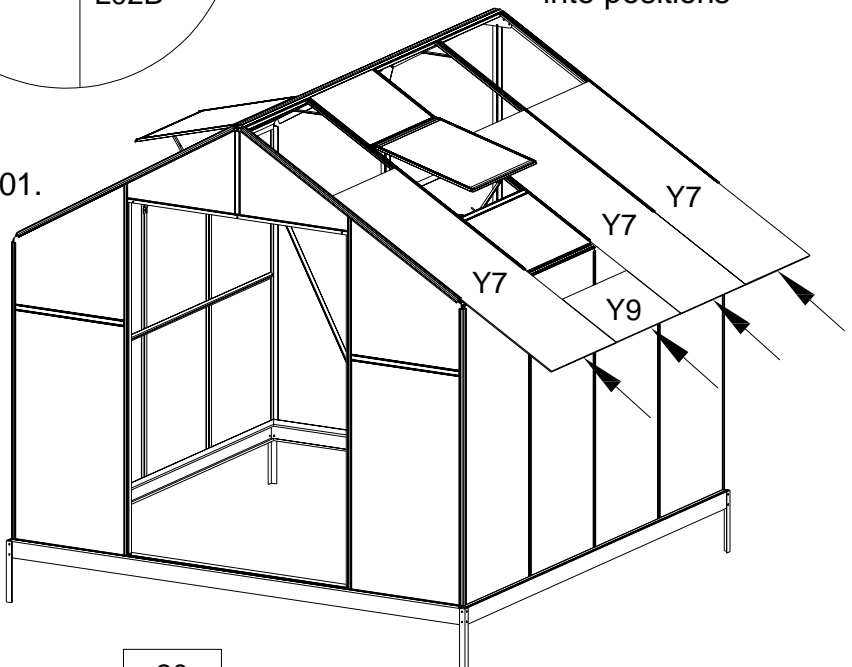









Slide 4 bolts (S01) into each L04A bolt channel. 2 to be fixed with W08, and another 2 to be fixed with L02B.



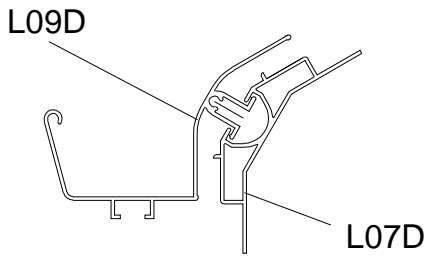
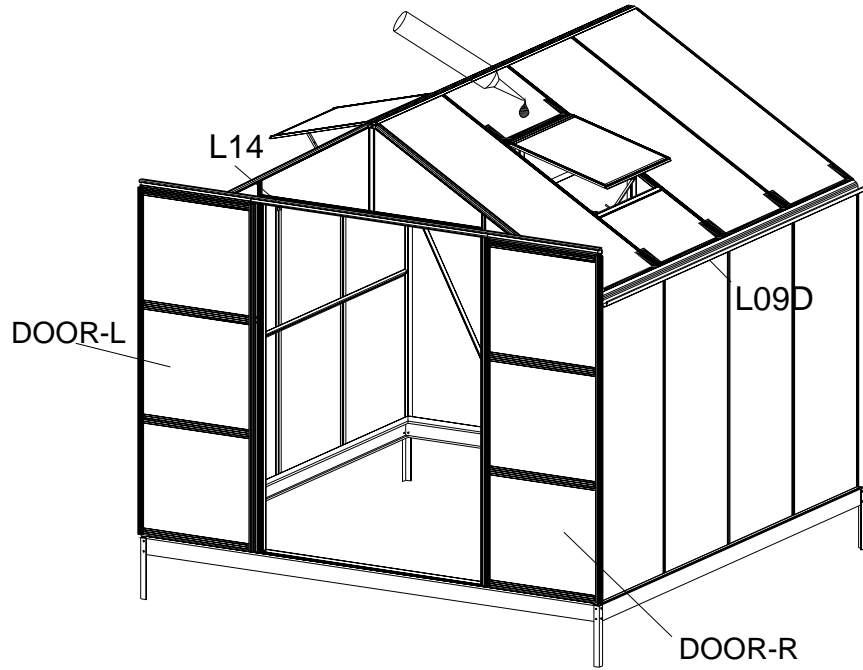
Slide 2 bolts (S01) into each L11A, and bolt it to L02B, using the S01 & M01.

Slide the glazing panels into positions

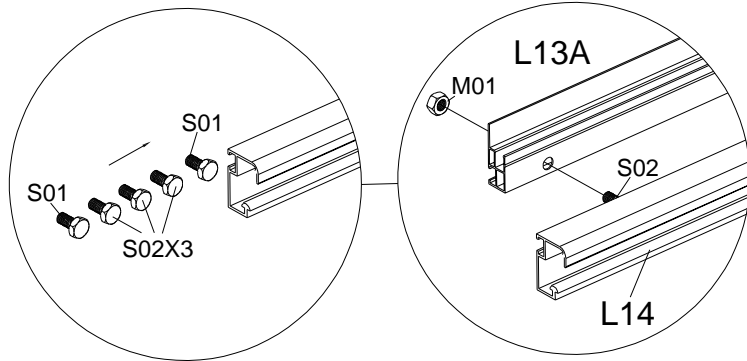


| PART   | NO           | QTY |
|--|--------------|-----|
|  | L09D         | 2   |
|  | L14          | 1   |
|  | D00R-R       | 1   |
|  | D00R-L       | 1   |
|  | S01<br>M6X12 | 2   |
|  | S02<br>M6X20 | 3   |
|  | M01<br>M6    | 3   |

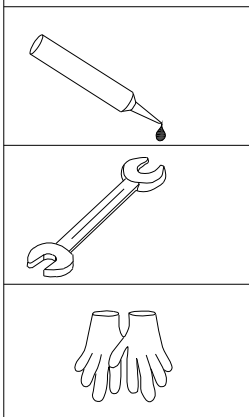
After the panels and windows are in position, put some silicone sealant around to avoid leaking water.

















When the panels are completely inserted, fix gutter profile L09D. Tap it gently into position with a rubber mallet.

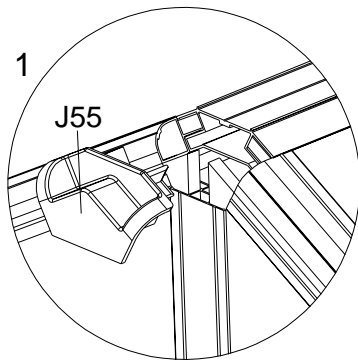
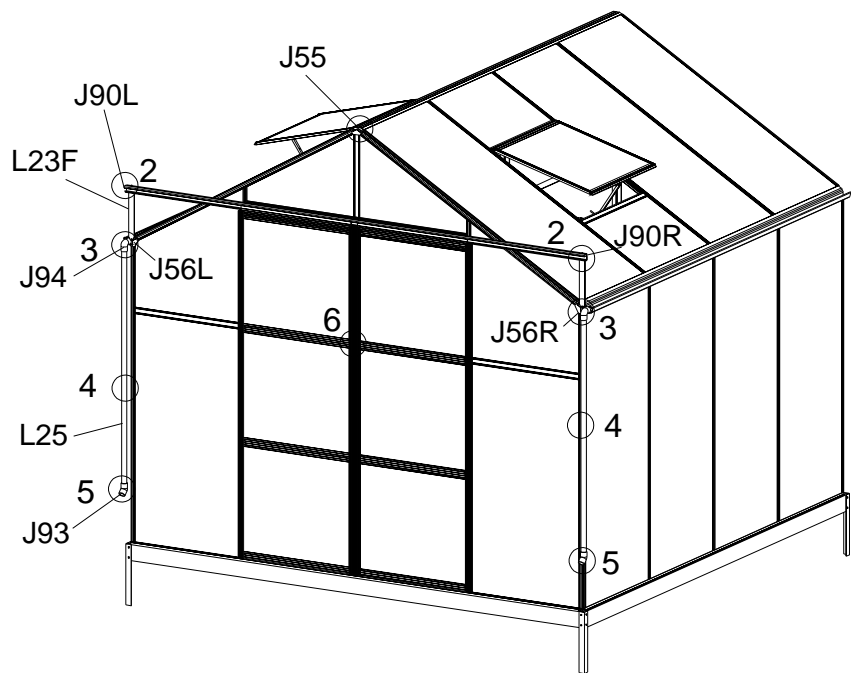


Slide 5 bolts (2\*S01 and 3\*S02) into L14 bolt channel. Bolt L14 to L13A with S02 & M01.

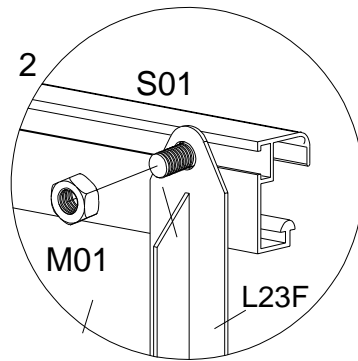




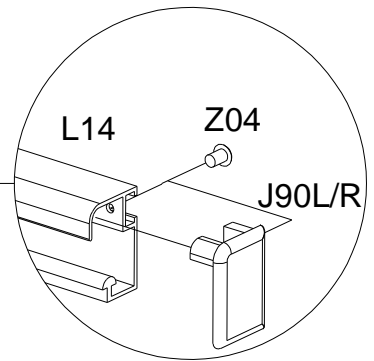
| PART   | NO             | QTY |
|--|----------------|-----|
|  | L23F           | 2   |
|  | J55            | 2   |
|  | J56R           | 2   |
|  | J56L           | 2   |
|  | J90R           | 1   |
|  | J90L           | 1   |
|  | J94            | 4   |
|  | L25            | 4   |
|  | J93            | 4   |
|  | J92            | 4   |
|  | Z08<br>M4.2X16 | 4   |
|  | Z02<br>Ø4X16D  | 8   |
|  | Z04<br>Ø4X8    | 2   |
|  | M01<br>M6      | 2   |



1  
Fix the cover caps J55 into the ridge profile

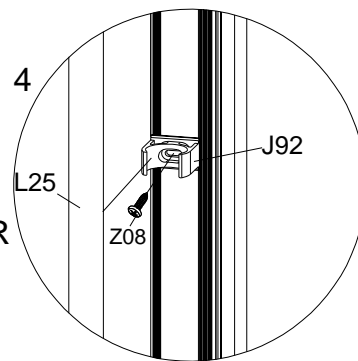
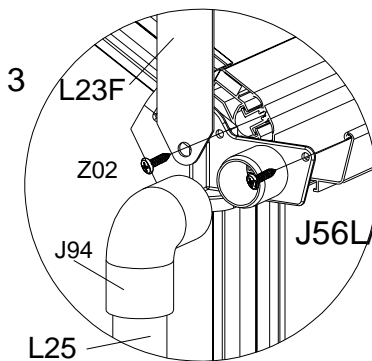


2  
Fix L23F (2pcs), one end to L14 and the other end to L09D through J56L/R, using the S01 preloaded and M01.

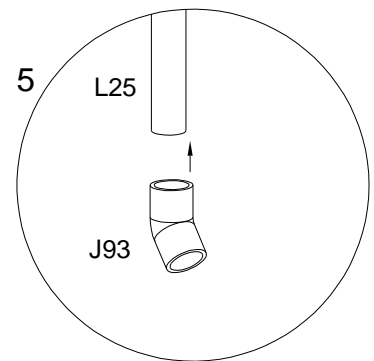


3  
Fix the cover caps (J90L/R) carefully with Z04.

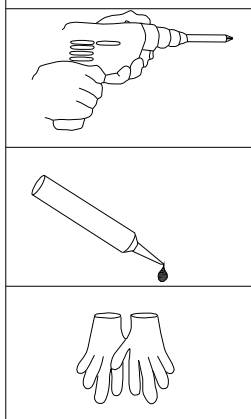
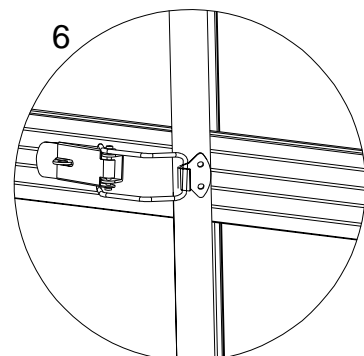
Fix the cover caps (J56L/R) carefully with Z02. Be careful to ensure that the screws are driven in straight and in the correct position (see detail drawings).



4  
Drill a hole in L01A/L01B, approximately 3mm diameter and 700mm up from the bottom. Fix the J92 downpipe bracket with Z08 screws and then clip the L25 downpipe into the J92 bracket.



5  
If you wish to eliminate leaks use glue when fixing the downpipe bends (not provided).



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