

**DANCOVER<sup>®</sup>**



Manual  
for  
Ventilation Window for  
Greenhouse TITAN Arch+ 320

## TITAN Arch+ skylight installation









1. Select the desired area between arches not containing the polycarbonate plate connections. Measure a 15cm distance from the central profile of the greenhouse. Screw the profile between the lateral arches using bolts M5-16 and nuts together with T-pieces.

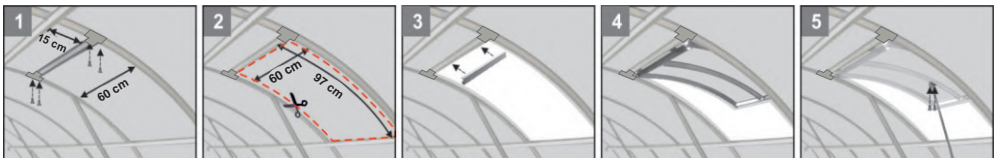
2. Cut out the polycarbonate board: width 60cm, length 97cm. Attach the H-type connection profile to the end of the upper polycarbonate.

3. Attach the skylight frame with hinges to the profile already fixed using bolts M5-40 and nuts.

4. Place the polycarbonate coating supplied with the skylight in the H-type connection profile. Fix in specially designated points using bolts M5-40, nuts and gaskets. The UV-resistant side must be attached to the outside.

5. Seal the bottom canals by placing a U-shaped profile. Attach a manual or automatic opener to the lower transverse profile of the skylight (depending on the complete set purchased, a manual or automatic opener may be fitted).

No.	Picture	Name	Pcs.
1.		Frame	1
2.		Polycarbonate sheet	1
3.		Skylight profile	1
4.		Closure profile U	2
5.		Connection profile H	1
6.		Manual opener	1
7.		Gaskets	8
8.		Screw M5-40 Screw M5-12 Nut M5	12 4 16
9.		T-piece connection	2



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